Installation and Service Instructions

for use by heating contractor

Vitodens 100-W
WB1B Series
Wall-Mounted, gas-fired condensing boiler
with optional on demand hot water CombiPLUS Kit

Heating input
37 to 118 MBH
10.8 to 34.5 kW

VITODENS 100-W

Vitodens 100-W, WB1B (with pre-installed coaxial vent pipe adaptor) and with CombiPLUS Kit installed.

IMPORTANT

Read and save these instructions for future reference.
Safety, Installation and Warranty Requirements

Please ensure that these instructions are read and understood before commencing installation. Failure to comply with the instructions listed below and details printed in this manual can cause product/property damage, severe personal injury, and/or loss of life. Ensure all requirements below are understood and fulfilled (including detailed information found in manual subsections).

- **Product documentation**
  Read all applicable documentation before commencing installation. Store documentation near boiler in a readily accessible location for reference in the future by service personnel.
  ▶ For a listing of applicable literature, please see section entitled “Important Regulatory and Safety Requirements”.

- **Warranty**
  Information contained in this and related product documentation must be read and followed. Failure to do so renders the warranty null and void.

- **Licensed professional heating contractor**
  The installation, adjustment, service and maintenance of this equipment must be performed by a licensed professional heating contractor.
  ▶ Please see section entitled “Important Regulatory and Installation Requirements”.

- **Contaminated air**
  Air contaminated by chemicals can cause by-products in the combustion process, which are poisonous to inhabitants and destructive to Viessmann equipment.
  ▶ For a listing of chemicals which cannot be stored in or near the boiler room, please see subsection entitled “Combustion Air Supply”.

- **Advice to owner**
  Once the installation work is complete, the heating contractor must familiarize the system operator/ultimate owner with all equipment, as well as safety precautions/requirements, shutdown procedure, and the need for professional service annually before the heating season begins.

- **Carbon monoxide**
  Improper installation, adjustment, service and/or maintenance can cause flue products to flow into living space. Flue products contain poisonous carbon monoxide gas.
  ▶ For information pertaining to the proper installation, adjustment, service and maintenance of this equipment to avoid formation of carbon monoxide, please see instructions supplied with burner.

- **Fresh air**
  This equipment requires fresh air for safe operation and must be installed ensuring provisions for adequate combustion and ventilation air exist.
  ▶ For information pertaining to the fresh air requirements of this product, please see subsection entitled “Combustion Air Supply”.

- **Equipment venting**
  Never operate boiler without an installed venting system. An improper venting system can cause carbon monoxide poisoning.
  ▶ For information pertaining to venting and chimney requirements, please see section entitled “Venting Connection”. All products of combustion must be safely vented to the outdoors.

⚠️ **WARNING**

Installers must follow local regulations with respect to installation of carbon monoxide detectors. Follow manufacturer’s maintenance schedule of the boiler.
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Important Regulatory and Installation Requirements

Codes
The installation of this unit shall be in accordance with local codes or, in the absence of local codes, use CAN/CSA-B149.1 or .2 Installation Codes for Gas Burning Appliances for Canada. For U.S. installations use the National Fuel Gas Code ANSI Z223.1. Always use latest editions of codes.

In Canada all electrical wiring is to be done in accordance with the latest edition of CSA C22.1 Part 1 and/or local codes. In the U.S. use the National Electrical Code ANSI/NFPA 70. The heating contractor must also comply with both the Standard for Controls and Safety Devices for Automatically Fired Boilers, ANSI/ASME CSD-1, and the Installation Code for Hydronic Heating Systems, CSA B214-01, where required by the authority having jurisdiction.

Leave all literature at the installation site and advise the system operator/ultimate owner where the literature can be found. Contact Viessmann for additional copies.

This product comes with several safety instruction labels attached. Do not remove! Contact Viessmann immediately if replacement labels are required.

CSD-1 Field Testing of High Limit Switches for Vitodens boilers – where required by law.

VIESSMANN IS NOT RESPONSIBLE FOR ANY DAMAGES THAT THE FOLLOWING TEST PROCEDURE MAY RESULT IN BY OVERHEATING THE SYSTEM.

The Vitodens 100/200 boilers are equipped with flow switches that when activated disable or enable the burner to operate.

The fixed high limit, when tripped, produces a fault that will require manual reset of the boiler control.

Fixed High Limit fault simulation method #1:

- Close the boiler valve and jump the flow switch.
- Run the boiler at high fire and it will shut down by the coding card (in WB2B models, set coding address 06 to max.) but should continue to stack the boiler temp until the fixed high limit is tripped.
- Once the fixed high limit is tripped, slowly open the boiler valve to safely cool the boiler down.

Fixed High Limit fault simulation method #2:

- Throttle the boiler valve to a point where the burner will run with as little flow as possible.
- Run the boiler to high fire via relays test.
- When the burner shuts down on the electronic limit, close the ball valve to stop the flow.
- The boiler temp should continue to stack to trip the fixed high limit.
- Once the fixed high limit is tripped, slowly open the boiler valve to safely cool the boiler down.

Fixed High Limit fault simulation method #3:

- Remove one of the wires connected to limit switch, this will produce a fault in the boilers control that requires manual reset.
For installations on the Commonwealth of Massachusetts, the following modifications to NFPA-54 chapter 10 apply:

Excerpt from 248 CMR 5-08:

2(a) For all side-wall horizontally vented gas fueled equipment installed in every dwelling, building or structure used in whole or in part for residential purposes, including those owned or operated by the Commonwealth and where the side-wall exhaust vent termination is less than (7) feet above finished grade in the area of the venting, including but not limited to decks and porches, the following requirements shall be satisfied:

1. INSTALLATION OF CARBON MONOXIDE DETECTORS. At the time of installation of the side-wall horizontal vented gas fueled equipment, the installing plumber or gas fitter shall observe that a hard wired carbon monoxide detector with an alarm and battery back-up is installed on the floor level where the gas equipment is to be installed. In addition, the installing plumber or gas fitter shall observe that a battery operated or hard wired carbon monoxide detector with an alarm is installed on each additional level of the dwelling, building or structure served by the side-wall horizontal vented gas fueled equipment. It shall be the responsibility of the property owner to secure the services of qualified licensed professional for the installation of hard-wired carbon monoxide detectors.

   a. In the event that the side-wall horizontally vented gas fueled equipment is installed in a crawl space or an attic, the hard-wired carbon monoxide detector with alarm and battery back-up may be installed on the next adjacent floor level.

   b. In the event that the requirements of this subdivision can not be met at the time of completion of installation, the owner shall have a period of thirty (30) days to comply with the above requirements; provided, however, that during said thirty (30) day period, a battery operated carbon monoxide detector with an alarm shall be installed.

2. APPROVED CARBON MONOXIDE DETECTORS. Each carbon monoxide detector as required in accordance with the above provisions shall comply with NFPA 720 and be ANSI/UL 2034 listed and IAS certified.

3. SIGNAGE. A metal or plastic identification plate shall be permanently mounted to the exterior of the building at a minimum height of eight (8) feet above grade directly in line with the exhaust vent terminal for the horizontally vented gas fueled heating appliance or equipment. The sign shall read, in print size no less than one-half (1/2) inch in size, “GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS”.

4. INSPECTION. The state or local gas inspector of the side-wall horizontally vented gas fueled equipment shall not approve the installation unless, upon inspection, the inspector observes carbon monoxide detectors and signage installed in accordance with the provisions of 248 CMR 5.08(2)(a) 1 through 4.

(b) EXEMPTIONS: The following equipment is exempt from 248 CMR 5.08(2)(a) 1 through 4:

1. The equipment listed in Chapter 10 entitled “Equipment Not Required To Be Vented” in the most current edition of NFPA 54 as adopted by the Board; and

2. Product Approved side-wall horizontally vented gas fueled equipment installed in a room or structure separate from the dwelling, building or structure used in whole or in part for residential purposes.
Working on the equipment
The installation, adjustment, service, and maintenance of this boiler must be performed by a licensed professional heating contractor who is qualified and experienced in the installation, service, and maintenance of hot water boilers. There are no user serviceable parts on the boiler, burners, or control.

Ensure main power supply to equipment, the heating system, and all external controls has been deactivated. Close main gas supply valve. Take precautions in all instances to avoid accidental activation of power during service work.

Technical literature
Literature for the Vitodens boiler:
- Technical Data Manual
- Installation and Service Instructions
- Operating Instructions and User’s Information Manual
- Vitodens Venting System Installation Instructions
- Instructions of other products utilized and installed
- Installation codes mentioned in this manual and as locally applicable

About these Installation Instructions
Take note of all symbols and notations intended to draw attention to potential hazards or important product information. These include “WARNING”, “CAUTION”, and “IMPORTANT”. See below.

⚠️ IMPORTANT

- The completeness and functionality of field supplied electrical controls and components must be verified by the heating contractor. This includes low water cutoffs, flow switches (if used), staging controls, pumps, motorized valves, air vents, thermostats, etc.

Leave all literature at the installation site and advise the system operator/ultimate owner where the literature can be found. Contact Viessmann for additional copies.

This product comes with several safety instruction labels attached. Do not remove! Contact Viessmann immediately if replacement labels are required.

⚠️ WARNING

Indicates an imminently hazardous situation which, if not avoided, could result in death, serious injury or substantial product/property damage.

⚠️ CAUTION

Indicates an imminently hazardous situation which, if not avoided, may result in minor injury or product/property damage.

 Helpful hints for installation, operation or maintenance which pertain to the product.

This symbol indicates that additional, pertinent information is to be found.

This symbol indicates that other instructions must be referenced.
Applicability

**IMPORTANT**

The boiler serial number must be provided when ordering replacement parts. Both the 16-digit serial number bar code label and the 12-digit ASME/NB serial number correlate to each other. Providing either serial number is sufficient.

<table>
<thead>
<tr>
<th>Model No.</th>
<th>Serial No.</th>
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<tbody>
<tr>
<td>WB1B 26</td>
<td>7457960</td>
</tr>
<tr>
<td>and</td>
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<tr>
<td>WB1B 35</td>
<td>7457961</td>
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**Note:** Check the boiler rating plate on the Vitodens 100-W, models WB1B-26 or WB1B-35 to ensure it states compatibility with the CombiPLUS kit.

Product Information

Natural / propane gas-fired wall-mounted hot water heating boiler for space heating.

For operation with constant (set-point) and outdoor temperature responsive control in closed loop, forced circulation hot water heating circuits. An external controller is required for indirect storage tank DHW production (an optional CombiPLUS kit providing reliable on demand hot water without a DHW tank is available).

The Vitodens 100-W comes factory set for operation with natural gas. Propane conversion kit is included with each boiler.

Boiler model must be selected based on an accurate heat loss calculation of the building. Ensure boiler model is compatible with connected radiation.

Vitodens 100-W boilers are factory tested and calibrated. Further gas valve adjustments are typically not required during field start-up.

Follow the Vitodens Venting System Installation Instructions to vent this boiler.
During the early stages of new home design, we recommend that proper consideration be given to constructing a separate mechanical room dedicated to gas- or oil-fired equipment including domestic hot water storage tanks.

The boiler must be located in a heated indoor space, near a floor drain, and as close as possible to the wall. Whenever possible, install boiler near an outside wall so that it is easy to duct the venting system to the boiler.

Locate boiler on walls capable of supporting the weight of the boiler filled with water (see section entitled “Technical Data” on page 86 for information required for total boiler weight calculation). Ensure that boiler location does not interfere with proper circulation of combustion and ventilation air of other fuel burning equipment (if applicable) within the mechanical room.

The maximum room temperature of the mechanical room where the boiler is located must not exceed 104°F (40°C).

**Boiler operation in marine environments (damp, salty coastal areas):**

The service life of the boiler’s exposed metallic surfaces, such as the casing and fan housing, is directly influenced by proximity to damp and salty marine environments. In such areas, higher concentration levels of chlorides from sea spray, coupled with relative humidity, can lead to degradation of the exposed metallic surfaces mentioned above. Therefore, it is imperative that boilers installed in such environments not be installed using direct vent systems which draw outdoor air for combustion. Such boilers must be installed using room air dependent vent systems; i.e. using room air for combustion. The indoor air will have a much lower relative humidity and, hence, potential corrosion will be minimized.

**Sources of combustion and ventilation air contaminants.**

**Areas likely to contain contaminants:**
- New building construction
- Swimming pools
- Remodelling areas, hobby rooms
- Garages with workshops
- Furniture refinishing areas
- Dry cleaning/laundry areas and establishments
- Auto body shops
- Refrigeration repair shops
- Metal fabrication plants
- Plastic manufacturing plants
- Photo processing plants
- Beauty salons

**Products containing contaminants:**
- Chlorine-type bleaches, detergents and cleaning solvents found in household laundry rooms
- Paint and varnish removers
- Hydrochloric acid, muriatic acid
- Chlorine-based swimming pool chemicals
- Spray cans containing chlorofluorocarbons
- Chlorinated waxes and cleaners
- Cements and glues
- Refrigerant leaks
- Calcium chloride used for thawing
- Sodium chloride used for water softening salt
- Permanent wave solutions
- Adhesives used to fasten building products and other similar items
- Antistatic fabric softeners used in clothes dryers

**Before set-up**

Before placing boiler in its installation location, ensure all necessary accessories are installed.

**Incorrect ambient conditions can lead to damage to the heating system and put safe operation at risk.**
**Minimum Clearances**

**Recommended minimum service clearances**

**Note:** The Vitodens 100-W boiler has passed the zero inches vent clearance to combustibles testing requirements dictated by the boiler Harmonized Standard ANSI Z21.13. CSA 4.9.2007 and therefore is listed for zero clearance to combustibles when vented with a single-wall special venting system (AL-29-4C material) or UL/ULC-listed CPVC gas vent material. The zero inches vent clearance to combustibles for the Vitodens 100-W boiler supercedes the clearance to combustibles listing that appears on the special venting system label.

Top clearance - 12” (30 cm).

See the Vitodens Venting System Installation Instructions.

**Clearance to combustibles**

| Top | Front | Rear | Left | Right | Vent pipe *
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* Refer to the Installation Instructions of the Vitodens Venting System for details.

**CombiPLUS Installation Options**

Shown is the distance between the boiler and CombiPLUS with Viessmann supplied 7” flex piping connection fittings.

**Note:** The maximum distance between the boiler and the CombiPLUS is restricted by the communication cable to 36” (915 mm).

Shown is the maximum distance between the boiler and CombiPLUS using field supplied fittings and pipes.
Preparing the Connections

**Note:** Use an approved pipe sealant or teflon tape when connecting the following installation fittings.

Connections overview

This section is an overview only! Refer to subsequent sections for detailed information on individual piping connections.

**Piping connections for Vitodens 100-W, WB1B 26 and 35 (factory supplied)**

Legend:

- **BWR** Boiler water return, ¾”
- **BWS** Boiler water supply, ¾”
- **BD** Boiler drain
- **BF** Boiler fill
- **GC** Gas connection, ¾” NPTM (male thread)
- **PRV** Pressure relief valve
- **NPT** National Pipe Thread
- **VC** Vent connection
- **CAI** Combustion air inlet connection (optional)
Dimensions overview without bottom piping connections

Connections Vitodens 100-W, WB1B 26, 35

Legend
Connections
A Condensate drain, plastic hose Ø 0.87” (22 mm)
B Boiler water supply, NPT ¾” (male thread)
C Gas connection, NPT ¾” (male thread)
D Boiler water return, NPT ¾” (male thread)
E Combustion air opening for double pipe system
F Combustion air opening for coaxial system

Dimensions
a 14” (355 mm)
b 15¾” (400 mm)
c 2¾” (68 mm)
d 28½” (725 mm)
e 4⅛” (123 mm)
f 6½” (156 mm)
g 14¾” (360 mm)
h 5” (125 mm)
j 9⅛” (250 mm)
k 1¼” (31 mm)
m 7⅛” (200 mm)
n 3¾” (80 mm)

When preparing gas, water and electrical connections in the field, see section entitled “Wall Mounting” on page 15 of this manual for information regarding the installation of the wall mounting bracket.

IMPORTANT

The maximum ambient temperature must not exceed 104º F (40º C).

- Heating water connections and gas connection to be made in the field. See connection-specific section for details.
- See subsection entitled “Power supply connection” for details regarding power supply to the Vitodens 100-W boiler.
CombiPLUS connections and piping connections

Legend

A  Boiler water supply, NPTM ¾” (male thread)
B  Boiler water return, NPTM ¾” (male thread)
C  System water supply, NPTM ¾” (male thread)
D  System water return, NPTM ¾” (male thread)
E  DHW, NPTM ½” (male thread)
F  DCW, NPTM ½” (male thread)

Shown is the distance between the boiler and CombiPLUS with Viessmann supplied 7” flex piping connection fittings.
Preparation of the Connections (continued)

This section is an overview only! Refer to subsequent sections for detailed information on individual piping connections.

Piping connections for Vitodens 100-W, WB1B 26 and 35 (factory supplied)

Note: If using the optional CombiPLUS see page 10 and 24.
Wall Mounting

Boiler and CombiPLUS installation
The Vitodens 100-W boiler and CombiPLUS can be wall-mounted on:
- a brick/concrete wall
- wood studs
- metal studs

CAUTION
Whichever mounting method is used, ensure that the boiler bracket and CombiPLUS is tightly and securely fastened to wall. Failure to secure boiler or CombiPLUS properly could cause loosening, posing a severe safety hazard.

Installation of mounting bracket on brick/concrete wall:
1. Drill holes [Ø ⅜" (10 mm)], using mounting templates supplied with the boiler and the CombiPLUS.
2. Align wall mounting boiler bracket and attach to wall with the screws and plastic anchors supplied. The CombiPLUS is mounted directly to the wall with the screws and plastic anchors supplied.

Legend
A Mounting template
B CombiPLUS mounting template
**Installation on wood studs**

- Install mounting bracket and CombiPLUS on wood studs as per illustration. Drill \( \frac{3}{16}'' \) pilot holes to insert mounting bolts. Ensure that holes are located in the center of each wood stud. Secure with bolts to wooden studs as shown.

**Installation on metal studs**

- Install mounting bracket and CombiPLUS on metal studs as per illustration. Drill \( \frac{5}{8}'' \) pilot holes to insert anchors. Ensure that holes are located in the center of each metal stud. Use appropriate fasteners to mount CombiPLUS to metal studs (not supplied). Secure with bolts to metal studs as shown.
Mounting Vitodens 100-W boiler

Note: Prior to installing the boiler, if a CombiPLUS kit is also required, verify that the minimum mounting clearances are met.

1. Loosen the screws at the bottom of the boiler; do not remove completely.
2. Remove the front panel.
3. Mount boiler onto the mounting bracket.

*For installation of the mounting bracket, see subsection entitled “Wall mounting installation” on page 16 of this manual.*

Boiler Connections

Vent connections

The Vitodens 100-W boiler comes with a preinstalled vent pipe adaptor (as shown). Run venting system, single-pipe, two-pipe or coaxial, through the side wall, roof or chimney, taking the shortest possible route and at a rising angle (min. 3°).

*Refer to the Vitodens Venting System Installation Instructions.*

Legend

- A Combustion air intake
- B Flue vent

When utilizing the combustion air inlet seal A for Vitodens 100 series boilers, remove the plastic center section and leave the rubber seal in place.

Coaxial combustion air inlet cover shown removed.
Proper piping practice
Support piping by proper suspension method. Piping must not rest on or be supported by boiler.

Gas connection and piping
1. Make gas connection in accordance with codes CAN/CSA B149.1 or 2 in Canada. In the United States, use the National Fuel Gas Code ANSI Z223.1/NFPA 54, as well as local codes where applicable.
2. Close gas shutoff valve on boiler.
3. Perform leak test.
4. Bleed air from gas supply pipe.

See following page for details on gas connection and piping.

Legend
A Water supply connection
B Condensate drain connection
C Gas connection
D Water return connection
Gas connection and piping (continued)

1. Refer to current CAN/CSA B149.1 or 2 in Canada. In the United States, use the National Fuel Gas Code ANSI Z223.1/NFPA 54, as well as local codes for gas piping requirements and sizing. Pipe size to the boiler must be determined based on:
   - pipe length
   - number of fittings
   - maximum input requirements of all gas appliances in the residence.

Legend

A Gas connection  
B Accessible manual gas shutoff (factory supplied)  
C Drip leg

IMPORTANT

Max. gas supply pressure: 14 "w.c.

Gas Piping Pressure Test

1. Isolate the boiler from the gas supply piping system using the individual manual shutoff valve during pressure tests equal to or less than ½ psig (14 "w.c.)

2. The boiler and its individual shutoff valve must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of ½ psig (14 "w.c.)

3. Perform leak test. Use approved liquid spray solution for bubble test. Ensure that no liquid is sprayed on any electrical components, wires or connectors. Do not allow leak detection fluid to contact gas valve regulator or regulator vent opening.

4. Correct any and all deficiencies.

5. Remove air from gas line.

When performing the gas piping pressure test, ensure the following requirements are met.

WARNING

Never check for gas leaks with an open flame.

WARNING

Exposing boiler gas pressure regulator and gas valve to extreme pressures renders warranty null and void.

IMPORTANT

½ psig = 14 "w.c.
Connections

Boiler Connections (continued)

Heating water connections
1. Thoroughly flush heating system (particularly before connecting the boiler to an existing system).

2. Connect boiler to the heating system.

Max. operating pressure.......................3 bar (45 psig)
Test pressure......................................4 bar (60 psig)

**IMPORTANT**

Damage resulting from pressure exceeding those values stated is not covered by Viessmann warranty.

- Use a two-hand wrench method when tightening fittings or piping onto the boiler connectors. Use one wrench to prevent the boiler pipes from twisting and the second wrench to tighten the fitting or piping. Failure to support the boiler connection could damage the boiler and its internal piping.

**WARNING**

The pressure gage is a sensitive component and may be damaged if the boiler connections are not supported by using a second wrench when tightening fittings and/or piping.

- All plumbing must meet or exceed all local state and national plumbing codes.

**IMPORTANT**

SUPPORT ALL PIPING USING HANGERS. DO NOT support piping by the unit or its components.

- Use isolation valves to isolate system components.

Legend

BWR  Boiler water return, ¾”
BWS  Boiler water supply, ¾”
BD   Boiler drain
BF   Boiler fill
GC   Gas connection, ¾” NPTM
PRV  Pressure relief valve
NPT  National Pipe Thread
PG   Pressure gage
Condensate connection

The Vitodens 100-W boiler comes with a built-in condensate trap. An external trap is not required when connecting the field drain to flexible discharge tubing. Discharge tubing (field supplied) must be of 1” diameter. Use CPVC, PVC or other material approved by codes listed below.

In the U.S. the drain pipe and fittings must conform to ANSI standards and ASTM D1785 or D2846. CPVC or PVC cement and primer must conform to ASTM D2564 or F493. In Canada use CSA or ULC listed schedule 40 CPVC or PVC drain pipe, fittings and cement.

If the condensate outlet of the Vitodens 100-W boiler is lower than the drain, a condensate pump must be installed. Select a pump which is approved for condensing boiler applications. To avoid condensate spillage, select a pump with an overflow switch. The drain connection must terminate into an open or vented drain as close to the boiler as possible to prevent siphoning of the boiler drain.

1. Install the condensate drain pipe with a suitable gradient.
2. Discharge condensate from the boiler into the drainage system, either directly or (if required) via a neutralization unit (accessory).

**Legend**

A Flexible discharge tubing
B Discharge tubing

**IMPORTANT**

Pipe ventilation must take place between the siphon trap and the neutralization unit (if applicable).

**IMPORTANT**

Do not connect the drain pipe from any other appliance, such as water softener backwash pipe, to Vitodens condensate drain pipe.

Fill siphon with water

Fill a minimum of 10 fl. oz. (0.3 liters) of water into the boiler adaptor.

**WARNING**

At initial start-up, flue gases may be emitted from the condensate drain. Fill the siphon with water before start-up.
Connections

Safety Connections and Pressure Testing

Legend
A Pressure relief valve (30 psig), ¾” NPT
B Brass nipple, length 2” x ¾”
C Drain valve connection, ¼”
D Tee, ¾”x¾”x¾”
E Brass nipple, length 3” x ¾”
F Tee, ¾”x¾”x¾”
L Boiler supply connection

1. Remove loosely pre-assembled combination pressure relief valve and drain valve assembly.
2. Apply sufficient amount of pipe sealant to both ends of all pipe fittings (B), (C), and (E), and install onto tees (D), (F).
3. Install pressure relief valve (A) and tighten.
4. Install discharge pipe on pressure relief valve in such a way that...
   - the end of the pipe is not threaded.
   - the pressure relief discharge pipe extends to a floor drain and ends approximately 6” (150 mm) above the drain.
 Ensure that...
   - there is no shutoff valve installed in the discharge pipe.
   - discharge pipe diameter is not reduced.
   - discharge is not piped to outdoors.

Minimum connection diameters:
Pressure relief valve..........................¾”
Discharge pipe .................................¾”
Piping to pre-charged expansion tank...¾”

WARNING
Do not install an isolation valve between boiler and pressure relief valve.
The discharge pipe for the pressure relief valve must be oriented to prevent scalding of attendants.
Pipe pressure relief valve discharge pipe close to floor drain. Never pipe discharge pipe to the outdoors.

IMPORTANT
Install the (approved) factory supplied pressure relief valve.
Removal of air from the system must occur via use of air vent(s) in the system supply. To ensure the boiler can be purged of all air, ensure supply/return water lines do not contain restrictive piping where air could be trapped.

Low water cut-off
A low water cut-off may be required by local codes.
Do not install an isolation valve between boiler and low water cutoff (see subsection entitled “Boiler with low water cutoff” on page 48 in these instructions).
Performing pressure test on the boiler

The boiler must be leak tested before being placed in operation. Before boiler is connected to piping or electrical power supply, it must be hydrostatically pressure tested.

1. Cap supply and return connections (¾" NPT Male).

2. Connect a ½" garden hose to boiler drain valve at the bottom of the boiler and fill boiler slowly until pressure gage indicates max. 4 bar (60 psig).

3. Maintain pressure for 15 minutes. During time of pressure testing, do not leave boiler unattended.

4. Inspect all pipe joint connections and safety devices with a flashlight for leaks. A lower manometer reading than 4 bar (60 psig) usually indicates loss of water due to leakage. All leaks must be repaired.

5. After 15 minutes, release water pressure from boiler by opening boiler drain valve slowly, remove caps from supply and return connections as well as ¾" cap from 2" nipple, and install pressure relief valve immediately instead of ¾" cap.

After boiler has passed the pressure test, proceed with the installation.

**WARNING**

Exposing the boiler to pressures and temperatures in excess of those listed will result in damage, and will render warranty null and void.

See page 57 for fill procedure.
Preparing the CombiPLUS Connections

Note: The flex pipes must be bent due to the offset in the fittings between the boiler and the CombiPLUS. The nominal length of the 7” flex pipe after bending is 6\textfrac{1}{2}” ± \textfrac{1}{4}”.

The nominal length of the optional 12” flex pipe after bending is 10\textfrac{1}{2}” ± \textfrac{1}{4}”.
Installing the extension fittings \(B\) and system connections \(E\), \(F\), \(G\) and \(H\) to the CombiPLUS \(A\).

1. Using a Phillips screwdriver, remove all four screws holding the CombiPLUS \(A\) cover and set aside.

2. Remove the cover by pulling straight out from the CombiPLUS \(A\) and set aside.

3. Lubricate both extension fitting \(B\) O-rings with supplied lubricant and install each O-ring to the lower portion of the extension fittings \(B\). Insert each of the extension fittings \(B\) on a slight angle through the rubber grommets and into the main supply/return connections of the CombiPLUS \(A\). Ensure that the extension fittings \(B\) are fully seated.

4. Insert a locking clip \(C\) into the lower portion of each extension fitting \(B\).

   **Note:** Pull up on each extension fitting \(B\) to ensure that they are locked in place.

   See page 34 for water flow directions in piping and fittings.

   **Note:** Use a two-hand wrench method when tightening fittings or piping onto the boiler and CombiPLUS connectors. Use one wrench to prevent the boiler and CombiPLUS pipes from twisting and the second wrench to tighten the fitting or piping. Failure to support the boiler or CombiPLUS connections could damage the boiler and/or the CombiPLUS internal piping.

5. Insert heating circuit gaskets \(D\) into the female end of each heating circuit adaptor \(E\). Install the assembled heating circuit adaptors \(E\) to the system water supply/return connections on the CombiPLUS \(A\).

6. Insert DHW gaskets \(F\) into the female end of each DHW adaptor \(G\). Install the assembled DHW adaptors \(G\) to the DHW/DCW connections on the CombiPLUS \(A\).

**IMPORTANT**

DO NOT overtighten the adaptor fittings.

**Legend**

| \(A\) | CombiPLUS |
| \(B\) | Extension fitting (x2) |
| \(C\) | Locking clip (x2) |
| \(D\) | Heat circuit gasket \(\frac{3}{4}^{\prime\prime}\) (x2) |
| \(E\) | DHW gasket \(\frac{1}{2}^{\prime\prime}\) (x2) |
| \(F\) | \(\frac{3}{4}^{\prime\prime}\) Heating circuit adaptor (x2) |
| \(G\) | \(\frac{1}{2}^{\prime\prime}\) DHW adaptor (x2) |
The CombiPLUS \(\text{A}\) flow restrictor must be exchanged when used with the Vitodens 100-W, WB1B-26.

1. Remove the two 4 mm hex head cap screws from the flow tube cap and set aside. Gently remove the flow tube cap by pulling straight up (ensure not to damage the gasket) and set aside. Remove the factory installed (14L/min) flow restrictor (a small flat screw driver maybe required to unseat the restrictor) and discard.

2. Install the new flow restrictor \(\text{H}\) (for the WB1B-26 model only) supplied with the installation fittings. Color Specification:
   - WB1B-26, black on white, 10L/min.
   - WB1B-35, brown on white, 14L/min.

3. Reinstall the flow tube cap (ensure not to pinch or damage the gasket).

4. Reinstall the two 4 mm hex head cap screws securing the flow tube cap. Torque screws to 4.5 Nm (40 lb/in)

Legend
- \(\text{A}\) CombiPLUS
- \(\text{H}\) 26kW flow restrictor
Mounting the CombiPLUS

Prepare the wall and mount the CombiPLUS \( A \) using the supplied template and mounting hardware.

1. Pull the bottom of the boiler away from the wall approximately 1/2” (12 mm) and slide the top of the CombiPLUS mounting template \( T \) between the wall and the boiler. Release the boiler and allow the weight of the boiler to hold the template in place.

   The top outline on the template shows the lower imprint of the boiler (shown in dotted lines). Adjust the template to the boiler in this position when connecting the 12” flex piping.

   The second outline on the template shows the lower imprint of the boiler (shown in solid lines). Adjust the template to the boiler in this position when connecting the 7” flex piping.

2. Drill a hole through the top mounting hole as shown on the template \( \times 2 \). Drill a hole in the centre of the slot as shown on the template \( \times 2 \). Remove the template.

3. Install the supplied anchors \( K \) into the wall (if required).

4. Install the supplied washers \( J \) on to the lag bolts \( I \). Install the lag bolts/washers into the wall anchors (if used) and through the slots of the CombiPLUS \( A \).

   **Note:** Leave the lag bolts loose enough to allow up and down adjustments in the slot.

   **Note:** Refer to the installation Instructions for additional mounting options.

**Legend**

- \( A \) CombiPLUS
- \( I \) Lag bolt (\( x4 \))
- \( J \) 1/4” plain washer (\( x4 \))
- \( K \) Anchor (\( x4 \))
- \( T \) Template

**CombiPLUS Installation Options**

Shown is the maximum distance between the boiler and CombiPLUS using field supplied fittings and pipes.

**Note:** The maximum distance between the boiler and the CombiPLUS is restricted by the communication cable to 36” (915 mm).
Connecting the CombiPLUS piping using the supplied piping, adaptors and mounting hardware.

1. Install the adaptors (N) to the tees at the bottom of the boiler. Install the flex pipes (L) to the adaptors (N).
   Carefully form the flex pipes (L) to align with the extension fittings on the top of the CombiPLUS (A).
   **Note:** The flex pipes (L) must be bent due to the offset in the fittings between the boiler and the CombiPLUS.
   The nominal length of the 7” flex pipe after bending is 6½” ± ¼”.
   Slide the CombiPLUS (A) up and install the flex pipes (L) to the extension fittings of the CombiPLUS (A).

**IMPORTANT**

DO NOT overtighten the flex pipe fittings.
When connecting the flexible pipes do not overtighten the hex nuts. This is a gasketed design and should be hand tightened plus ½ turn with a wrench.

2. Tighten the two lag bolts located in the CombiPLUS (A) mounting bracket slots.
   Install the supplied washers (J) on to the lag bolts (I).
   Install the lag bolts/washers through the upper mounting holes of the CombiPLUS (A) mounting bracket and into the wall anchors (if used) and tighten.

**Legend**
- (A) CombiPLUS
- (L) 7” flex pipe (x2)
- (N) ¾” Adaptor (x2)
Connecting the CombiPLUS Wiring

Connecting the CombiPLUS A wiring using the supplied control and pump cables.

1. Remove both standard knock-outs from the rear right side of the CombiPLUS A.
   Route the control cable Q through one knock-out and the pump cable R through the other.

   **Note:** There are optional knock-outs on the front left side of the CombiPLUS A (if required).

   Secure the cables inside the CombiPLUS A using the locknuts provided.

2. Connect the electrical connectors in the CombiPLUS A as shown.

**Legend**
- A CombiPLUS
- Q Control cable
- R Pump cable
Accessing the Boiler Controls

Removing the boiler and power pump module covers to provide access to the power pump module.

1. Loosen the boiler housing captive screws (located at the bottom front of the boiler). Remove the cover by pulling straight out from the boiler and set aside.

2. Release and hold the boiler control locks (located on both sides of the boiler) and rotate forward and down.

3. Release the four captive screws on the power pump module cover by rotating them 90 degrees with a Phillips screwdriver. Set the cover aside.
Preparing the Boiler Power Pump Module

Preparing the power pump module for connection to the CombiPLUS wiring.

When handling static sensitive components, avoid damage caused by static discharge by following Electro-Static Discharge safety procedures.

1. Remove the jumper pin from terminal X8 (CombiPLUS) of the power pump module and discard.

2. Remove the jumper cable from terminal block X4 (terminals 3 & 4, room thermostat connection) of the power pump module and discard (for room thermostat connection only).

3. Remove the second and fourth hole plug from the base of the power pump module and discard.

Note: Once the CombiPLUS is installed and the jumper pin is removed, if not programmed for use with the CombiPLUS, the boiler will provide DHW heating based on the built-in resistors (DHW input connections of the power pump module). If the jumper pin is not removed the boiler will not provide on demand hot water via the CombiPLUS. For programming see page 35.
Connecting the CombiPLUS Cables to the Power Pump Module of the Boiler

Connecting the CombiPLUS cables to the power pump module.

1. Route the control cable Q through the fourth hole of the power pump module base and route the pump cable R through the second hole of the power pump module base.
   Secure the cables inside the power pump module using the locknuts provided.

2. There are three wires to connect on the power pump cable R.
   Connect wire BK1 to the power pump neutral of terminal block X3 (as shown).
   Connect wire BK2 to the power pump line of terminal block X3 (as shown).
   Connect the green/yellow ground wire to terminal block X2 (any open terminal).

3. The control cable Q has two connectors.
   Connect the DHW temperature sensor / flow sensor (five pin connector) to terminal plugin X7.
   Connect the diverter valve (six pin connector) to terminal plugin X10.

   Note: For additional wiring details see the wiring diagram.

4. Install the supplied anchors V into the wall behind the cables. Install the conduit clip U with the supplied screw W into the wall anchor V. Press cables Q and R into the conduit clip U.

Legend
- Q Control cable
- R Pump cable
- U Conduit clip
- V #10 Anchor
- W #10 Screw

Legend
BK1 - Black 1 (Neutral)
   (BK1 with blue shrink sleeve on pump side)
BK2 - Black 2 (Line)

Note: See page 29 for CombiPLUS connections.
Re-installing the covers for the boiler, power pump module and the CombiPLUS A.

1. Align and install the cover of the power pump module and lock into place by rotating the four captive screws 90 degrees with a Phillips screw driver.

2. Rotate the boiler controls up and in. Ensure that the locking clips are engaged.

3. Install the boiler cover by inserting it straight on from the front.

4. Tighten the boiler housing captive screws (located at the bottom front of the boiler).

5. Install the CombiPLUS A cover by inserting it straight on from the front.

6. Using a Phillips screw driver, install and tighten all four screws holding the CombiPLUS A cover.

Legend
A CombiPLUS
Adding PRV and Label

Installing the PRV \( P \) and tee \( O \) to the CombiPLUS \( A \) and label \( S \) to the boiler.

**Note:** The system must be leak tested. Refer to the boiler Installation Instructions.

The DHW pressure relief valve is designed to relieve excessive pressure in the system, produced during domestic hot water heating.

- **Model:** Watts No. 3L
- **Size:** \( \frac{3}{4} \)" NPT
- **Max. Operating Pressure:** 150 psig
- **Input Rating:** 200 MBH

The installation of the DHW pressure relief valve must be in accordance with local codes. The DHW pressure relief valve must be installed in the domestic hot water supply by a heating contractor. If local codes require a different relief valve, substitute the valve supplied by the manufacturer. The heat exchanger is approved for a max. operating pressure of 150 psig.

The DHW pressure relief valve must be installed in vertical position in the domestic hot water supply as close to the CombiPLUS heat exchanger as possible. Drain pipe (of same diameter as valve outlet) must be routed to safe place of disposal, and must be installed with a downward slope from the valve.

Do not install a shutoff valve between the DHW pressure relief valve and the heat exchanger, or in the drain pipe.

1. Install the 150 psi PRV \( P \) and tee \( O \) to the installed field supplied piping from the CombiPLUS \( A \).

2. Apply the scald danger label \( S \) as shown.

   **Note:** This label must be installed as required by national code.

**Legend**
- \( A \) CombiPLUS
- \( O \) \( \frac{3}{4} \)" Tee
- \( P \) \( \frac{3}{4} \)" PRV, 150 psi
- \( S \) Danger label
Programming the boiler control for operation with or without the CombiPLUS.

Note: If an optional CombiPLUS is used, the boiler control must be programmed.

Note: For additional programming refer to the boiler Operating, Installation and Service Instructions.

1. Lift flap and pull control unit cover down. All boiler controls are located behind the control unit cover.

2. Simultaneously turn rotary selectors "\( \text{serv}\)" and "\( \text{combi}\)" to their central position. "\( \text{serv}\)" and "\( \text{combi}\)" and "\( \text{serv}\)" will appear on the screen.

Note: If one (or both) of the rotary selector dials are already in the central position, take it (or them) out of the central position and then simultaneously turn both rotary selectors back to the central position.

3. Turn the rotary selector "\( \text{serv}\)" to the control range on the right. "\( \text{serv}\)" will appear on the display.

4. Adjust the control by turning the rotary selector "\( \text{combi}\)". The display shows: "0" or "1" flashing. "1" boiler with the optional CombiPLUS (right control range).

"0" boiler without optional CombiPLUS (left control range) (factory default setting).

Note: After programming the boiler control to accept the CombiPLUS, wait until the boiler temperature is displayed, then switch the control OFF then ON. ECO will be displayed on the screen.
Connections

Installation Examples

General
The schematics on the following pages are to be seen as guidelines only. They further do not display all system varieties, safety devices, or concepts possible. Specific system layouts may be further discussed with the local Viessmann sales representative office.

Clearances
A minimum of 2” (51 mm) circumferential clearance from non-insulated hot water pipes to combustible construction must be maintained. In cases where the pipes are insulated with pipe insulation of appropriate and sufficient thickness and insulation values, the above clearance may be reduced to 0” (refer to local gas codes).

⚠️ CAUTION
For underfloor heating applications, an additional immersion or strap-on aquastat must be installed in the low temperature underfloor loop (downstream of the mixing valve) to de-energize the pump and/or boiler to prevent over-heating. High water temperatures can damage concrete slabs.

Pressure drop (primary circuit) of Vitodens 100-W
The Vitodens 100-W is designed only for closed loop, forced circulation hot water heating systems.

Heating circuit pumps
Recommended heating pumps with Vitodens 100-W, WB1B 26, 35.
- Grundfos 15-58 (3-speed)
- Taco 00R or equivalent

Refer to the graph above for the proper waterside boiler friction loss calculations.

A low-loss header must be used when the system flow rate exceeds the maximum (or minimum) flow rate of the Vitodens 100-W boiler. An alternative method may be used, such as primary secondary piping using closely spaced tees.

A low-loss header offers additional benefits not provided by a pair of closely spaced tees. Viessmann strongly recommends and prefers the use of a low-loss header over closely spaced tees.

Use standard friction loss method for pipe sizing. Observe boiler maximum and minimum flow rate limitations. If system flow rate exceeds boiler maximum flow rate (as stated on page 86) or if system flow rate is unknown, Viessmann strongly recommends the installation of a low-loss header. See page 49 for low-loss header information or refer to the Vitodens Venting System Installation Instructions.

IMPORTANT
Pump selection must be based on accurate system flow and pressure drop calculations (incl. DHW sizing).

Typical system flow rates

<table>
<thead>
<tr>
<th>Model</th>
<th>WB1B</th>
<th>26</th>
<th>35</th>
</tr>
</thead>
<tbody>
<tr>
<td>$\Delta t$</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Output Btu/h</td>
<td>83,000</td>
<td>108,000</td>
<td></td>
</tr>
<tr>
<td>30°F (17°C) rise (GPM)</td>
<td>5.5</td>
<td>----</td>
<td></td>
</tr>
<tr>
<td>35°F (19.5°C) rise (GPM)</td>
<td>4.7</td>
<td>6.2</td>
<td></td>
</tr>
<tr>
<td>40°F (22°C) rise (GPM)</td>
<td>4.2</td>
<td>5.4</td>
<td></td>
</tr>
</tbody>
</table>
CombiPLUS built-in pump

Grundfos UPS15-78 three speed heating circuit/DHW production pump for Vitodens 100 WB1B 26, 35 boilers (in the factory setting, the pump speed is preset to ‘speed three’)

<table>
<thead>
<tr>
<th>Pump Model</th>
<th>Grundfos UPS15-78</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rated voltage</td>
<td>VAC 115</td>
</tr>
<tr>
<td>Rated current</td>
<td>A max. 1.15</td>
</tr>
<tr>
<td></td>
<td>A min. 0.8</td>
</tr>
<tr>
<td>Capacitor</td>
<td>μF 8</td>
</tr>
<tr>
<td>Power consumption</td>
<td>W max. 130</td>
</tr>
<tr>
<td></td>
<td>W min. 80</td>
</tr>
</tbody>
</table>

CombiPLUS built-in pump, Grundfos UPS15-78, residual head pressure

Residual head of built-in three speed pump used with Vitodens 100 WB1B 26, 35

Performance chart courtesy of Grundfos
Connections

Installation Examples (continued)

System Layout 1
Vitodens 100-W, WB1B 26, 35 with...
- one heating circuit

System Layout 1 - Alternate Option

Legend
AV Air vent
PRV Pressure relief valve
A Vitodens 100-W
B Room thermostat
C Heating circuit
D Heating circuit pump (field supplied)
E Expansion tank
F Pressure Activated By-Pass

Note: Heating circuit C in the examples should be designed to 30°F to 40°F (16.7°C to 22.2°C). For a lesser \( \Delta t \) design, the system layout designer must use one of the examples (3 or 4) on the following pages.

IMPORTANT

Ensure that a pressure activated by-pass is installed if there are system component(s) in C that may isolate the flow to the pump D.

Maximum Flow Rates

<table>
<thead>
<tr>
<th>Model</th>
<th>WB1B</th>
<th>26</th>
<th>35</th>
</tr>
</thead>
<tbody>
<tr>
<td>( \Delta t )</td>
<td></td>
<td></td>
<td></td>
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<td>108,000</td>
<td></td>
</tr>
<tr>
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<td>---</td>
<td></td>
</tr>
<tr>
<td>35°F (19.5°C) rise (GPM)</td>
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<td>6.2</td>
<td></td>
</tr>
<tr>
<td>40°F (22°C) rise (GPM)</td>
<td>4.2</td>
<td>5.4</td>
<td></td>
</tr>
</tbody>
</table>

Note: The use of a low-loss header is recommended if the water flow rate is less than 1.7 GPM (400 L/h) or more than 6.2 GPM (1400 L/h).

The low-loss header is available as an accessory part.
**System Layout 2**
Vitodens 100-W, WB1B 26, 35 with...
- DHW storage tank
- low-loss header
- one heating circuit

**Legend**
- AV Air vent
- PRV Pressure relief valve
- TPV Temperature and pressure relief valve
- A Vitodens 100-W gas-fired condensing boiler
- B External boiler/DHW controller (field supplied)
- C Heating circuit
- D Heating circuit pump (field supplied)
- E DHW storage tank
- F DHW tank temperature aquastat or sensor
- G DHW circulating pump field supplied
- H Low-loss header
- K Expansion tank
- L Primary pump (boiler circuit, field supplied) with low-loss header only

**Maximum Flow Rates**

<table>
<thead>
<tr>
<th>Model</th>
<th>WB1B</th>
<th>26</th>
<th>35</th>
</tr>
</thead>
<tbody>
<tr>
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<td>5.4</td>
<td></td>
</tr>
</tbody>
</table>

**IMPORTANT**
Primary pump L must pump into the boiler (as illustrated).

**Note:** The use of a low-loss header is recommended if the water flow rate is less than 1.7 GPM (400 L/h) or more than 6.2 GPM (1400 L/h).
The low-loss header is available as an accessory part. See page 49 in this manual for details on the low-loss header.
**Connections**

**Installation Examples (continued)**

**System Layout 3**
Vitodens 100-W, WB1B 26, 35 with...
- DHW storage tank
- one heating circuit

**Legend**
- AV Air vent
- PRV Pressure relief valve
- TPV Temperature and pressure relief valve
- A Vitodens 100-W gas-fired condensing boiler
- B External boiler/DHW controller (field supplied)
- C Heating circuit
- D Heating circuit pump (field supplied)
- E DHW storage tank
- F DHW tank temperature aquastat or sensor
- G DHW circulating pump (field supplied)
- H Closely spaced tees, 4x pipe Ø or 12" (305 mm)*
- K Expansion tank
- L Primary pump (boiler circuit, (field supplied)

*A low-loss header offers additional benefits not provided by a pair of closely spaced tees. Viessmann strongly recommends and prefers the use of a low-loss header over closely spaced tees. Please see page 36 for details.

**Maximum Flow Rates**

<table>
<thead>
<tr>
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<td>40°F (22°C) rise (GPM)</td>
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<td>5.4</td>
<td></td>
</tr>
</tbody>
</table>

**IMPORTANT**

Primary pump L must pump into the boiler (as illustrated)

**Note:** The use of a low-loss header is recommended if the water flow rate is less than 1.7 GPM (400 L/h) or more than 6.2 GPM (1400 L/h). The low-loss header is available as accessory part. See page 49 in this manual for details on the low-loss header.
System Layout 4
Vitodens 100-W, WB1B 26, 35 with...
- DHW storage tank
- Low-loss header
- one high-temperature heating circuit

Legend
A Boiler power pump module
A1 Primary pump (boiler power / pump module control)
   (field supplied)
B Honeywell switching relay for
B1 Heating circuit pump (field supplied)
C Honeywell switching relay for DHW control
C1 DHW circulating pump (field supplied)
D Radiator heating circuit
E Low loss header
   -Max. flow 19.5 USGPM Model No. 80/60
   -Max. flow 35.2 USGPM Model No. 120/80
F DHW indirect storage tank
G Limit thermostat (optional) See note 1
H DHW tank aquastat, Honeywell Part No.
   L4008A1031, Vi. Part No. 9560 985
I Vitodens 100 boiler
J Expansion tank

See page 43 for notes and explanation of this drawing.
Connections

Installation Examples (continued)

Wiring diagram for system layout 4

⚠️ Power Supply. Provide disconnect means and overload protection as required

⚠️ DHW has priority over heating circuit (see also 3)

3 If no priority is required for DHW demand, supply power to terminals L1, L2 of RA889A relay of heating circuit (E)
System Layout 4
Installation of heating circuits:
- radiator heating circuit (high temperature circuit)
- DHW production with the following flow conditions:
The flow rate of the heating circuits is greater than the maximum possible water flow rate of the Vitodens 100 boiler.
The use of a low-loss header is therefore recommended. A low-loss header is available as an accessory part.
The radiator heating circuit is supplied by a circulation pump (field supplied). The DHW pump is field supplied.

Note: The use of a low-loss header is recommended if the water flow rate is less than 1.7 GPM (400 L/h) or more than 6.2 GPM (1400 L/h).
The low-loss header is available as accessory part. See page 49 in this manual for details on the low-loss header.

Maximum Flow Rates

<table>
<thead>
<tr>
<th>Model</th>
<th>WB1B</th>
<th>26</th>
<th>35</th>
</tr>
</thead>
<tbody>
<tr>
<td>( \Delta t )</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Output Btu/h</td>
<td>83,000</td>
<td>108,000</td>
<td></td>
</tr>
<tr>
<td>30°F (17°C) rise (GPM)</td>
<td>5.5</td>
<td>6.2</td>
<td></td>
</tr>
<tr>
<td>35°F (19.5°C) rise (GPM)</td>
<td>4.7</td>
<td>5.4</td>
<td></td>
</tr>
</tbody>
</table>

Note 1
Optional high limit safety control of heating circuit \( \mathbb{E} \).
[During DHW production with DHW terminal activated, the boiler supply temperature will be set automatically to 172°F (78°C)].
The heating system must be protected from excessive temperature if no automatic mixing valves are used or no DHW priority is required.
After the DHW call for heat is satisfied, there is a 20 second pump post-purge time.
Connections

Installation Examples (continued)

Vitodens 100-W, WB1B 26, 35 with one heating circuit and the CombiPLUS

Maximun Flow Rates

<table>
<thead>
<tr>
<th>Model</th>
<th>WB1B</th>
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<th>35</th>
</tr>
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<td>---</td>
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<td>6.2</td>
<td></td>
</tr>
<tr>
<td>40°F (22°C) rise (GPM)</td>
<td>4.2</td>
<td>5.4</td>
<td></td>
</tr>
</tbody>
</table>

Note: The use of a low-loss header is recommended if the water flow rate is less than 1.7 GPM (400 L/h) or more than 6.2 GPM (1400 L/h). The low-loss header is available as accessory part.

Built-in pump residual head for the heating system side is 6.0 ft. of water column at the boiler maximum flow rate of 6.2 GPM.

Note: Heating circuit C in the examples should be designed to 30°F to 40°F (16.7°C to 22.2°C). For lesser delta T design, system layout designer must use one of the examples (5 or 6) on the following pages.

Legend

AV Air vent
PRV Pressure relief valve (boiler)
PRV* Pressure relief valve (DHW 150 psi)
WSE Water softner equipment
A Vitodens 100-W
B Room thermostat
C Heating circuit
D CombiPLUS
E Expansion tank
Vitodens 100-W, WB1B 10-26, 10-35 with...
- CombiPLUS Kit
- low-loss header
- one heating circuit

Note: The use of a low-loss header is recommended if the water flow rate is less than 1.7 GPM (400 L/h) or more than 6.2 GPM (1400 L/h).
The low-loss header is available as accessory part.

**Maximum Flow Rates**

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</tbody>
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**Legend**

AV  Air vent
PRV  Pressure relief valve (boiler)
PRV*  Pressure relief valve (DHW 150 psi)
WSE  Water softner equipment
A  Vitodens 100-W gas-fired condensing boiler
B  External boiler / system controller (field supplied)
C  Heating circuit
D  Heating circuit pump (field supplied)
E  CombiPLUS
F  LLH
G  Expansion tank
Vitodens 100-W, WB1B 10-26, 10-35 with CombiPLUS and one heating circuit without LLH

**Legend**
- AV: Air vent
- PRV: Pressure relief valve (boiler)
- PRV*: Pressure relief valve (DHW 150 psi)
- WSE: Water softener equipment
- A: Vitodens 100-W gas-fired condensing boiler
- B: External system controller (field supplied)
- C: Heating circuit
- D: Heating circuit pump (field supplied)
- E: CombiPLUS
- F: Closely spaced tees, 4x pipe Ø or 12" (305 mm)*
- G: Expansion tank

* A low-loss header offers additional benefits not provided by a pair of closely spaced tees. Viessmann strongly recommends and prefers the use of a low-loss header over closely spaced tees. See page 49 for details.

**Note:** The use of a low-loss header is recommended if the water flow rate is less than 1.7 GPM (400 L/h) or more than 6.2 GPM (1400 L/h). The low-loss header is available as an accessory part.

**Maximum Flow Rates**

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<td>4.2</td>
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<td></td>
</tr>
</tbody>
</table>
**Boiler in heating/cooling application**

---

**Legend**

- **A** Heating/Cooling unit
- **B** Spring-loaded flow check valve
- **C** Circulation pump
- **D** Expansion tank
- **E** Water chiller
- **F** Boiler circuit pump (field supplied)

---

**IMPORTANT**

Viessmann strongly suggests that the valves pictured above be labelled “v1” and “v2”.

The boiler, when used in connection with a refrigeration system, must be installed ensuring the chilled medium is piped in parallel to the boiler with appropriate valves to prevent the chilled medium from entering the boiler.

The boiler piping system of a hot water heating boiler connected to heating coils located in air handling units where they may be exposed to refrigerated air circulation must be equipped with flow control valves or other automatic means to prevent gravity circulation of the boiler water during the cooling cycle.

Check installation instructions of the chiller manufacturer carefully for additional requirements.

**Cooling season starts:**
Close valve v1 and open valve v2.

**Heating season starts:**
Close valve v2 and open valve v1.
A low water cut-off may be required by local codes. Do not install an isolation valve between boiler and low water cut-off.

Follow the installation instructions of the low water cut-off manufacturer.

For low water cut-off wiring information specific to your application, refer to applicable wiring diagram on the boiler front panel.

**Note:** The Vitodens 100-W boiler has a built-in flow switch, which may be accepted by local codes in lieu of a low water cut-off.
Low-Loss Header

- Type 80/60
  [max. flow rate 19.5 GPM (4.4 m³/h)]
- Type 120/80
  [max. flow rate 35.2 GPM (8 m³/h)]

A low-loss header offers additional benefits not provided by a pair of closely spaced tees. Viessmann strongly recommends and prefers the use of a low-loss header over closely spaced tees. When used in conjunction with the Vitodens 100-W boiler, the low-loss header acts as hydraulic break, decoupling boiler and system circuits from each other (no sensor required). It is recommended to use the low-loss header in applications in which the total system flow rate exceeds the maximum or falls below the minimum flow rate of the Vitodens 100-W boiler.

For maximum boiler flow rates, see the table on page 87 in this manual.

Viessmann strongly recommends the use of a low-loss header in cases where the system head and flow rates are unknown.

In addition, the low-loss header helps eliminate air and debris [D] from the heating system. See illustrations for Low-loss header design and the principle of operation. Product may not look exactly as illustrated.

The low-loss header is available in the following sizes. Select the size based on the maximum system flow rate of your application.

<table>
<thead>
<tr>
<th>Model No.</th>
<th>Max. system flow rate</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type 80/60</td>
<td>19.5 GPM (4.4 m³/h)</td>
</tr>
<tr>
<td>Type 120/80</td>
<td>35.2 GPM (8 m³/h)</td>
</tr>
</tbody>
</table>

Legend

<table>
<thead>
<tr>
<th>AB</th>
<th>Air Bleed</th>
</tr>
</thead>
<tbody>
<tr>
<td>BR</td>
<td>Boiler Return</td>
</tr>
<tr>
<td>BS</td>
<td>Boiler Supply</td>
</tr>
<tr>
<td>BY</td>
<td>Bypass (with laminar flow)</td>
</tr>
<tr>
<td>D</td>
<td>Debris and/or air</td>
</tr>
<tr>
<td>T1</td>
<td>Boiler supply temp.</td>
</tr>
<tr>
<td>T2</td>
<td>Boiler return temp.</td>
</tr>
<tr>
<td>T3</td>
<td>System supply temp.</td>
</tr>
<tr>
<td>T4</td>
<td>System return temp.</td>
</tr>
<tr>
<td>TS</td>
<td>Viessmann Temp. Sensor (not used)</td>
</tr>
<tr>
<td>SW</td>
<td>Sensor Well</td>
</tr>
</tbody>
</table>

Vprimary  
Vsecondary  
Vbypass  
Qprimary  
Qsecondary  
Vprimary < Vsecondary  
T1 > T3  
T2 = T4  
Qprimary = Qsecondary  
T1 176°F (80°C)  
Vsecondary = Vprimary + Vbypass

IMPORTANT

When installing a low-loss header, system mixed supply temperature (T3) must be calculated as follows

\[ T3 = \frac{T1 \times V_{primary} + T4 \times V_{bypass}}{V_{secondary}} \]

Product may not look exactly as illustrated.
Venting / Control Connections

Venting Connection

**CAUTION**
Under certain climatic conditions some building materials may be affected by flue products expelled in close proximity to unprotected surfaces. Sealing or shielding of the exposed surfaces with a corrosion resistant material (e.g. aluminum sheeting) may be required to prevent staining or deterioration. The protective material should be attached and sealed (if necessary) to the building before attaching the vent termination. It is strongly recommended to install the vent termination on the leeward side of the building.

For detailed installation information and specific venting requirements, reference the Vitodens Venting System Installation Instructions supplied with the boiler.

**Electrical Connections**

Rotating the control unit and opening the power/pump module

1. Loosen the screws underneath the boiler but do not remove them. Remove the cover (as shown on page 17).
2. Pull tabs outwards.
3. Flip control unit down.
4. Remove cover by releasing tabs if necessary.
5. Unlock 4 spring-loaded lock screws and remove cover plate of the power pump module.

**IMPORTANT**
Both the control unit and the power pump module have labels and stickers containing important information. Read and follow their respective instructions.

**IMPORTANT**
The ON / OFF switch located on the boiler does not disconnect power to power / pump module, therefore the main service switch or breaker must be turned off. Note on connection of accessories

*For other required installation steps, please reference the Installation Instructions for the accessory part.*
Electrical connections to the power pump module
(room thermostat and DHW)

Note: Boilers are factory shipped with a wiring diagram (11”x17” sheet inside a pouch) attached to the inside of the front cover. The wiring diagram shipped with the boiler supersedes the wiring information in this manual.

Provide a main power disconnect / service switch as per local code requirements. Also refer to wiring diagram on page 91.

Legend

A Main power supply (120V, 60Hz, 1 PH).
B Heating circuit pump (or boiler pump for low-loss header application or CombiPLUS pump).
C DHW tank temperature controller / external heat demand (field supplied) (not used with the CombiPLUS kit).
D Room temperature thermostat (Anticipator setting 0.2A) (field supplied).

What is OpenTherm?
The OpenTherm (OT) protocol is a point-to-point communication system, which connects a boiler with a room controller or other devices. The room unit calculates a heating demand (water temperature request) and transmits it to the boiler. The boiler will adjust the heat input accordingly (low-high modulation).

Legend

A Viessmann outdoor temperature sensor (field wiring)
B OpenTherm (field wiring)
C Connection cable terminal
D Power pump module

Follow the installation instructions of the field supplied operating controls.
Closing the power pump module and reinstalling the control unit
1. Reinstall power pump module cover plate.
2. Install control cover (if previously removed).
3. Flip control upward and lock into position.

**CAUTION**

Electrical cables may become damaged if in contact with hot components. When running and securing connecting cables on site, ensure that the maximum permissible temperatures of the cables are not exceeded.

Reinstalling the front panel
1. Set front panel on the guide rails and push in place.
2. Tighten screws at the bottom.

**IMPORTANT**

Read and follow, where applicable, the safety instructions of all labels and stickers attached to boiler surfaces. Do not remove any of these instructions. Contact Viessmann if any replacement labels are required.
Necessary Tools

Testing/analysis equipment (use only calibrated equipment)
- Multimeter to measure 0 - 12A, 120V and Ω resistances
- Flue gas analyzer to measure % CO₂ or O₂ (i.e., Bacharach fluid samplers or suitable electronic flue gas analyzer)
- Manometer to measure gas pressure 0 to 11 “w.c. (accurately) and up to 28 “w.c. gas pressure (or a non-electric Magnehelic® manometer may also be utilized)
- Stack thermometer 0 to 500°F (0 to 260°C)
- Bacharach calculator or suitable tables to calculate standard (non-condensing) efficiency
- Carbon monoxide measuring equipment 0 to 400 ppm.

Special items
- Approved leak detection fluid for natural gas
- Pipe joint sealant
- Garden hose for bleeding boiler heat exchanger and pressure testing

Cleaning supplies
- Plastic hand brush
- Rags

Overview of Controls and Indicators

Lift flap and pull control unit cover down. All boiler controls are located behind the control unit cover.

Legend

A Pressure gage
B LCD display
C “ ” Selector dial for DHW temperature
D “ ” Selector dial for boiler water temperature
E ON / OFF switch
F Gas shut-off valve

Control and display elements
The control unit is preset at the factory for standard operation. Your heating system is ready for use. The factory presets may be individually adjusted to suit your specific requirements.

Legend
A Heating mode pump output “ON” (when RT is closed)
B DHW mode pump output “ON” (when DHW is closed)
C Boiler water temperature in °F or fault code
D Units for boiler water temperature measurement
E Service mode
F Current burner firing power rate
G Burner in operation indicator
H Fault indicator
I Comfort function started
J Comfort function stopped
Overview of Boiler Components

Legend:
A  Fixed high limit, 210°F (99°C)
B  Ignition / ionization electrode
C  Flow switch, VK315M
D  P-trap
E  Condensate hose, 16" (400 mm)
F  Water pressure gage
G  Vent pipe adaptor
H  Vent pipe adaptor
I  Flue gas temperature sensor 230°F (110°C)
J  Test port caps (x2)
K  Burner mounting flange assembly
L  Radial fan
M  Burner mounting flange assembly
N  Air / gas inlet Venturi
O  Burner mounting flange assembly
P  Boiler temperature sensor
Q  Radial fan
R  Air / gas inlet Venturi
S  Heat exchanger / flue gas collector
T  Control console flame safeguard (with ignition transformer unit)
U  ASME / NB plate
V  Inlet air Venturi extension
W  Terminal strip (low voltage wiring)

Fig. 45
Overview of CombiPLUS Components

Legend

A  Boiler water supply
B  Diverting valve
C  Expansion tank
D  Outlet temperature sensor
E  System water supply
F  DHW
G  Boiler water return
H  Air vent valve
I  Plate-type heat exchanger
J  Flow sensor
K  Circulation pump
L  System water return
M  DCW

Fig. 46
Start-up, Inspection and Maintenance

Vitodens 100-W, WB1B CombiPlus Installation & Service

Procedure Overview

Start-up steps
Inspection steps
Maintenance steps

1. Fill and vent the heating system ................................................................. 57
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15. Check burner gasket and cylinder assembly for damage ...................... 68
16. Check and adjust ignition and ionization electrodes ............................... 69
17. Check condensate drain and clean siphon (P-trap) ................................. 69
18. Check neutralization unit (if applicable) .................................................. 70
19. Clean combustion chamber/heat exchanger surfaces ............................ 70
20. Check diaphragm expansion tank and system pressure ......................... 71
21. Check functioning of safety valves ......................................................... 71
22. Check gas pipes and fittings for leaks .................................................... 72
23. Reinstall burner ....................................................................................... 72
1. Filling and bleeding heating system

1. Open system isolation valves (if installed).
   **Note:** Before filling the heating system with water, check that all necessary flow check valves are installed.

2. Check inlet pressure of the diaphragm expansion tank.
   **Note:** If the nitrogen pressure of the precharged expansion tank is less than the static pressure of the system, inflate membrane pressure to slightly exceed pressure of system. The static pressure required at the tank is based upon the static height of the system. The system fill pressure value must be equal to the expansion tank pressure value at approx. 60°F (15.6°C).

3. To remove debris and/or sludge ensure that the system piping is flushed out. Failure to do so may cause sediment in the boiler causing overheating and damage not covered by warranty.
   **Note:** System fill pressure must be approximately 3 psig higher than the static head when the system is cold.

4. Optional:
   Fill the heating system with water at the boiler filling tap A and drain air completely from the drain tap B.
   **Note:** Water treatment should be considered in areas where it is known that boiler feed water contains a high mineral content and hardness. In areas where freezing might occur, an antifreeze may be added to the system water to protect the system. Please adhere to the specifications given by the antifreeze manufacturer. Do not use automotive silicate-based antifreeze. Please observe that an antifreeze/water mixture may require a backflow preventer within the automatic water feed and influence components such as diaphragm expansion tanks, radiation, etc. A 30% antifreeze content will provide freeze-up protection to -10°F (-23°C). Do not use antifreeze other than specifically made for hot water heating systems. System also may contain components which might be negatively affected by antifreeze. Check total system frequently when filled with antifreeze.

   **To remove air from the heat exchanger:**
   - Connect a hose to the boiler filling tap A and connect the other end to fresh water supply (or heating medium).
   - Open the fresh water supply valve and then open the boiler filling tap A slowly to fill the boiler with water. Isolation valves (not shown) to isolate system components must be closed during fill/bleed process.
   - Flush the boiler heat exchanger via the boiler supply and return (for at least 10 mins.) until all air has been removed from the boiler.
   - When the drain tap B begins to bleed water, close the boiler drain valve and open system isolation valves.

**CAUTION**

Unsuitable fill water increases the level of deposits and corrosion, and may lead to damage to the equipment.
- Thoroughly flush the entire heating system prior to filling with water.
- Only use fill water of potable quality.
- Soften fill water harder than 150 ppm temporary hardness.
- Inhibitors or antifreeze additives suitable for heating systems may be added manually.

During fill and removal of air, the boiler pump can be activated. To activate the pump, in less than 2 seconds turn selector dial to stand-by position 1 from a control range (counter-clockwise) and then right back into the control range 2 (clockwise). The pump will run for 30 minutes and cancel the request automatically or after the ON/OFF switch is turned OFF.
Start-up, Inspection and Maintenance

Vitodens 100-W, WB1B CombiPlus Installation & Service

Steps (continued)

Start-up

1. Fill and vent heating system (continued)

5. Check system pressure.

6. Ensure proper / adequate fuel supply exists.
   Open gas shutoff valve.
   Max. boiler operating pressure.......................45 psig
   Min. boiler operating pressure............14 to 23 psig
   Pressure relief valve...............................30 psig

Start-up

2. Check power supply connection

A power module is supplied with the Vitodens 100-W boiler, which requires a 120VAC power supply.

The voltage at connector X3 must be 120V (see wiring diagram).

Neutral conductor
   The electrical power supply must have a neutral conductor.

IMPORTANT

In Canada all electrical wiring is to be done in accordance with the latest edition of CSA C22.1 Part 1 and/or local codes. In the U.S. use the National Electrical Code ANSI/NFPA 70. The heating contractor must also comply with both the Standard for Controls and Safety Devices for Automatically Fired Boilers, ANSI, ASME CSD-1.

Note: The outer conductor “L” and the neutral conductor “N” must not be interchanged. See wiring diagram on page 91 entitled “Additional Information” in this manual.

Start-up and Maintenance

3. Select appropriate gas type

The Vitodens 100-W boiler is for use with gases whose characteristics fall within the following ranges. Do not use any other types of gas.

<table>
<thead>
<tr>
<th>Heating value (gross) Btu/ft³</th>
<th>Natural gas</th>
<th>Liquid Propane gas</th>
</tr>
</thead>
<tbody>
<tr>
<td>970 to 1100</td>
<td>2466 to 2542</td>
<td></td>
</tr>
<tr>
<td>Specific gravity</td>
<td>0.57 to 0.70</td>
<td>1.522 to 1.574</td>
</tr>
<tr>
<td>Ultimate carbon dioxide (CO2) %</td>
<td>11.7 to 12.2</td>
<td>13.73 to 13.82</td>
</tr>
</tbody>
</table>

1. Verify that the fuel type listed on the boiler rating plate is the correct type for the installation being attempted.

2. Once verified, record the fuel type in Maintenance Record on page 98.
3. Select appropriate gas type (continued)

To verify the fuel type
1. Simultaneously turn selector dial “⅔” and “⅑” to their center position as shown. “SERV” appears in the display. (To do the following step, “SERV” must still be shown in the display).  
2. Turn selector dial “⅑” counter clockwise to the “O” position within 2 seconds as shown. “⅓” and the setpoint value will flash on the display.  
3. Adjust the control unit to natural gas or LPG by turning the selector dial “⅓” counter clockwise or clockwise. The display shows: “⅓” for operation with natural gas or “⅓” for operation with LPG.  
4. Do not adjust the selector dials for 15 seconds. The set operating mode is then saved and the control unit returns to standard mode.

4. Measure static pressure and running pressure

Static pressure
1. To measure static and/or running pressure remove burner cover panel as per the removal instructions on page 67.  
2. Close gas shutoff valve.  
3. Loosen screw in test nipple A on the gas combination valve, do not remove completely. Connect calibrated manometer.  
4. Open the gas shutoff valve.  
5. Measure static pressure. Values must be:  
   - 14 “w.c. max. for NG  
   - 14 “w.c. max. for LPG  
6. Enter measured value into Maintenance Record on page 98 in this manual.  
7. Start up boiler, using the on/off service switch (field supplied).

IMPORTANT

The burner is automatically ignited and starts operation after a safety time has elapsed. During initial start-up, the unit may indicate a fault F4 because of air in the gas supply pipe. After fault F4 is displayed, reset the burner (see page 76). The ignition procedure is repeated. This boiler employs a direct spark ignition system with 3 trials for ignition.

A CO2 measurement (see page 62) must be taken before and after working on gas appliances to eliminate health risks and to guarantee the satisfactory condition of the system.
4. Measure static pressure and running pressure (continued)

8. All measurements must be made under high-fire conditions.

Note: Use suitable measuring instruments calibrated with a minimum resolution of 0.04 "w.c. for measuring the running pressure.

<table>
<thead>
<tr>
<th>Running supply pressure with Natural gas</th>
<th>Running supply pressure with Liquid propane gas</th>
<th>Corrective action</th>
</tr>
</thead>
<tbody>
<tr>
<td>under 4 &quot;w.c.</td>
<td>under 10 &quot;w.c.</td>
<td>Do not attempt adjustment. Call local gas utility to increase pressure.</td>
</tr>
<tr>
<td>4 to 14 &quot;w.c.</td>
<td>10 to 14 &quot;w.c.</td>
<td>Start up boiler.</td>
</tr>
<tr>
<td>over 14 &quot;w.c.</td>
<td>over 14 &quot;w.c.</td>
<td>Do not attempt adjustment. Call local gas utility to decrease pressure. Boiler valve must not be exposed to pressure over 14 &quot;w.c.</td>
</tr>
</tbody>
</table>

9. Enter gas type into Maintenance Record on page 98 in this manual.

10. Switch off the heating system ON/OFF service switch (boiler is shut down), close the gas shut-off valve, remove the manometer and re-tighten the screw in the test nipple A.

11. Open gas shutoff valve and check that the test nipple A and all gas connections are gas-tight.

WARNING

Ensure that there is no open flame in the room.

WARNING

Never purge a gas line into a combustion chamber. Never use matches, candles, flame, or other sources of ignition for purpose of checking leakage. Use a soap-and-water solution to check for leakage. A failure to follow this warning could result in fire, explosion, personal injury, or death.
5. How the Vitodens 100-W boiler operates...

The Vitodens 100-W boiler uses a premix combustion system, which is designed to deliver a measured air-gas mixture to the burner for complete combustion.

The gas is injected upstream of the blower. The burner and heat exchanger are part of a forced-draft design.

The benefits of forced-draft systems are lower component temperatures, direct air-fuel connection (premix) for improved mixing, and longer service life of the boiler due to mild to moderate ambient conditions.

The matrix cylinder burner blower and the combination gas valve are factory calibrated and pre-adjusted for optimum boiler performance at all firing rates through a pneumatic link between combustion air and gas flows.

Blower speed is automatically increased or decreased based on heat demand, thereby regulating the amount of combustion air drawn. The pneumatic link between air and gas introduces the required amount of gas for correct combustion to meet the current heat demand, based on a linear relationship between $\Delta P_{\text{air}}$ and $\Delta P_{\text{gas}}$.

Legend

A Inlet gas pressure measurement port
B Outlet pressure port
C Low-fire adjustment screw / cover
D Hi-fire adjustment screw
6. Relay tests (burner tests)

The Vitodens 100-W boiler is factory preset for operation with natural gas. It is recommended that a CO₂ check be performed at the boiler vent pipe adaptor as part of the initial start-up/maintenance procedure.

For high altitude operation above 5,000 ft (1,500 m), refer to page 64 first.

For conversion to propane, see the separate instructions. The CO₂ value lies within the range of;

- 7.5 to 11.0% for natural gas and 10 to 12% for liquid propane gas. The CO₂ value measured must be compared with the above CO₂ value.

### CO₂

<table>
<thead>
<tr>
<th>CO₂</th>
<th>high-fire</th>
<th>low-fire</th>
</tr>
</thead>
<tbody>
<tr>
<td>NG range</td>
<td>7.5-11.0%</td>
<td>7.5-11.0%</td>
</tr>
<tr>
<td>Target</td>
<td>9.0%</td>
<td>8.7%</td>
</tr>
<tr>
<td>LPG range</td>
<td>10.0-12.0%</td>
<td>10.0-12.0%</td>
</tr>
<tr>
<td>Target</td>
<td>10.8%</td>
<td>10.5%</td>
</tr>
</tbody>
</table>

**Legend**

A Heating mode pump output on  
B Heating mode  
C Boiler water temperature in °F or fault code  
D Water temperature unit in °F  
E Service mode  
F Current burner firing rate  
G Burner in operation  
H Fault  
I Comfort function started  
J Comfort function stopped

**Note:** When the boiler is initially turned on, a self-diagnostic check is initiated. Wait until the temperature display is stabilized and the boiler’s actual temperature is displayed.

**Note:** If step 14 is not performed, the process will end automatically after 30 minutes.

If the CO₂ value measured lies more than 1% outside the stated range, perform the following step:

- Check the venting system for leaks (refer to the Vitodens Venting System Installation Instructions).

1. Bring the boiler to a high-fire test position by turning the selector dial “III” clockwise all the way to “Reset” and then back again into the high-fire control range (in less than 2 seconds).  

The display shows “SERV”, the boiler water temperature, five bars “IIII” for high-fire test, burner in operation “□” and “length” pump operation.
6. Relay tests (burner tests) (continued)

2. Check the flue gas CO₂ content. Should the actual value deviate by more than 1% from the range shown in the table, check the seals in the balanced flue system. Adjust if necessary.

3. Enter actual values into the service report.

4. Bring the boiler to a low-fire test position by turning the selector dial “\(\text{III}\)” clockwise all the way to “\(\text{I} \text{ Reset}\)” and then back again into the low-fire test control range (in less than 2 seconds). If the selector dial is in the high-fire position, turn the dial to the low-fire position. The display shows “\(\text{SERV}\)”, the boiler water temperature, one bar “\(<\)” for low-fire test, burner in operation “\(\text{A}\)” and “\(\text{r}\)” pump operation.

5. Check the flue gas CO₂ content. Should the actual value deviate by more than 1% from the above range, check the seals in the balanced flue system.

6. Enter actual values into the service report.

### IMPORTANT

Steady state conditions must be established before measuring flue gases.

7. Check the CO₂ content for high- and low-fire again. If the CO₂ content is **still not** within the given range (refer page 62), adjust the CO₂ content.

8. **Adjusting the CO₂ content.** See CO₂ table on page 62.

9. Adjust the high-fire (natural gas or liquid propane gas). With the adjusting screw (B), using a hex head wrench (4 mm), adjust the high-fire CO₂ content to 9% for NG or 10.8% for LPG. Clockwise rotation decreases gas flow and counter-clockwise rotation increases gas flow.

10. Adjust the low-fire (natural gas or liquid propane gas). Remove cover (C) from the gas valve. With the adjusting screw under the cover and using a T40 size Torx head wrench, set the low-fire CO₂ content to 8.7% for NG or 10.5% for LPG. Clockwise rotation increases gas flow and counter-clockwise rotation decreases gas flow.

11. Reinstall cover (C).

12. Shut the boiler down, remove flue gas analyzer and close flue gas measurement port (A).

13. Return selector dial “\(\text{I} \text{ tr}\)” and “\(\text{II} \text{ III}\)” to the original positions.

14. To cancel the relay test, switch the boiler OFF then back ON. If not cancelled, the relay test is automatically deactivated after 30 minutes.
Note: When the boiler is initially turned on, a self-diagnostic check is initiated. Wait until the temperature display is stabilized and the boiler’s actual temperature is displayed.

1. Simultaneously turn selector dials “Ⅲ” and “Ⅰ” to their center position. “SERV” appears in the display. (To do the following step, “SERV” must still be shown in the display.)

   Note: If one (or both) of the rotary selector dials are already in the central position, take it (or them) out of the central position and then simultaneously turn both rotary selectors back to the central position.

2. Turn selector dial “Ⅲ” clockwise all the way to the “Ⅰ Reset” position.

3. “Ⅲ” appears on display along with flashing set value “Ⅰ” or “Ⅱ”.

4. With selector dial “Ⅰ”, set the value to “Ⅱ” for operation above 5,000 ft. (1,500 m). Turn the selector dial “Ⅰ” from the center position to the right or left.

<table>
<thead>
<tr>
<th>Value</th>
<th>Operation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ⅰ</td>
<td>Altitude &lt; 5,000 ft. (1,500 m)</td>
</tr>
<tr>
<td>Ⅱ</td>
<td>Altitude &gt; 5,000 ft. (1,500 m)</td>
</tr>
</tbody>
</table>

5. Do not adjust the selector dials for at least 15 seconds. The set value “Ⅰ” or “Ⅱ” is then saved and the control unit returns to standard mode.

6. Turn ON/ OFF switch OFF and then ON. When completed, it will activate the designated setting.
8. Set maximum heating input

- The maximum input (or output) for heating operation can be limited (does not affect DHW heating). The limit is set via the modulation range. The maximum adjustable heating input (or output) may be limited by programming.

1. Start up the boiler.

2. Bring the boiler to a high-fire test position by turning the selector dial “Ⅲ” clockwise all the way to “Reset” and then back again into the middle position range (in less than 2 seconds) and back to “6”.

   The display shows “SERV”, the boiler water temperature, five flashing bars “<<<<” for high-fire, burner in operation “” and “” heating system pump operation.

3. With selector dial, select the max. input (or output) for heating operation by selecting number from 1 to 6 on selector dial “Ⅲ” for required value in % of the rated input (or output).

   Note: For example, if the selector dial is set at “1” only one bar will be flashing on the display and the input will be reduced to 40% of max input.

4. Turn the water temperature selector dial “” clockwise (in less than 2 seconds and back again into operation range. The icon “” will appear for a moment on display, the control accepted the setting.

5. Press the ON/OFF switch.

6. Start the boiler and the maximum input will be set.

Note: When the boiler is initially turned on, a self-diagnostic check is initiated. Wait until the temperature display is stabilized and the boiler’s actual temperature is displayed.
9. Clock natural gas meter

Clock natural gas meter to verify input

1. Ensure all other gas equipment served by the meter is turned off during timing of gas input to the Vitodens 100-W boiler.

2. Measure the time in seconds it takes for the boiler to use 10 cu. ft. of gas. Divide 3600 x 10 by the number of seconds and you get the number of cu. ft. of gas used per hour. Multiply this number by the heating value of the gas to obtain Btu per hour input.

For example:
A Vitodens 100-W boiler (118 000 Btu/h input) requires 305 seconds to use 10 cu. ft. of natural gas.
After contacting the local utility, you find the heating value is e.g. 1000 Btu per cu. ft.
Therefore,

\[
\frac{(3600 \times 10)}{305} \times 1000 \approx 118\,000\,\text{Btu/h input.}
\]

Therefore, the boiler input is correct.

Burner input formulas (up to 4500 ft.):

\[
\text{INPUT} = \left(3600 \div t\right) \times 1000 \quad \text{where}
\]
\[
t = \text{TIME (sec.) for } 1\,\text{ft.}^3
\]
\[
\text{INPUT} = \left(3600 \times .01 \times 1000 \times 35.31\right) \div T \quad \text{where}
\]
\[
T = \text{TIME (sec.) for } .01\,\text{m}^3\,\text{natural gas}
\]

10. Check all primary and secondary circuit connections for leaks

Check heating system and domestic hot water connections (if applicable). Ensure all connections are pressure tight.
Correct any leaks found on fittings, pumps, valves, etc.

11. Perform combustion analysis

IMPORTANT

A \( \text{CO}_2 \) measurement (see page 62) must be taken before and after working on gas appliances to eliminate health risks and to guarantee the satisfactory condition of the system.

Record the measured combustion values in the sequence stated in the Maintenance Record on page 98 in this manual.
12. Check venting system for leaks (circular air gap measurement)
   For sealed combustion, coaxial vent only

Viessmann strongly recommends that the heating contractor perform a simplified leak test during boiler start-up. For this purpose it is sufficient to measure the CO\textsubscript{2} concentration of the combustion air in the coaxial gap of the air intake pipe. The vent pipe is considered sufficiently leak-proof if a CO\textsubscript{2} concentration in the combustion air no higher than 0.2% or an O\textsubscript{2} concentration no lower than 20.6% is measured. If higher CO\textsubscript{2} values or lower O\textsubscript{2} values are measured, check venting system thoroughly.

**Note:** The vent pipe adaptor comes with two measurement ports, one for combustion air intake measurement and one for flue gas measurement.

**Note:** This test is not applicable for single-wall venting systems (non-sealed combustion).

---

13. Removing front panel

To ensure continued efficient operation of the boiler, it is recommended that it is checked and serviced as necessary at regular intervals. The frequency of servicing will depend on the particular installation conditions and usage but in general once a year should be adequate. Any service work must be carried out by a licensed professional heating contractor.

The boiler incorporates a flue gas measurement port. The flue gases can be analyzed (if required). The push fit cap may be removed and a sample tube installed. The push fit cap must be refitted after use. The flue gas sample will enable the heating contractor to judge whether any adjustments are required. Before commencing any service operation, isolate and secure the main power supply against accidental reactivation, and turn off the main gas supply.

1. Loosen the screws at the bottom of the boiler; do not remove completely.
2. Remove the front panel.
Start-up, Inspection and Maintenance  

Steps (continued)

### 14. Remove burner

- Switch the burner OFF (shut off main service switch).
- Shut off the gas supply.
- Pull power cables from fan motor A, gas valve B and electrode block C.
- Pull the Venturi extension D from the fan.

**CAUTION**

To avoid damage to the burner, do not lay burner on its cylindrical burner tube. Failure to heed this caution may cause damage to the burner tube, which may lead to improper operation.

- Release gas supply pipe fitting E.
  
  **Note:** There is a gasket between the gas valve and this connection.

- Loosen four Torx (T-30) screws F and remove burner.

### 15. Check burner gasket and cylinder assembly for damage

Check the burner gasket A and burner cylinder assembly D for damage and replace if necessary. Replace the cylinder burner assembly if damaged.

- Remove electrode block B.
- Loosen the three Torx screws and remove the thermal insulation ring C.
- Loosen the four Torx screws and remove burner cylinder assembly D and assembly gasket E.
- Fit and secure new burner cylinder assembly D and new assembly gasket E. Tighten to a torque of 3.5 Nm (31 lb.in.) using a calibrated torque wrench.
- Reinstall thermal insulation ring C.
- Reinstall electrode block B. Tighten to a torque of 3.5 Nm (31 lb.in.) using a calibrated torque wrench.
16. Check and adjust ignition and ionization electrodes

1. Check ignition and ionization electrode for wear, contamination or warping.
2. Clean electrodes with a small brush or emery paper.
3. Check clearances. If clearances are not satisfactory or the electrodes are damaged, replace electrode block and gasket and align. Tighten fastening screws for the electrodes to a torque of 3.5 Nm (31 lb.in.) using a calibrated torque wrench.
4. Reinstall grounding wire.

Legend
A Ignition ionization electrode
B Ground

17. Check condensate drain and clean siphon (P-trap)

1. Check the siphon to ensure unimpeded drainage of condensate.
2. Remove all hoses from siphon A.
3. Release locking tabs at opening B from underneath and remove siphon A upwards.
5. Refit all hoses. Secure drain hose with cable ties.
6. Fill the siphon A with water by pouring 10 fl. oz. (0.3L) of water into the combustion chamber.

IMPORTANT

If the condensate does not drain freely, condensate will accumulate in bottom part of boiler resulting in a burner shut-down (fault message F4). The combustion chamber refractory will also become wet at the bottom. Do not restart the boiler immediately with a wet combustion chamber refractory. This will damage the refractory. Either dry the refractory (i.e. using a hairdryer) or replace it.

Installation Instructions Neutralization Unit (if applicable)
18. Check neutralization unit (if applicable)

1. Check the pH value of the condensate with a pH measuring strip. If the pH value is less than 6.5, replace granulate.

2. If contaminated: Rinse neutralization unit with tap water.

3. Add granulate as marked on the cartridge.

**IMPORTANT**

pH measuring strip is field supplied.

**IMPORTANT**

The granulate is consumed as it neutralizes the condensate. The red marking indicates the min. filling level.

19. Clean combustion chamber/heat exchanger surfaces

1. Remove burner cover panel as per the removal instructions on page 67 in this manual, and reinstall panel upon completion of service work.

2. If necessary, clean the combustion chamber (A) and heat exchanger surfaces (B) with a brush and/or rinse with water. Use solvent-free cleaning agents to remove residues:
   - Remove combustion by-product deposits with alkaline agents containing tenside.
   - Remove coatings and (yellowish brown) surface discoloration with phosphoric acid-based “Antox 75 E Plus”, or citric acid-based CitriSurf 3050 or CitriSurf 77 by Stellar Solutions Inc.
   - Rinse thoroughly with water.

**Note:** Be careful not to scratch parts which are in contact with flue gas. Use plastic brushes, not wire brushes! The cleaning agents must not contain hydrocarbon-based solvents or potassium.

3. Connect electrical cables to corresponding parts.

**WARNING**

Follow cleaning agent manufacturer’s safety instructions and wear appropriate protective equipment.

**IMPORTANT**

Perform leak test.
20. Check diaphragm expansion tank and system pressure

Perform check on the system when cold.

1. Drain boiler/system and reduce pressure until the manometer reading is "0".

2. If the nitrogen pressure of the pre-charged expansion tank is less than the static pressure of the system, inflate membrane pressure to slightly exceed pressure of system.
   The static pressure required at the tank is based upon the static height of the system. The system fill pressure value must be equal to the expansion tank pressure value at approx. 60°F (15.6°C).
   Note: Static head of 33 ft. (10 m) (distance between boiler and topmost heat emitter surface) corresponds to a static pressure of 1 bar (15 psig).

3. Top up with water until filling pressure is higher than the inlet pressure of the diaphragm expansion tank.
   Note: With the system cold, the filling pressure must be approx. 3 psig higher than the static pressure.
   Max. boiler operating pressure............45 psig
   Min. boiler operating pressure....14 to 23 psig
   Pressure relief valve......................30 psig

4. When starting up the system for the first time, mark this value as the minimum filling pressure on the manometer.
   Note: A lower manometer reading usually indicates loss of water due to leakage. All leaks must be repaired.

21. Check functioning of safety valves

Ensure proper operation of low water cut-off(s) (if applicable), pressure relief valve, and pump(s).
Check pressure gage, air vent and pressure relief valve. Ensure that pressure relief valve does not leak and that it operates in accordance with information provided by the original manufacturer.

Refer to maintenance instructions supplied with low water cut-offs, pumps, etc.

Flush float water type low water cut-offs (if used).
Follow local regulations with respect to backflow preventers.
If oil-lubricated pumps are used, ensure proper lubrication.
If motorized zone valves are used, refer to maintenance instructions provided with zone valves.
Start-up, Inspection and Maintenance

Steps (continued)

Start-up and Maintenance

22. Check gas pipes and fittings for leaks

**WARNING**

The gas supply piping must be leak tested before placing the boiler in operation.

**CAUTION**

Ensure all joints of gas line are pressure tight and that gas valves do not leak when under normal operating pressure (use approved leak detection liquid). Do not use open flame.

Start-up and Maintenance

23. Reinstall burner

1. Replace electrical cables from fan motor A, mount burner, and diagonally tighten 4 Torx T-30 screws to a torque of 4 Nm (35 lb.in.).

2. Insert new supplied gasket and tighten the fitting E on the gas connection pipe to a torque of 15 Nm (132 lb.in.).

3. Plug the Venturi extension D into the fan.

4. Replace electrical cables from gas valve B, and electrode block C.

5. Open gas shutoff valve and switch on power supply.

6. Check the gas connection for tightness.

7. Install front panel, as shown on page 52.
Troubleshooting Steps

1. Establish fault message or diagnose behavior of system.
2. Look for corresponding cause of fault in the diagnostics table.
3. Find corrective measures in the table.
4. Perform corrective measures (page 74 to 76).

Note: See page 54 and 55 for an overview of controls, indicators and system components.

Changing Room Temperature

In case a separate external room temperature controller (thermostat) is installed, the desired room temperature will be adjusted using this device.

Make adjustments using the appropriate operating instructions only.

Note: If thermostatic radiator valves are installed in the room where the control is installed they must be fully open.

In case the room temperature setting on the separate room temperature controller is not sufficient to achieve the desired room temperature (e.g. during a particularly cold winter), the boiler water temperature can be adjusted accordingly using the boiler water temperature selector dial $\text{III}$.
Sequence of operation and potential faults during each start-up cycle

**Call for heat by control (boiler water set-point temperature is 9°F (5°C) above current boiler water temperature).**

Yes

**Water flow switch activates plug 33.**

Yes

**Blower starts up.**

Yes

**Ignition.**

Yes

**Gas combination valve opens.**

Yes

**Ionization current builds up / flame established (symbol A appears).**

Yes

**Burner is operating.**

Corrective action

Increase boiler water set-point temperature and ensure that there is heat demand.

Check water flow switch. Replace if necessary (min. flow 1.8 USG/m (400 L/h). Check boiler pump operation.

Check cabling and plug-in connectors of the blower, as well as the blower itself. Check proper power supply to the blower.

Check ignition transformer unit and its plug-in connections.

Check gas combination valve 104VRAC (DC) between brown and blue must be present during start-up, (plug 35). Check gas supply pressure.

Check electrode settings, purge gas supply line. Check condensate line and flue gas system for leaks. Check ignition cable resistance (4.5K to 5K Ohms).

Check flue gas system for leakage (flue gas recirculation), check running gas pressure.

Fault F9 after approximately 51 seconds.

Fault F4

Fault F4

Fault F4

Fault F4

Burner shuts off when the boiler temperature is below the selected boiler set-point temperature and immediately starts up again (cycles).
Faults are indicated by a flashing fault code with fault code symbol “F” on the display. For fault code explanations see the following table.

### Diagnostics table: Faults with fault display on control unit

<table>
<thead>
<tr>
<th>Fault code in display window</th>
<th>System characteristics *1</th>
<th>Cause</th>
<th>Corrective measures</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>Constant mode</td>
<td>Outside temperature sensor shorted out</td>
<td>Check the optional outside temperature sensor and wiring (see page 78).</td>
</tr>
<tr>
<td>18</td>
<td>Constant mode</td>
<td>Outside temperature sensor wire broken</td>
<td>Check the outside temperature sensor and wiring (see page 78).</td>
</tr>
<tr>
<td>30</td>
<td>Burner blocked</td>
<td>Boiler water temperature sensor shorted out</td>
<td>Check the boiler water temperature sensor (see page 77).</td>
</tr>
<tr>
<td>38</td>
<td>Burner blocked</td>
<td>Boiler water temperature sensor wire broken</td>
<td>Check the boiler water temperature sensor (see page 77).</td>
</tr>
<tr>
<td>50</td>
<td>No DHW tank heating or external heat demand</td>
<td>Jumper connection shorted out, removed or missing</td>
<td>Install PPM jumper (see page 31)</td>
</tr>
<tr>
<td>51</td>
<td>No DHW heating with CombiPLUS only</td>
<td>Outlet temperature sensor shorted out</td>
<td>Check sensor (see pages 29 and 82).</td>
</tr>
<tr>
<td>52</td>
<td>Burner blocked (with CombiPLUS only)</td>
<td>Flow sensor shorted out (in CombiPLUS)</td>
<td>Check connections and wire; replace sensor if required.</td>
</tr>
<tr>
<td>58</td>
<td>No DHW heating (used with storage tanks)</td>
<td>Jumper connection shorted out, removed or missing</td>
<td>Check PPM jumper. (see page 31)</td>
</tr>
<tr>
<td>59</td>
<td>No DHW heating (with CombiPLUS only)</td>
<td>Outlet temperature sensor wire broken</td>
<td>Check the sensor (see page 29).</td>
</tr>
<tr>
<td>5a</td>
<td>Burner blocked</td>
<td>Flow sensor wire broken</td>
<td>Check connections and wire; replace sensor if required.</td>
</tr>
<tr>
<td>58</td>
<td>Regulated operation without OpenTherm device</td>
<td>Communication fault OpenTherm device</td>
<td>Check connections and wire; replace OpenTherm device if required.</td>
</tr>
<tr>
<td>60</td>
<td>Burner blocked</td>
<td>Flue gas temperature sensor shorted out</td>
<td>Check sensor (see page 80).</td>
</tr>
<tr>
<td>68</td>
<td>Burner blocked</td>
<td>Flue gas temperature sensor wire broken</td>
<td>Check sensor (see page 80)</td>
</tr>
<tr>
<td>65</td>
<td>Burner blocked</td>
<td>Internal fault</td>
<td>Check the ionization electrode and connecting cable. Press reset (see page 69).</td>
</tr>
<tr>
<td>60</td>
<td>Burner blocked</td>
<td>Internal fault</td>
<td>Replace the control unit.</td>
</tr>
</tbody>
</table>

*1 Constant mode: Boiler operates based on “tr” temperature setting
Burner blocked: If fault cause is corrected, burner resumes operation.
Burner in fault mode: Boiler control requires manual reset before burner can resume operation.
### Diagnostics table: Faults with fault display on control unit (continued)

<table>
<thead>
<tr>
<th>Fault code in display window</th>
<th>System characteristics (^{*1})</th>
<th>Cause</th>
<th>Corrective measures</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>f1</strong> Burner in fault mode</td>
<td>Maximum flue gas temperature exceeded</td>
<td>Check the flue gas system. Reset control.</td>
<td></td>
</tr>
<tr>
<td><strong>f2</strong> Burner in fault mode</td>
<td>Fixed high limit tripped</td>
<td>Check the heating system water level. Check the circulation pump. Bleed the system. Check the fixed high limit and connecting cables. Reset control.</td>
<td></td>
</tr>
<tr>
<td><strong>f3</strong> Burner in fault mode</td>
<td>Flame signal is already present at burner start</td>
<td>Check the ionization electrode and connecting cable. Reset control.</td>
<td></td>
</tr>
<tr>
<td><strong>f4</strong> Burner in fault mode</td>
<td>No flame signal is present</td>
<td>Check ignition electrodes and wires. Measure the ionization current, check the gas pressure, check the gas train, ignition, ignition module and condensate drain. Reset control. Check ignition cable resistance (4.5K to 5K ohms).</td>
<td></td>
</tr>
<tr>
<td><strong>f8</strong> Burner in fault mode</td>
<td>The combination gas valve closes too late</td>
<td>Check the gas train. Check both control paths. Reset control.</td>
<td></td>
</tr>
<tr>
<td><strong>f9</strong> Burner in fault mode</td>
<td>Blower speed too low at burner start</td>
<td>Check the blower, check the blower cables and supply; check the blower control. Reset control.</td>
<td></td>
</tr>
<tr>
<td><strong>fa</strong> Burner in fault mode</td>
<td>Blower not at stand-still</td>
<td>Check the blower, blower connecting cables and blower control. Reset control.</td>
<td></td>
</tr>
<tr>
<td><strong>fc</strong> Burner blocked</td>
<td>Electrical fan control (control unit) faulty</td>
<td>Check fan connecting cable; if required replace cable or replace control unit. Reset control.</td>
<td></td>
</tr>
<tr>
<td><strong>fd</strong> Burner blocked</td>
<td>Burner control unit fault</td>
<td>Check ignition electrodes and connecting cables. Check whether a strong interference (EMC) field exists near the equipment (correct if applicable). Reset control. Replace control unit if the fault persists.</td>
<td></td>
</tr>
</tbody>
</table>

\(^{*1}\) Constant mode: Boiler operates based on "\(\text{tr}\)" temperature setting
Burner blocked: If fault cause is corrected, burner resumes operation.
Burner in fault mode: Boiler control requires manual reset before burner can resume operation.

### How to reset faults

Turn rotary selector "\(\text{III}\)" to "\(\text{I} \) Reset", pause until "\(\text{SERV}\)" appears on the screen and then immediately (within 2 seconds) turn "\(\text{III}\)" back into the control range. This operation will put the boiler in relay test mode if no fault is present (turn boiler off then back on to start again).
**Boiler Connection**

**Remove front panel**
1. Loosen the screws at the bottom of the boiler; do not remove completely.
2. Remove the front panel.

**Check boiler temperature sensor**
1. Disconnect cables from boiler temperature sensor A.
2. Measure resistance of the boiler temperature sensor and compare with resistance/boiler water temperature curve shown.
3. If the value measured differs significantly, replace the sensor.

**WARNING**
The boiler temperature sensor is immersed in the heating water (risk of scalding). Drain the boiler before replacing the sensor.
Troubleshooting

Boiler Connection (continued)

Check outdoor temperature sensor

1. Disconnect cables from outdoor sensor.
2. Measure resistance of the outdoor sensor and compare with resistance / outdoor sensor curve shown below.
3. If the value measured differs significantly, replace the sensor.

In weather-compensated mode (optional), the boiler water temperature is regulated subject to the outside temperature.

Frost protection function

Built-in automatic frost protection allows the boiler to be shut off for an extended period of time while protecting it against freeze-up. Frost protection is continually active. The burner is switched ON when the boiler water temperature reaches 41°F (5°C) and is switched OFF again when the boiler water temperature reaches at least 59°F (15°C) [but not more than 68°F (20°C)].

For details on the control, please refer to the Vitodens 100-W Operating Instructions.
Boiler Connection (continued)

Determining the boiler set-point

**Room dependent control:**

**Outdoor temperature sensor not connected**

With no outdoor sensor installed, the “III” dial will provide a constant temperature set-point for the boiler based on the dial position selected.

Setting the dial between 1 and 6 will provide a set-point value of 81°F to 178°F (27°C to 81°C) respectively. The dot between 4 and 5 represents the factory default set-point value of 140°F (60°C).

**Weather dependent control:**

**Outdoor temperature sensor connected**

With the outdoor sensor connected, the boiler will automatically recognize the sensor and switch the set-point dial operation from constant temperature calculated to outdoor reset calculated.

Adjusting the “III” dial will select the heating curve corresponding with the heating curve chart. The set-point will be calculated from the design boiler water temperature associated with the heating curve selected, and reset from the actual outdoor air temperature. Setting the dial between 1 and 6 will select the corresponding curve from the chart. The dot between 4 and 5 is the factory default curve.

**Note:** Both the room dependent control and the outdoor reset control strategies require a closed contact at terminals RT to generate a call for heat to the boiler. Setting the dial to “0” places the boiler in freeze protection mode regardless of the control option selected or the contact position at RT.
Check fixed high limit
If the burner control unit cannot be reset after a fault shutdown (F2), even though the boiler water temperature is below approx. 203°F (95°C), check the fixed high limit.

1. Pull the leads from fixed high limit A.
2. Check the continuity of the fixed high limit with a multimeter.
3. Remove faulty fixed high limit.
4. Coat the replacement fixed high limit with heat conducting paste and install.
5. To reset, refer to page 76.

Check flue gas temperature sensor
1. Pull the leads from flue gas temperature sensor A.
2. Check the sensor resistance and compare it with the curve.
3. Replace the sensor in case of severe deviation.
Check fuses

Control unit fuse
1. Switch off main power supply.
2. Flip down control unit.
3. Remove cover A.
4. Check fuse F4 T 2.5A (slow blow). Replacements fuses are available from Viessmann in packs of 10 (Part No. 7404 396).

Power pump module fuse
1. Switch off main power supply.
2. Flip down and remove control unit A. Also refer to pages 50 and 52.
3. Remove power pump module cover plate B.
4. Check fuse F1 T6.3A (slow blow). Replacements fuses are available from Viessmann in packs of 10 (Part No. 7815 580).

IMPORTANT
The ON / OFF switch located on the boiler does not disconnect power to power pump module, therefore the main service switch or breaker must be turned off.
Check outlet temperature sensor
1. Pull the leads from outlet temperature sensor A.
2. Check the sensor resistance and compare it with the curve.
3. Replace the sensor in case of severe deviation.

Note: Water can leak when replacing the outlet temperature sensor. Shut off the cold water supply. Drain the DHW line and the plate type heat exchanger (DHW side).

Replacing the flow limiter
1. Drain the boiler and combiPLUS.
2. Remove screws from the cover and remove cover.
3. Undo screws A.
4. Remove the cap B.
5. Remove faulty flow limiter C.
7. Insert new flow regulator C.
8. Fit new cap B provided.
Checking or replacing the plate type heat exchanger

1. Shut off and drain the boiler on the heating water and the DHW side.
2. Disconnect diverting valve motor connection
3. Push the three-way drive \( A \) slightly upwards.
4. Turn the three-way valve \( B \) with drive \( A \) 1/8 turn counterclockwise and remove.
5. Remove two screws \( C \) from the plate-type heat exchanger and remove the plate-type heat exchanger \( D \) with gaskets.
   **Note:** During removal, small amounts of water may trickle out and escape from the removed plate-type heat exchanger.
6. Check the DHW side for scaling and if required, clean or replace the plate-type heat exchanger.
7. Check the heating water side for contamination and if required, clean or replace the plate-type heat exchanger.
8. Install in reverse order with new gaskets.
   **Note:** Refer to the installation Instructions for additional mounting options.

**Legend**

- \( A \) Three-way valve drive
- \( B \) Three-way valve
- \( C \) Screws
- \( D \) Plate-type heat exchanger
- \( E \) Heating water supply
- \( F \) Heating water return
- \( G \) DCW
- \( H \) DHW
Follow the installation instructions of field supplied operating controls.

What is OpenTherm?
The OpenTherm (OT) protocol is a point-to-point communication system, which connects a boiler with a room controller or other devices. The room unit calculates a heating demand (water temperature request) and transmits it to the boiler. The boiler will adjust the heat input accordingly (low-high modulation).

The Viessmann Input Module is designed to accept a 0-10(DC) modulating input signal from a boiler reset module controller and send this signal to the Vitodens 100 with OpenTherm communication.

Legend
A Viessmann outdoor temperature sensor (field wiring)
B OpenTherm (field wiring)
C Connection cable terminal
D Power pump module

Follow the installation instructions of the field supplied operating controls.
**Call for heat priority logic table**

The Vitodens 100-W, WB1B boiler has several operating control options. The following table provides the priority levels of each of the different operating controllers.

<table>
<thead>
<tr>
<th>Priority</th>
<th>Control operating mode</th>
<th>Required signal *1</th>
<th>Pump output</th>
<th>Pump off delay</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Freeze protection</td>
<td>Boiler temperature &lt; 41°F (5°C)</td>
<td>On</td>
<td>4 minutes (240 seconds)</td>
</tr>
<tr>
<td>2</td>
<td>OpenTherm</td>
<td>OT signal</td>
<td>On</td>
<td>20 seconds</td>
</tr>
<tr>
<td>3</td>
<td>CombiPLUS</td>
<td>DHW flow sensor / temp. sensor</td>
<td>On</td>
<td>none</td>
</tr>
</tbody>
</table>
| 4        | DHW / external heat demand   | Close DHW contact in power / pump module  
- boiler set-point temp. = 172°F (78°C)  
(non-adjustable) | On          | 20 seconds     |
| 5        | Outdoor temperature sensor*2 | - Temperature dial “III” setting  
- RT contact closed or OT connection terminals 1 & 2 shorted. | On          | 4 minutes (240 seconds) |
| 6        | Room thermostat (RT terminal)| Close RT contact in power / pump module. | On          | 4 minutes (240 seconds) |

*1 Boiler control will adjust the boiler water temperature set-point to the highest of all input signals.

*2 Priority #6 (outdoor temperature sensor / RT contact) not functional when OT inputs are recognized by the boiler control.
### Technical Data (continued)

- **Rated voltage:** 120VAC
- **Rated frequency:** 60 Hz
- **Rated current:** 6.0 A~

**Max. ambient temperature**
- at operation: 32° to 104°F (0° to +40°C)
- when storing and transporting: -4° to +149°F (-20° to +65°C)

**Setting of adjustable electronic high limit:** 176°F (80°C)
**Setting of fixed high limit safety cut-out (fixed setting):** 210°F (99°C)
**Main fuse:** max. 15A

**Power consumption**
- **Burner:** max. 105 W
- **Control unit:** max. 10 VA

---

### Standard heating boiler

<table>
<thead>
<tr>
<th>Boiler Model</th>
<th>Model No.</th>
<th>WB1B 26</th>
<th>WB1B 35</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Natural gas and LPG</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>CSA input</strong></td>
<td>MBH</td>
<td>37.91</td>
<td>37-118</td>
</tr>
<tr>
<td></td>
<td>kW</td>
<td>10.8-26.7</td>
<td>10.8-34.6</td>
</tr>
<tr>
<td><strong>CSA output/DOE</strong></td>
<td>MBH</td>
<td>34-83</td>
<td>34-108</td>
</tr>
<tr>
<td><strong>heating capacity</strong></td>
<td>kW</td>
<td>9.9-24.3</td>
<td>9.9-31.6</td>
</tr>
<tr>
<td><strong>Net I = B = R rating</strong></td>
<td>MBH</td>
<td>72</td>
<td>94</td>
</tr>
<tr>
<td><strong>Heat exchanger surface area</strong></td>
<td>ft.²</td>
<td>10.23</td>
<td>10.23</td>
</tr>
<tr>
<td></td>
<td>m²</td>
<td>0.95</td>
<td>0.95</td>
</tr>
<tr>
<td><strong>Min. gas supply pressure</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Natural gas</td>
<td>&quot;w.c.</td>
<td>4</td>
<td>4</td>
</tr>
<tr>
<td>LPG</td>
<td>&quot;w.c.</td>
<td>10</td>
<td>10</td>
</tr>
<tr>
<td><strong>Max. gas supply pressure</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Natural gas and LPG</td>
<td>&quot;w.c.</td>
<td>14</td>
<td>14</td>
</tr>
<tr>
<td><strong>A.F.U.E.</strong></td>
<td>%</td>
<td>94.0</td>
<td>94.0</td>
</tr>
<tr>
<td><strong>Weight</strong></td>
<td>lbs</td>
<td>78</td>
<td>78</td>
</tr>
<tr>
<td></td>
<td>kg</td>
<td>34.1</td>
<td>34.1</td>
</tr>
<tr>
<td><strong>Shipping weight</strong></td>
<td>lbs</td>
<td>95</td>
<td>95</td>
</tr>
<tr>
<td></td>
<td>kg</td>
<td>43</td>
<td>43</td>
</tr>
<tr>
<td><strong>Boiler water content</strong></td>
<td>USG</td>
<td>0.87</td>
<td>0.87</td>
</tr>
<tr>
<td></td>
<td>L</td>
<td>3.3</td>
<td>3.3</td>
</tr>
<tr>
<td><strong>Boiler max. flow rate</strong></td>
<td>GPM</td>
<td>6.2</td>
<td>6.2</td>
</tr>
<tr>
<td></td>
<td>L/hr.</td>
<td>1400</td>
<td>1400</td>
</tr>
<tr>
<td><strong>MAWP</strong></td>
<td>(max. allowable working pressure)</td>
<td>psig</td>
<td>45</td>
</tr>
<tr>
<td></td>
<td>bar</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td><strong>Boiler water temperature</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>space heating (steady state)</td>
<td>°F (°C)</td>
<td>86 to 176 (30 to 80)</td>
</tr>
<tr>
<td></td>
<td>DHW production (set-point)</td>
<td>°F (°C)</td>
<td>176 (80)</td>
</tr>
<tr>
<td></td>
<td>Fixed high limit (FHL)</td>
<td>°F (°C)</td>
<td>210 (99)</td>
</tr>
<tr>
<td><strong>Boiler connections</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Boiler heating supply and return</td>
<td>NPTM (male) *</td>
<td>¾</td>
<td>¾</td>
</tr>
<tr>
<td>Pressure relief valve</td>
<td>NPTF (female) *</td>
<td>¾</td>
<td>¾</td>
</tr>
<tr>
<td>Drain valve</td>
<td>(male thread) *</td>
<td>¾</td>
<td>¾</td>
</tr>
</tbody>
</table>

---

*1 Output based on 140°F (60°C), 120°F (49°C) system supply / return temperature.

*2 Net I = B = R rating based on piping and pick-up allowance of 1.15.

*3 If the gas supply pressure exceeds the maximum gas supply pressure value, a separate gas pressure regulator must be installed upstream of the heating system.

*4 See "Typical System Flow Rates" on page 36 in this manual.
## Technical Data (continued)

### Boiler Model

<table>
<thead>
<tr>
<th>Dimensions</th>
<th>Model No.</th>
<th>WB1B 26</th>
<th>WB1B 35</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall depth</td>
<td>inches</td>
<td>14½</td>
<td>14½</td>
</tr>
<tr>
<td></td>
<td>mm</td>
<td>360</td>
<td>360</td>
</tr>
<tr>
<td>Overall width</td>
<td>inches</td>
<td>15½</td>
<td>15½</td>
</tr>
<tr>
<td></td>
<td>mm</td>
<td>400</td>
<td>400</td>
</tr>
<tr>
<td>Overall height</td>
<td>inches</td>
<td>28½</td>
<td>28½</td>
</tr>
<tr>
<td></td>
<td>mm</td>
<td>725</td>
<td>725</td>
</tr>
</tbody>
</table>

### Gas supply connection

- NPTF (female)*
- ¾”
- ¾”

### Flue gas

#### Temperature at boiler return temperature of 86°F (30°C)

- at rated full load
  - °F (°C)
  - 127 (53)
- at rated partial load
  - °F (°C)
  - 90 (32)

#### Temperature at boiler return temperature of 140°F (60°C)

- °F (°C)
- 167 (75)
- 172 (78)

### Flue gas value

- Mass flow rate (of flue gas)
  - at rated full load
    - lbs/h: 79.2
    - kg/h: 36.0
  - at rated partial load
    - lbs/h: 33.0
    - kg/h: 15.0

### Available draught

- Pa: 100
- mbar: 1.0

### Flue gas temperature sensor limit

- °F (°C)
- 230 (110) 230 (110)

### Average condensate flow rate

- with natural gas
  - Ts/TR = 122 / 86°F (50 / 30°C)
  - USG/day L/day
  - 1.95-2.3 8.9
  - 2.5-2.8 9.4-10.5

### Condensate connection

- hose nozzle Ø in.
  - 1”

### Boiler flue gas connection

- Ø in. (mm)
  - 2½ (60)

### Combustion air supply connection

- Ø in. (mm)
  - 4 (100)

### Noise level (at 1 meter)

- at full load (dB)
  - 47
- at partial load (dB)
  - 40

### High altitude (factory set)

- ft. (m)
  - 0-5,000 (0-1,500)

---

*5 Measured flue gas temperature with a combustion air temperature of 68°F (20°C).
*6 Based on typical boiler cycles, including partial load conditions.
*7 Requires 1”(25 mm) tubing. See Vitodens 100-W Installation Instructions for details.
*8 For detailed information refer to the Vitodens Venting System Installation Instructions.
*9 For 5,000 to 10,000 ft (1,500 to 3,048 m) operation, a coding address change is required. Refer to the Installation and Service Instructions for details.

For information regarding other Viessmann System Technology componentry, please reference documentation of respective product.
# Technical Data (continued)

## Additional Information

### CombiPLUS Kit

<table>
<thead>
<tr>
<th>Integrated with the Boiler</th>
<th>Model No.</th>
<th>WB1B 26</th>
<th>WB1B 35</th>
</tr>
</thead>
<tbody>
<tr>
<td>DHW supply temperature °F (°C)</td>
<td>140 (60)</td>
<td>140 (60)</td>
<td></td>
</tr>
<tr>
<td><strong>Continuous draw rate</strong> ¹</td>
<td>USG/h</td>
<td>99</td>
<td>147</td>
</tr>
<tr>
<td>with DCW temp. of 56°F (13°C)</td>
<td>L/h</td>
<td>374</td>
<td>556</td>
</tr>
<tr>
<td><strong>Continuous draw rate</strong> ²</td>
<td>USG/h</td>
<td>156</td>
<td>216</td>
</tr>
<tr>
<td>at Δ t = 63°F (35K)</td>
<td>L/h</td>
<td>589</td>
<td>800</td>
</tr>
<tr>
<td><strong>Maximum allowable working pressure</strong> (potable water)</td>
<td>psi</td>
<td>150</td>
<td>150</td>
</tr>
<tr>
<td><strong>Test pressure</strong></td>
<td>psi</td>
<td>300</td>
<td>300</td>
</tr>
<tr>
<td>Connections, DHW and DCW</td>
<td>NPTM (male) ³</td>
<td>½</td>
<td>½</td>
</tr>
<tr>
<td>Connections to boiler supply/return and to heating supply/return</td>
<td>NPTM (male) ³</td>
<td>⅛</td>
<td>⅛</td>
</tr>
<tr>
<td><strong>Dimensions</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Overall depth</td>
<td>inches</td>
<td>9.8</td>
<td>9.8</td>
</tr>
<tr>
<td></td>
<td>mm</td>
<td>250</td>
<td>250</td>
</tr>
<tr>
<td>Overall width</td>
<td>inches</td>
<td>17</td>
<td>17</td>
</tr>
<tr>
<td></td>
<td>mm</td>
<td>432</td>
<td>432</td>
</tr>
<tr>
<td>Overall height</td>
<td>inches</td>
<td>8.7</td>
<td>8.7</td>
</tr>
<tr>
<td></td>
<td>mm</td>
<td>223</td>
<td>223</td>
</tr>
<tr>
<td>Height with pipe connector</td>
<td>inches</td>
<td>13</td>
<td>13</td>
</tr>
<tr>
<td></td>
<td>mm</td>
<td>331</td>
<td>331</td>
</tr>
<tr>
<td><strong>Integrated pump flow rate</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DHW production @ 23 ft. (9.8 m)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Head pressure</td>
<td>USG/min.</td>
<td>5.63</td>
<td>5.63</td>
</tr>
<tr>
<td></td>
<td>L/h</td>
<td>1278</td>
<td>1278</td>
</tr>
<tr>
<td>Heating system operation with system side additional drop in pressure of max. 6 ft. of water (1.8 m)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>USG/min.</td>
<td>6.2</td>
<td>6.2</td>
</tr>
<tr>
<td></td>
<td>L/h</td>
<td>1408</td>
<td>1408</td>
</tr>
<tr>
<td><strong>Weight</strong></td>
<td>lbs</td>
<td>25</td>
<td>25</td>
</tr>
<tr>
<td></td>
<td>kg</td>
<td>11</td>
<td>11</td>
</tr>
</tbody>
</table>

¹ Based on boiler max. output and boiler supply temperature of 176°F (80°C).

² DCW and DHW temperature rise would be proportional. Maximum DHW supply temperature is 140°F (60°C).
Burner Program Sequence of Operation

**Start-up and Maintenance**

*1 50 seconds for no flame present check and 20 seconds for blower stand-still check (total 70 seconds).

*2 20 second fan operation if flame failure is detected.

<table>
<thead>
<tr>
<th>Phase</th>
<th>Explanation</th>
<th>End of sequence</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Stand by</td>
<td>Continue to next phase</td>
</tr>
<tr>
<td>1</td>
<td>Stand-still status test (safety check)</td>
<td>Safety shutdown</td>
</tr>
<tr>
<td>2</td>
<td>Maximum blower RPM verification</td>
<td>Continue to next phase</td>
</tr>
<tr>
<td>3</td>
<td>Pre-purge</td>
<td>Continue to next phase</td>
</tr>
<tr>
<td>4</td>
<td>Pre-ignition time</td>
<td>Retrial for ignition or safety shutdown</td>
</tr>
<tr>
<td>5</td>
<td>Ignition / safety timing</td>
<td>Continue to next phase</td>
</tr>
<tr>
<td>6</td>
<td>Flame stabilization time</td>
<td>Continue to next phase</td>
</tr>
<tr>
<td>7</td>
<td>Forced low-fire</td>
<td>Continue to next phase</td>
</tr>
<tr>
<td>8</td>
<td>Burner in operation: controller active</td>
<td>Continue, or if FHL tripped, 15 minute forced fan operation</td>
</tr>
<tr>
<td>9</td>
<td>Post-purge</td>
<td>Continue to next phase</td>
</tr>
<tr>
<td>10</td>
<td>Combination gas valve proof of closure test</td>
<td>Continue to next phase</td>
</tr>
<tr>
<td>0</td>
<td>Boiler shutdown / stand-by</td>
<td>Waiting for next call for heat</td>
</tr>
</tbody>
</table>
Additional Information

Vitodens 100-W, WB1B CombiPlus Installation & Service

Burner Program Sequence of Operation (continued)

Phase 0: Stand by
Complete shutdown until the next call for heat. In this phase both the combination gas valve and the blower are not energized.

Phase 1: Stand-still status test (blower)
A call for heat initiates internal blower sensory communications to confirm that the blower is truly in stand-still position. Blower speed measured must be < 300 rpm within a 70 second period.

Phase 2: Pre-purge speed test
Controller sends and receives signal to / from fan speed controller to verify maximum rpm of the blower.

Phase 3: Pre-purge
Pre-purge cycle starts within the pre-programmed timing. Pre-purge timing is in addition to previous phase (2). The fan speed must be greater than 1500 rpm.

Phase 4: Pre-ignition
The ignition spark is initiated and controlled.

Phase 5: Ignition / safety timing
The gas valve opens during the safety timing period (4.8 secs.). If a flame is detected, this phase ends immediately in < 4.8 secs. If the flame is not established after 3 trials, the burner will lock out and will require a manual reset.

Phase 6: Flame stabilization
Controller required time for flame stabilization.

Phase 7: Forced low-fire
The controller will go into low-fire until required modulation signal (high-low) is processed (e.g. boiler actual water temperature).

Phase 8: Burner operation
At the end of the flame stabilization period (5 sec.), a release for modulation occurs and the burner temperature controller will take over from the flame safeguard. Forced shutdown after 24 hours continuous operation.

Phase 9: Post-purge speed test
Both gas valves are closed during this phase. End call for heat.
Post-purge occurs during the programmed period. If the fixed high limit trips during normal operation, the blower will purge for 15 minutes to cool the heat exchanger.

Phase 10: Combination gas valve proof of closure test
If during the normal operation of the burner a controlled (or uncontrolled) shut-down occurs, a complete mechanical and electrical gas valve proof of closure test will be performed by the flame safeguard. After a successful mechanical and electrical proof of closure test, the flame safeguard will expect that the flame is not present. If, however, the flame existed for a period of > 30 seconds, the flame safeguard will go into permanent lock-out.
Additional Information

Wiring Diagram - Natural gas / Propane

Boiler/Burner Control Unit GC111
- Ignition/Irritation
- OpenTherm Interface Input
- Outside Temperature Sensor
- Diverter Valve Stepper Motor
- CombiPLUS Pump
- Jumper - Remove When Using CombiPLUS Kit
- Boiler Temperature Sensor
- DHW Temperature Sensor
- Flow Gas Temperature Sensor
- Flow Switch
- Combination Gas Valve
- X1 Power Supply 120VAC from FPM
- X7 Fixed High Limit Switch
- X10 Burner Fan
- X002 Burner Fan Modulation Control
- X93 Loop Sensor

Power Pump Module
- A1 Main Circuit Board
- K1 Pump Relay
- X1 Interface To Boiler Control Unit GC111
- X2 Ground Conductor
- X3.1/2 Main Power Supply L/Neut 120VAC/60Hz
- X3.N4, Pump Output (Neut)
- X4 1/2 External Demand/Input DHW Tank
- X4.3/4 Room Thermostat (TT Connection)

Main Power Supply 120VAC/60Hz/1PH (Provide Disconnect Means and Overload Protection as Required)

External Demand or DHW (Input) (Dry Contact)

Room Thermostat (Input)

Pump Output 120VAC/60Hz 4A MAX

WARNING! DISCONNECT POWER BEFORE SERVICING Boiler

CAUTION! LABEL ALL WIRED PRIOR TO DISCONNECTION WHEN SERVICING CONTROLS. WIRING ERRORS CAN CAUSE IMPROPER AND DANGEROUS OPERATION. VERIFY PROPER OPERATING AFTER SERVICING.
## Service Function Overview

<table>
<thead>
<tr>
<th>Service / Function</th>
<th>Addition / Condition</th>
<th>Activation Sequence</th>
<th>Display</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Position / Selection</td>
<td>Position / Selection</td>
</tr>
<tr>
<td>Filling</td>
<td>-</td>
<td>III</td>
<td>Selector Dial Left</td>
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<tr>
<td>Relay Test</td>
<td>-</td>
<td>III</td>
<td>Selector Dial Right</td>
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<tr>
<td>Red. Max. Heat Capacity</td>
<td>Activated Relay Test</td>
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<tr>
<td>Eco</td>
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<tr>
<td>Comfort</td>
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<td>⬇️</td>
<td>Selector Dial Right</td>
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<tr>
<td>Boiler with or without Combi Plus</td>
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<td>III + ⬆️</td>
<td>Mid-Position</td>
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<tr>
<td>Gas</td>
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<tr>
<td>High Altitude Adjustment</td>
<td>-</td>
<td>III + ⬆️</td>
<td>Mid-Position</td>
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</tbody>
</table>
### Parts List

<table>
<thead>
<tr>
<th>Model No.</th>
<th>Serial No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>WB1B 26</td>
<td>73748611...</td>
</tr>
<tr>
<td>WB1B 35</td>
<td>73748621...</td>
</tr>
<tr>
<td>WB1B 26c</td>
<td>74579601...</td>
</tr>
<tr>
<td>WB1B 35c</td>
<td>74579611...</td>
</tr>
</tbody>
</table>

**Ordering Replacement Parts:**
Please provide Model and Serial Number from rating plate (A) when ordering replacement parts. Order replacement components from your Viessmann distributor.

**Parts**
- 007 Gas connection pipe
- 022 Front panel
- 050 Burner gasket, d = 187 x 5.5 mm
- 051 Combustion chamber door refractory
- 052 Burner tube
- 053 Gasket for burner tube
- 054 Ignition + ionization electrode block
- 055 Gasket for electrode block
- 056 Radial fan NRG118-CVI, 120/1/60
- 057 Gas valve/Venturi assembly, 120/1/60
- 058 Burner mounting flange assembly
- 059 Venturi extension
- 060 Gasket for radial fan
- 061 Gasket set for gas connection pipe
- 062 Gasket set for gas valve / Venturi assembly
- 087 Flip-down cover

**Other Parts** (not illustrated)
- 090 Hinges for control housing (set of 10)
- 107 Touch-up spray paint “Vitowhite”
- 108 Touch-up paint stick “Vitowhite”
- 109 Conversion kit, NG > LPG
- 110 Conversion kit, LPG > NG
- 400 Installation fittings (see separate Parts List)
- 420 Installation / Service Instructions
- 421 Operating Instructions
- 422 Installation Instructions, Venting System
- 423 Warranty Sheet Condensing
- 424 Parts List

(A) CSA rating plate
Additional Information

Parts List (continued)

Parts
001 Heat exchanger assembly, ASME
002 Heat exchanger connection pipe (supply)
003 Heat exchanger connection pipe (return)
004 Spring clips (set)
006 Fastener set (return pipe)
009 Vent pipe adaptor
010 P-Trap
011 Gasket for flue gases
012 Air intake cover
013 Air intake cap
014 Test port cap (set of 2)
015 Wall-mount bracket
016 Combustion chamber refractory
017 Condensate pipe
018 Condensate hose
019 Gasket for air intake
020 Guide rails (set of 2)
021 Clip d = 8 (set of 5)
023 Connector retaining clip (set of 2)
024 Sealing grommet, DN60
025 O-ring set for heat exchanger, 21 x 3 mm
026 Sealing grommet set
027 Air vent with shut-off base, ¾”
028 Supply/return O-ring set, 18 x 3 mm
029 Support bracket set for heat exchanger
030 Heating supply connection pipe
031 Heating return connection pipe
070 Heating return connection elbow including air vent (027)
082 Fixed high limit, 210ºF (99ºC)
083 Boiler sensor
084 Flue gas sensor
088 Flow switch VK315M

ASME Rating plate
### Parts List (continued)

#### Parts
- 008 Pressure gage (PSI)
- 080 Control console
- 081 Control console cover
- 085 Fuse, 2.5A/250V (pkg of 10)  
  (for control console 080)
- 086 Power/Pump control module

#### Other Parts (not illustrated)
- 089 Fuse, 6.3A/250V (pkg of 10)  
  (for 086 Power/pump control module)
- 063 Control bracket
- 101 Wiring harness, X20
- 102 Connecting cable No. 35 for gas valve
- 103 Connecting cable No. 100 for radial fan
- 104 Connecting cable for ignitor
- 105 Strain relief
- 106 Grounding wire for ignition electrode
- 107 Wire harness, X21

#### Installation fittings

#### Parts
- 0414 Pressure relief valve
- 0402 Nipple, ¾" x 2"
- 0403 Sediment faucet
- 0404 Tee, ¾"
- 0405 Nipple, ¾" x 3¼"
- 0406 Gas ball valve, ¾"
- 0407 Extension, ¾" x 3"

#### Other Parts (not illustrated)
- 0410 Accessory pack (metal stud mount kit)
- 0413 Outdoor temperature sensor
- 0416 Temperature gauge 2" 30-250°F *1
- 0425 Parts list, Installation fittings

*1 Install anywhere in supply piping near boiler

A Vitodens boiler see separate parts list and for CombiPLUS Kit see separate parts list
### CombiPLUS Kit
Part No. 7459 305

<table>
<thead>
<tr>
<th>Model No.</th>
<th>Serial No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>WB1B 26c</td>
<td>7457960</td>
</tr>
<tr>
<td>WB1B 35c</td>
<td>7457961</td>
</tr>
</tbody>
</table>

### Ordering Replacement Parts:
Please provide Model and Serial Number *1 when ordering replacement parts.
Order replacement components from your Viessmann distributor.

### Parts
- 010 Cover panel
- 020 Bottom panel
- 101 Nipple, ¾” HEX
- 102 Flex pipe, ¾” x 7”
- 104 Connectors (set of 2)
- 105 Sealing grommet
- 106 Accessory pack, anchors (set of 4)
- 107 Pressure relief valve, ¾” 150 psig
- 108 Tee, ¾” brass
- 109 Gaskets, assortment of ½”, ¾”
- 110 Adaptor, G ½” F x NPT ¼” M
- 111 Adaptor, G ½” F x NPT ½” M
- 112 O-ring, 17x4
- 113 Clip, d = 18
- 200 Harness for sensors
- 201 Harness for pump
- 202 Accessory pack, conduit clips (set of 2)

### Other Parts (not illustrated)
- 100 Installation fittings (items 101 to 111 and 390, complete set)
- 400 Installation / Service Instructions
- 401 Quick Start-up Guide
- 402 Parts List
- 403 Installation Template
- 404 Touch-up spray paint “Vitowhite”
- 405 Touch-up paint stick “Vitowhite”

*1 Serial no. is located on bottom of unit.

See separate parts list for boiler.
### Parts List (continued)

<table>
<thead>
<tr>
<th>Part</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>323</td>
<td>Accessory pack, plugs, clips (340 and 344)</td>
</tr>
<tr>
<td>330</td>
<td>Replacement powerhead, UPS15-78, 120/1/60</td>
</tr>
<tr>
<td>331</td>
<td>Plate heat exchanger, 20 plates</td>
</tr>
<tr>
<td>332</td>
<td>Gasket set, PWT</td>
</tr>
<tr>
<td>333</td>
<td>Step motor, linear</td>
</tr>
<tr>
<td>334</td>
<td>Flow sensor</td>
</tr>
<tr>
<td>335</td>
<td>Air vent</td>
</tr>
<tr>
<td>337</td>
<td>Bypass cartridge</td>
</tr>
<tr>
<td>339</td>
<td>Clip $d = 8$ (set of 5)</td>
</tr>
<tr>
<td>340</td>
<td>Clip $d = 10$ (set of 5)</td>
</tr>
<tr>
<td>342</td>
<td>Clip $d = 16$ (set of 5)</td>
</tr>
<tr>
<td>344</td>
<td>Clip SIV special (set of 5)</td>
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<tr>
<td>348</td>
<td>Expansion pipe</td>
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<tr>
<td>383</td>
<td>Sensor #3 boiler</td>
</tr>
<tr>
<td>390</td>
<td>Flow regulator, 10L (for use with WB1B-26 only)</td>
</tr>
<tr>
<td>391</td>
<td>Flow regulator, 14L (for use with WB1B-35 only)</td>
</tr>
<tr>
<td>Measurements</td>
<td>Date 1</td>
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<td>---------------------------------------</td>
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<tr>
<td>Static pressure</td>
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<tr>
<td>Running pressure (supply pressure)</td>
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<tr>
<td>Natural gas</td>
<td>&quot;w.c.&quot;</td>
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<tr>
<td>Liquid Propane gas</td>
<td>&quot;w.c.&quot;</td>
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<tr>
<td>Carbon dioxide content CO₂</td>
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</tr>
<tr>
<td>1 at lower end of rated input range</td>
<td></td>
</tr>
<tr>
<td>(low-fire)</td>
<td>vol.-%</td>
</tr>
<tr>
<td>1 at upper end of rated input range</td>
<td></td>
</tr>
<tr>
<td>(high-fire)</td>
<td>vol.-%</td>
</tr>
<tr>
<td>Oxygen content O₂</td>
<td></td>
</tr>
<tr>
<td>1 at lower end of rated input range</td>
<td></td>
</tr>
<tr>
<td>(low-fire)</td>
<td>vol.-%</td>
</tr>
<tr>
<td>1 at upper end of rated input range</td>
<td></td>
</tr>
<tr>
<td>(high-fire)</td>
<td>vol.-%</td>
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<tr>
<td>Carbon monoxide content CO</td>
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<tr>
<td>(low-fire)</td>
<td>ppm</td>
</tr>
<tr>
<td>1 at upper end of rated input range</td>
<td></td>
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</tbody>
</table>
FOR YOUR SAFETY READ BEFORE OPERATING

WARNING: If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

A. This appliance does not have a pilot. It is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.

B. BEFORE OPERATING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

WHAT TO DO IF YOU SMELL GAS
- Do not try to light any appliance.
- Do not touch any electric switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor’s phone. Follow the gas supplier’s instructions.
- If you cannot reach your gas supplier, call the fire department.

C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, don’t try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.

D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

OPERATING INSTRUCTIONS

1. STOP! Read the safety information above on this label.

2. Set thermostat or other operating control to lowest setting.

3. Turn off all electric power to the appliance.

4. This appliance is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.

5. Close main gas shut-off valve.

6. Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, STOP! Follow “B” in the safety information above on this label. If you don’t smell gas, go to the next step.

7. Open main gas shut-off valve.

8. Turn on all electric power to the appliance.

9. Set thermostat or other operating control to desired setting.

10. If the appliance will not operate, follow the instructions “To Turn Off Gas To Appliance” and call your service technician or gas supplier.

TO TURN OFF GAS TO APPLIANCE

1. Set thermostat or other operating control to lowest setting.

2. Turn off all electric power to the appliance if service is to be performed.

3. Close main gas shut-off valve.