Service Instructions

for use by heating contractor



Vitocrossal 300 CU3A Models 26, 35, 45, 57, 94, 125, 160, 199 Floor mounted, gas-fired condensing boiler with MatriX gas burner and Lambda Pro control

For operation with natural gas and liquid propane gas 19 to 199 MBH Heating input 5.6 to 58 kW

VITOCROSSAL 300



Safety Safety, Installation and Warranty Requirements

Please ensure that these instructions are read and understood before commencing installation. Failure to comply with the instructions listed below and details printed in this manual can cause product/property damage, severe personal injury, and/or loss of life. Ensure all requirements below are understood and fulfilled (including detailed information found in manual subsections).

Product documentation

Read all applicable documentation before commencing installation. Store documentation near boiler in a readily accessible location for reference in the future by service personnel.

► For a listing of applicable literature, please see section entitled "Important Regulatory and Installation Requirements".



Warranty

Information contained in this and related product documentation must be read and followed. Failure to do so renders the warranty null and void.



Licensed professional heating contractor

The installation, adjustment, service and maintenance of this equipment must be performed by a licensed professional heating contractor.

► Please see section entitled "Important Regulatory and Installation Requirements".



Contaminated air

Air contaminated by chemicals can cause by-products in the combustion process, which are poisonous to inhabitants and destructive to Viessmann equipment.

► For a listing of chemicals which cannot be stored in or near the boiler room, please see subsection entitled "Mechanical room" in the "Installation Instructions".



Advice to owner

Once the installation work is complete, the heating contractor must familiarize the system operator/ ultimate owner with all equipment, as well as safety precautions/requirements, shutdown procedure, and the need for professional service annually before the heating season begins.

WARNING

Installers must follow local regulations with respect to installation of carbon monoxide detectors. Follow the Viessmann maintenance schedule of the boiler contained in this manual.

Operating and Service Documentation

It is recommended that all product documentation such as parts lists, operating and service instructions be handed over to the system user for storage. Documentation is to be stored near boiler in a readily accessible location for reference by service personnel.

Carbon monoxide

Improper installation, adjustment, service and/or maintenance can cause flue products to flow into living space. Flue products contain poisonous carbon monoxide gas.

► For information pertaining to the proper installation, adjustment, service and maintenance of this equipment to avoid formation of carbon monoxide, please see subsection entitled

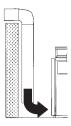


"Mechanical room" and "Venting requirements" in the "Venting System Installation Instructions".

Fresh air

This equipment requires fresh air for safe operation and must be installed ensuring provisions for adequate combustion and ventilation air exist.

► For information pertaining to the fresh air requirements of this product, please see subsection entitled "Mechanical room" in the "Installation Instructions".



Equipment venting

Never operate boiler without an installed venting system. An improper venting system can cause carbon monoxide poisoning.

► For information pertaining to venting and chimney requirements, please see section entitled "Venting Connection". All products of combustion must be safely vented to the outdoors.



WARNING

This boiler requires fresh air for safe operation and must be installed with provisions for adequate combustion and ventilation air (in accordance with local codes and regulations of authorities having jurisdiction).

Do not operate this boiler in areas with contaminated combustion air. High levels of contaminants such as dust, lint or chemicals can be found at construction sites, home renovations, in garages, workshops, in dry cleaning/laundry facilities, near swimming pools and in manufacturing facilities.

Contaminated combustion air will damage the boiler and may lead to substantial property damage, severe personal injury and/or loss of life. Ensure boiler/burner is inspected and serviced by a qualified heating contractor at least once a year in accordance with the Service Instructions of the boiler.

Safety, Installation and Warranty Requirements (continued)

Fiberglass wool and ceramic fiber materials

Inhaling of fiberglass wool and/or ceramic fiber materials is a possible cancer hazard. These materials can also cause respiratory, skin and eye irritation.

The state of California has listed the airborne fibers of these materials as a possible cancer hazard through inhalation. When handling these materials, special care must be applied.

Suppliers of ceramic fiber products recommend the following first aid measures:

- Respiratory tract (nose and throat) irritation:
 If respiratory tract irritation develops, move the person to a dust free location.
- Eye irritation: If eyes become irritated, flush immediately with large amounts of lukewarm water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Do not rub eyes.
- Skin irritation: If skin becomes irritated, remove soiled clothing. Do not rub or scratch exposed skin. Wash area of contact thoroughly with soap and water. Using a skin cream or lotion after washing may be helpful.
- Gastrointestinal irritation: If gastrointestinal tract irritation develops, move the person to a dust free environment.

Suppliers of fiberglass wool products recommend the following precautions be taken when handling these materials:

- Avoid breathing fiberglass dust and contact with skin and eyes.
- Use NIOSH approved dust/mist respirator.
- Wear long-sleeved, loose fitting clothing, gloves and eye protection.
- Wash work clothes separately from other clothing. Rinse washer thoroughly.
- Operations such as sawing, blowing, tear-out and spraying may generate airborne fiber concentration requiring additional protection.

First aid measures

- If eye contact occurs, flush eyes with water to remove dust. If symptoms persist, seek medical attention.
- If skin contact occurs, wash affected areas gently with soap and warm water after handling.

Appliance materials of construction, products of combustion and the fuel contain alumina, silica, heavy metals, carbon monoxide, nitrogen oxides, aldehydes and/or other toxic or harmful substances which can cause serious injury or loss of life and which are known to the State of California to cause cancer, birth defects and other reproductive harm. Always use proper safety clothing, respirators and equipment when servicing or working nearby the appliance.

About these Service Instructions

Take note of all symbols and notations intended to draw attention to potential hazards or important product information. These include "WARNING", "CAUTION", and "IMPORTANT". See below.

WARNING

Indicates an imminently hazardous situation which, if not avoided, could result in loss of life, serious injury or substantial product/property damage.

Indicates an imminently hazardous situation which, if not avoided, may result in minor injury or product/ property damage.

IMPORTANT

- Warnings draw your attention to the presence of potential hazards or important product information.
- Cautions draw your attention to the presence of potential hazards or important product information.
- Helpful hints for installation, operation or maintenance which pertain to the product.
- This symbol indicates that additional, pertinent information is to be found.
- This symbol indicates that other instructions must be referenced.

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General Information

Necessary Tools

Testing/analysis equipment (Use only calibrated equipment)

- Multimeter to measure 0 230V, 0 12A AC and 0-100 mA DC
- Flue gas analyzer to measure % CO₂ or O₂ (i.e. Bacharach fluid samplers or suitable electronic analyzer)
- Manometer to measure gas pressure 0 to 11 "w.c. (accurately) and up to 28 "w.c. gas pressure (or a nonelectric Magnehelic[®] manometer may also be utilized)
- Stack thermometer 0°F to 500°F (0°C to 260°C)
- Bacharach calculator or suitable tables to calculate efficiency
- Carbon monoxide measuring equipment 0 to 400 ppm

Important Regulatory and Installation Requirements

Codes

The installation of this unit shall be in accordance with local codes or, in the absence of local codes, use CAN/CSA-B149.1 or .2 Installation Codes for Gas Burning Appliances for Canada. For U.S. installations use the National Fuel Gas Code ANSI Z223.1. Always use latest editions of codes.

In Canada all electrical wiring is to be done in accordance with the latest edition of CSA C22.1 Part 1 and/or local codes. In the U.S. use the National Electrical Code ANSI/ NFPA 70. The heating contractor must also comply with both the Standard for Controls and Safety Devices for Automatically Fired Boilers, ANSI/ASME CSD-1, and the Installation Code for Hydronic Heating Systems, CSA B214, where required by the authority having jurisdiction.

Technical literature

Literature for the Vitocrossal 300 CU3A boiler:

- Technical Data Manual
- Installation Instructions
- Service Instructions
- Operating Instructions and User's Information Manual
- Instructions of other Viessmann products utilized and installed
- Installation codes mentioned in this manual

Leave all literature at the installation site and advise the system operator/ultimate owner where the literature can be found. Contact Viessmann for additional copies.

This product comes with several safety instruction labels attached. Do not remove! Contact Viessmann immediately if replacement labels are required.

Initial start-up

Initial start-up must be performed by a qualified heating contractor. Proper completion of the Maintenance Record by the heating contractor is also required. The Maintenance Record is located in the Service Instructions.

Carbon Monoxide Detectors

The installer must verify that at least one carbon monoxide alarm has been installed within a residential living space or home following the alarm manufacturer's instructions and applicable codes before putting the appliance into operation.

Cleaning supplies

- Plastic hand brush
- Rags

Special items

- Approved leak detection fluid for natural gas and liquid propane gas
- Pipe joint sealant

Working on the equipment

The installation, adjustment, service, and maintenance of this boiler must be done by a licensed professional heating contractor who is qualified and experienced in the installation, service, and maintenance of hot water boilers. There are no user serviceable parts on the boiler, burners, or control.

Please carefully read this manual prior to attempting start-up, maintenance or service. Any warranty is null and void if these instructions are not followed.

For information regarding other Viessmann System Technology componentry, please reference documentation of the respective product.

We offer frequent installation and service seminars to familiarize our partners with our products. Please inquire.

Ensure main power supply to equipment, the heating system, and all external controls has been deactivated. Close main gas supply valve. Take precautions in all instances to avoid accidental activation of power during service work.

The completeness and functionality of field supplied electrical controls and components must be verified by the heating contractor. These include low water cut-offs, flow switches (if used), staging controls, pumps, motorized valves, air vents, thermostats, etc.

Instructing the system user

The installer of the system is responsible to ensure the system operator/ultimate owner is made familiar with the system functioning, its activation, and its shut-down.

- The following topics must be covered:
- Proper system operation sequence.
- Explain the equipment.
- Demonstrate an emergency shut-down, what to do and what not.
- Explain that there is no substitute for proper maintenance to help ensure safe operation.

Important Regulatory and Installation Requirements (continued)

CSD-1 Field Testing of High Limit Switches for Vitocrossal 300 CU3A boilers – where required by law. VIESSMANN IS NOT RESPONSIBLE FOR ANY DAMAGES THAT THE FOLLOWING TEST PROCEDURE MAY RESULT IN BY OVERHEATING THE SYSTEM.

The fixed high limit, when tripped, produces a fault that will require manual reset of the boiler control.

Fixed High Limit fault simulation:

- Run the boiler to high fire via relays test.
- Throttle the boiler valve to a point where the burner will run with as little flow as possible.
- When the burner shuts down on the electronic limit, close the ball valve to stop the flow.
- The boiler temperature should continue a steady increase to trip the fixed high limit.
- Once the fixed high limit is tripped, slowly open the boiler valve to safely cool the boiler down.

The boiler serial number must be provided when ordering replacement parts.

IMPORTANT

When ordering replacement parts, provide the 16-digit boiler serial number (on the bar code label), located as shown underneath boiler front enclosure panel. Refer to page 11 for instructions on how to remove front enclosure panel.

Model No. CU3A 26, 94 Serial No. 7553000

Model No. CU3A 35, 125 Serial No. 7553001

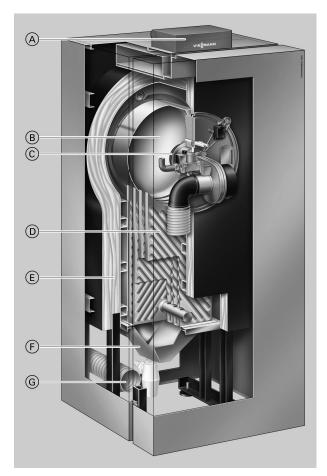
Model No. CU3A 45, 160 Serial No. 7553002

Model No. CU3A 57, 199 Serial No. 7553003

Legend

- A Digital Vitotronic boiler control unit
- B Water-cooled stainless steel combustion chamber
- C Modulating MatriX gas burner for extremely clean combustion
- D Stainless steel Inox-Crossal heat exchanger
- E Highly effective thermal insulation
- F Flue gas collector with condensate drain pipe
- G Combustion air intake for direct vent (two-pipe) systems

Product Information



Natural gas and liquid propane gas-fired condensing heating boiler for weather-responsive operation in closed loop, forced circulation hot water heating systems for space heating and domestic hot water (DHW) production.

The Vitocrossal 300 CU3A boiler comes factory set for operation with natural gas. For a fuel conversion to liquid propane gas no conversion kit is required.

Boiler model must be selected based on an accurate heat loss calculation of the building. Ensure boiler model is compatible with connected radiation.

Vitocrossal 300 CU3A boilers are factory-tested and calibrated. Further gas valve adjustments are not typically required during field start-up.



Follow the Vitocrossal 300 CU3A Venting System Installation Instructions to vent this boiler.

Mechanical Room

During the early stages of designing a new home, we recommend that proper consideration be given to constructing a separate mechanical room dedicated to the gas- or oil-fired heating equipment and domestic hot water storage tank(s).

The boiler must be located in a heated indoor area, near a floor drain, and as close as possible to a wall. Whenever possible, install the boiler near an outside wall so that it is easy to duct the venting system to the boiler.

Ensure that the boiler location does not interfere with the proper circulation of combustion and ventilation air of other fuel burning equipment within the mechanical room (if applicable).

The maximum room temperature of the mechanical room where the boiler is located must not exceed 104°F (40°C).

Installation area conditions

Incorrect ambient conditions can lead to damage to the heating system and put safe operation at risk.

- Ensure ambient temperatures are higher than 32°F (0°C) and lower than 104°F (40°C).
- Prevent the air from becoming contaminated by halogenated hydrocarbons (e.g. as contained in paint solvents or cleaning fluids) and excessive dust (e.g. through grinding or polishing work). Combustion air for the heating process, and ventilation of the boiler room must be free of corrosive contaminants. To that end, any boiler must be installed in an area that has no chemical exposure. The list to the right indicates the main, currently known sources.
- Avoid continuously high levels of humidity (e.g. through frequent drying of laundry).
- Never close existing ventilation openings.

If you notice fire coming from the appliance, call the fire department immediately! Do not attempt to extinguish the fire unless qualified to do so.

IMPORTANT

The service life of the boiler's exposed metallic surfaces, such as the casing and fan housing, is directly influenced by proximity to damp and salty marine environments. In such areas, higher concentration levels of chlorides from sea spray, coupled with relative humidity, can lead to degradation of the exposed metallic surfaces mentioned above. Therefore, it is imperative that boilers installed in such environments not be installed using direct vent systems which draw outdoor air for combustion. Such boilers must be installed using room air dependent vent systems; i.e. using room air for combustion. The indoor air will have a much lower relative humidity and, hence, potential corrosion will be minimized.

Sources of combustion and ventilation air contaminants Areas likely to contain contaminants:

- New building construction
- Swimming pools
- Remodelling areas, hobby rooms
- Garages with workshops
- Furniture refinishing areas
- Dry cleaning/laundry areas and establishments
- Auto body shops
- Refrigeration repair shops
- Metal fabrication plants
- Plastic manufacturing plants
- Photo processing plants
- Beauty salons

Products containing contaminants:

- Chlorine-type bleaches, detergents and cleaning solvents found in household laundry rooms
- Paint and varnish removers
- Hydrochloric acid, muriatic acid
- Chlorine-based swimming pool chemicals
- Spray cans containing chlorofluorocarbons
- Chlorinated waxes and cleaners
- Cements and glues
- Refrigerant leaks
- Calcium chloride used for thawing
- Sodium chloride used for water softening salt
- Permanent wave solutions
- Adhesives used to fasten building products and other similar items
- Antistatic fabric softeners used in clothes dryers

Boiler operation in marine environments (damp, salty coastal areas)

Fire causes a risk of burns and explosion!

- Shut down the boiler
- Close fuel shut-off valves
- Use a tested fire extinguisher, class ABC.

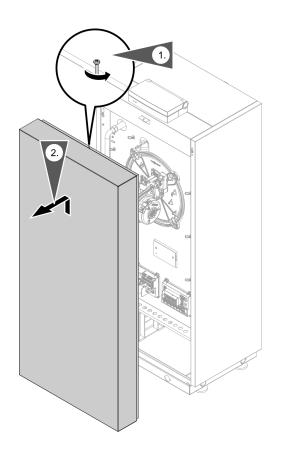
Start-up Filling the Heating System

Unsuitable fill water increases the level of deposits and corrosion, and may lead to damage to the equipment.

- Thoroughly flush the entire heating system prior to filling with water.
- Only use water of potable quality.
- The water will have to be softened if it is harder than 8.77 grains / 150 ppm total dissolved solids.
- Inhibitors or antifreeze additives suitable for heating systems may be added manually.
- 1. Check the pre-charge pressure of the diaphragm expansion vessel when the system is still cold.
- **Note:** If the pre-charge pressure of the diaphragm expansion vessel is lower than the static pressure of the system, top up with nitrogen until the precharge pressure 1.5 to 3 psi (0.1 to 0.2 bar) is higher than the static system pressure. The static pressure corresponds to the static head.
- 2. Close the gas shutoff valve.
- 3. Open any installed shutoff valves.
- 4. Fill the heating system with water and vent it, until the fill pressure 1.5 to 3 psi (0.1 to 0.2 bar) is higher than the pre-charge pressure of the diaphragm expansion vessel using the boiler drain/fill valve (A).

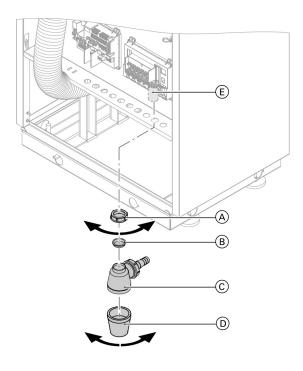
Max. operating pressure:	30 psi (2 bar)
Min. operating pressure:	14 psi (1 bar)
Pressure relief valve:	30 psi (2 bar)

- 5. Mark the set pressure at temperature and pressure gauge B.
- 6. Return the shutoff valves to their operating position.
- 7. Close boiler drain/fill valve \triangle .



- 1. Remove the retaining screw and set aside.
- 2. Pull the top of the boiler cover away from the boiler, lift off and set aside.

Filling Siphon with Water



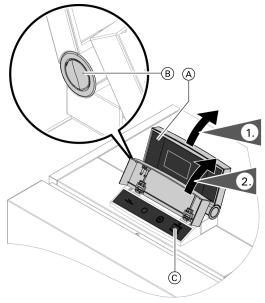
- 1. Undo fitting A of siphon B, remove the siphon and fill it with water.
 - **Note:** There is a risk of flue gas escaping if the siphon is not filled with water.
- 2. Refit siphon (\mathbb{B}) .

1. Lift the programming unit (A) into the upright position (the angle of the programming unit can be adjusted

using the push button on the side (B).

switching the on/off switch \bigcirc .

2. Open the control cover and turn the boiler on by



Legend

- A Top part of control unit with programming unit
- B Push button for changing the angle
- © On/off switch

Check Power Supply Connection

An external accessories connection modules are integrated into the Vitocrossal 300 CU3A boiler, which requires a 120VAC power supply from a wall receptacle (15A fuse protected).

Refer to the Installation Instructions shipped with the boiler.

Voltage range

The voltage at connector $\overline{40}$ of the boiler control must be 120V (see wiring diagram).

Neutral conductor

The electrical power supply must have a neutral conductor.

IMPORTANT

Vitotronic 200, type KW6B

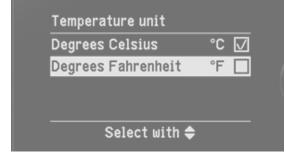
In Canada all electrical wiring is to be done in accordance with the latest edition of CSA C22.1 Part 1 and/or local codes. In the U.S. use the National Electrical Code ANSI/ NFPA 70. The heating contractor must also comply with both the Standard for Controls and Safety Devices for Automatically Fired Boilers, ANSI/ASME CSD-1.

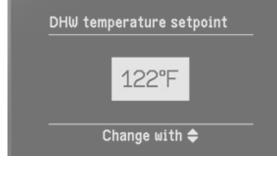
Note: The line conductor "L " and the neutral conductor "N" must not be interchanged.

See wiring diagram on page 101 in section entitled "Additional Information".









Zone circuit settings

- No zone circuit
- 1 Zone circuit
- 2 Zone circuit
- 3 Zone circuit

Select with 🖨

Select Language

At the commissioning stage, the display is in German.

- 1. "Sprache" (Language) Deutsch DE (German)
- 2. Select the required language with ▲/▼
- 3. Accept by pressing OK

Set time and date

- 1. Using the \blacktriangle/∇ set the current time
- 2. Accept by pressing OK, this will move to date
- 3. Using the \blacktriangle/∇ set the current date
- 4. Press OK to complete

Select temperature unit

- 1. Select the temperature unit "°C" or "°F" using the ▲/▼
- 2. Accept by pressing OK

Set DHW temperature setpoint

- 1. Set DHW temperature setpoint with ▲/▼
- 2. Accept by pressing OK

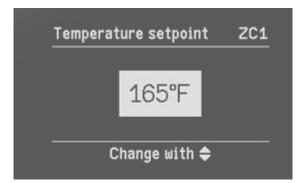
Note: if the DHW sensor is installed.

Select zone circuits

During the start-up wizard an additional display screen will come up asking for the number of connected zone circuits use A/V to adjust and press OK.

If no zone circuit is selected the control will finish the set up and display will show DHW/Heating circuit 1, outdoor temperature, indoor temperature setup and burner operating status. Zone circuit 1 Fixed setpoint Weather compensated

Select with 🖨

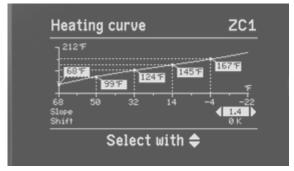


Select zone circuit type

Each zone circuit can be operated either as a fixed setpoint or weather compensated (using the outdoor temperature sensor) thermostat, use \blacktriangle/Ψ to select and press OK.

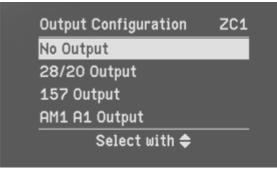
Select fixed setpoint

For zone circuits with fixed setpoint operation select desired supply water temperature use \blacktriangle/Ψ to adjust and press OK.



Adjust heating curve

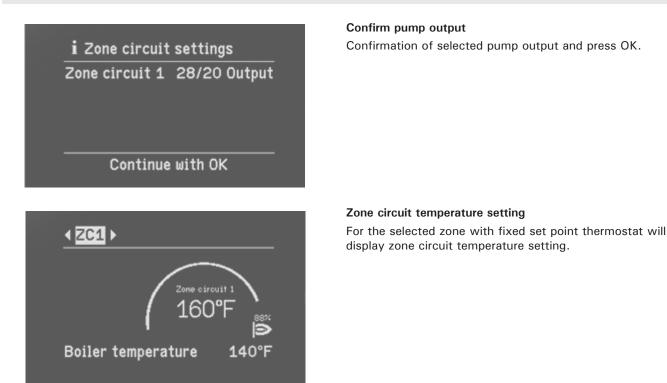
Select between slope and shift with $\blacktriangle = 0$ and $\flat = 0$ adjust and press OK.



Select pump output

Assign desired pump output for zone circuit with $\blacktriangle \forall$ and press OK.

Start-up Wizard (continued)





Weather compensated operation

For the selected zone circuit with weather compensated operation the current outdoor temperature and the current setpoint boiler temperature as calculated by the outdoor reset curve.

Making changes using the start-up wizard

In the event that an error has been made in the initial set-up of the start-up wizard or additional system components have been added to the system, the start-up wizard can be restarted at any time by;

- 1. Press OK and 'menu' simultaneously for approximatelty 4 sec.
- 2. "Service Functions"
- 3. "Set-up Wizard"
- 4. ▲/▼ to select 'Yes'
- 5. Press OK and the start-up wizard will restart

It is recommended the settings are recorded prior to restarting the start-up wizard as some settings may be reset during this process.

Start-up **Designating Heating Circuits**

In the delivered condition, the heating circuits are designated "Heating circuit 1", "Heating circuit 2" and "Heating circuit 3" (if installed).

If the system user prefers, the heating circuits can be designated differently to suit the specific system. To enter names for heating circuits:



Refer to the Operating Instructions

Setting High Altitude

In the factory default setting, the boiler is equipped to operate in altitudes of up to 5,000 ft. (1,500 m). Altitude can be set using coding address 93: (in coding level 2 General).

- Coding 11:9 must be set in order to unlock coding 93:.
- 93:0 is reserved for altitudes up to 5000 ft. (1500 m).
- 93:6 must be set for altitudes from 5000 ft. (1500 m).
 to 10000 ft. (3000 m)
- Setting back to 93:0 turns off the high altitude function.

IMPORTANT

Do not set or use coding addresses 93:1 to 93:5.

- After setting coding address 93:, set coding address 11:0
- The program is automatically disabled after 20 minutes.

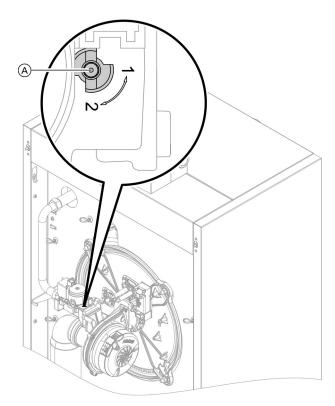
Select Gas Type

- **Note:** the Vitocrossal 300 CU3A boiler is factory set to operate with natural gas . See following subsection for conversion instructions to liquid propane gas.
- 1. Ensure that the fuel type listed on the boiler rating plate is the correct type for the installation being attempted.
- 2. Record fuel type in Maintenance Record on page 113.

The Vitocrossal 300 CU3A boiler is for use with gases whose characteristics fall within the following ranges. Do not use any other types of gas.

		Natural gas	Liquid propane gas
Heating value (gross)	Btu/ft ³	970 to 1100	2466 to 2542
Specific gravity		0.57 to 0.70	1.522 to 1.574
Ultimate carbon dioxide (CO ₂)	%	11.7 to 12.2	13.73 to 13.82

Convert Fuel Type to LPG

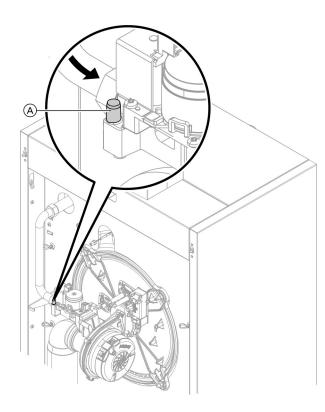


Gas type conversion

- 1. Set adjusting screw A on the gas value to "2".
- 2. Turn ON/OFF switch "⁽¹⁾ ON.
- 3. Select the gas type in coding address "82".
 - Call up code 2."General"
 - "General"
 - In coding address "11", select value "9".
 - In coding address "82", select value "1" (LPG operation).
 - Set code "11" value unequal "9".
 - End service functions.
- 4. Open the gas shut-off valve
- 5. Affix fuel conversion label supplied with the fuel conversion kit as shown in the fuel conversion kit instructions.



Start-up Measure Static Pressure and Running Pressure



IMPORTANT

A CO₂ measurement (see page 28) must be taken before and after working on gas appliances to eliminate risks to health and to guarantee the satisfactory condition of the system.

IMPORTANT

The burner is automatically ignited and starts operation after a safety time has elapsed. During initial start-up, the unit may indicate a fault because of air in the gas supply pipe (especially for liquid propane gas). After approx. 5 seconds, press the "R" button to reset the burner. The ignition procedure is repeated. This boiler employs a direct spark ignition system.

Ensure that there is no open flame in the room.

Hot surfaces can cause burns DO NOT TOUCH! Allow to cool before servicing

- 1. To measure static and/or running pressure remove boiler enclosure panel as indicated page 11 in these instructions.
- 2. Close gas shutoff valve (field supplied).
- Loosen screw at inlet gas pressure port

 an the gas combination valve, do not remove completely.
 Connect manometer.
- 4. Open the gas shutoff valve.
- Measure static pressure. Values must be: 14 "w.c. maximum for NG 14 "w.c. maximum for LPG
- 6. Enter measured value into Maintenance Record on page 113 in this manual.
- 7. Start up boiler, using the ON/OFF switch "⁽¹⁾ on the boiler control.
 Note: Flip up lower orange cover to access the ON/OFF switch.
- Measure the running pressure; value must be: Note: Use suitable measuring instruments calibrated with a minimum resolution of 0.04 "w.c. for measuring the running pressure.

Running supply pressure with		Corrective action
NG	LPG	
under 4 "w.c.	under 4 "w.c.	Do not start the boiler. Notify your gas supply utility or LPG supplier.
4 to 14 "w.c.	10 to 14 "w.c.	Start up boiler.
over 14 "w.c.	over 14 "w.c.	Do not attempt adjustment. Call local gas utility to decrease pressure or install up stream gas pressure regulator. Boiler valve must not be exposed to pressure over 14 "w.c.

- 9. Enter gas type into Maintenance Record on page 113 in this manual.
- Switch off the ON/OFF switch "⁽¹⁾ on the boiler control, close the gas shut-off valve, remove the manometer and re-tighten the screw at inlet gas pressure port ^(A).

WARNING

Never purge a gas line into a combustion chamber. Never use matches, candles, flame, or other sources of ignition for purpose of checking leakage. Use a soap and water solution to check for leakage. A failure to follow this warning could result in fire, explosion, personal injury or death.

Setting the Maximum Output

You can limit the maximum output for heating operation. The limit is set via the modulation range. The max. adjustable output is limited upwards by the boiler coding card.

- 1. Press OK and **E** simultaneously for approx. 4 sec.
- 2. "Service functions"
- 3. "Max. output"
- 4. "Change?" Select "Yes". A value flashes on the display (e.g. "85"). In the delivered condition, this value represents 100% of rated output.
- 5. Set the required value.

Check All Primary and Secondary Circuit Connections for Leaks



Check heating system and domestic hot water connections (if applicable). Ensure all connections are pressure tight. Correct any leaks found on fittings, pumps, valves, etc.

Check Gas Pipes and Fittings for Leaks



A WARNING

Hot surfaces can cause burns DO NOT TOUCH! Allow to cool before servicing Note: For the tightness test, use only suitable and approved leak detecting agents and devices. Leak detecting agents with unsuitable contents (e.g. nitrites, sulphides) can lead to material damage. Remove residues of the leak detecting agent after testing.

WARNING

Escaping gas leads to a risk of explosion. Check gas equipment for tightness.

WARNING

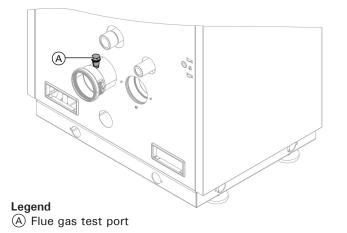
The gas supply piping must be leak tested before placing the boiler in operation.



CAUTION

Ensure all joints of gas line are pressure tight and that gas valves do not leak when under normal operating pressure (use approved leak detection liquid).

Start-up Perform Combustion Analysis



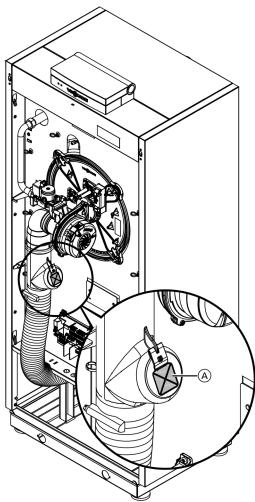
IMPORTANT

A CO₂ measurement (see page 28) must be taken before and after working on gas appliances to eliminate risks to health and to guarantee the satisfactory condition of the system.

Record the measured combustion values in the sequence stated in the Maintenance Record on page 113 in this manual.



Checking the Direct Vent (coaxial) System Tightness



Viessmann strongly recommends that the heating contractor perform a simplified leak test during boiler start-up. For this purpose it is sufficient to measure the CO₂ concentration of the combustion air in the coaxial gap of the air intake adaptor. The vent pipe is considered sufficiently leak-proof if a CO₂ concentration in the combustion air no higher than 0.2% or an O₂ concentration no lower than 20.6% is measured. If higher CO₂ values or lower O₂ values are measured, check venting system thoroughly.

Note: This measurement can be taken at the flapper (A) located on the air inlet pipe located just prior to the burner.



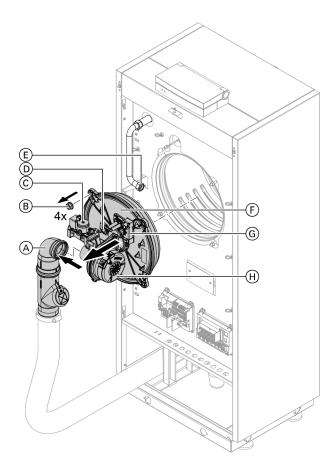
Legend (A) Air inlet flapper

Sequence of Operation and Potential Faults During Each Start-up Cycle

Display Measures Control unit no Increase set value and ensure heat is issues a heat demand drawn off yes Fan starts After approx. 51 s Check the fan, fan no fault F9 connecting cables, power at the fan and fan control yes Fault EE Check the ignition Ignition no module (control voltage 120 V across plugs "X2.1" and "X2.2") yes Gas train opens Fault EE Check the gas train no (control voltage 120 V); check the gas supply pressure yes Ionization current Fault EE Check the no builds ionization electrode Symbol |> adjustment and the gas line for air locks ves Burner in no Stops below the Check the flue gas operation set boiler water system for temperature and tightness (flue gas restarts recirculation), immediately check the gas flow pressure yes Automatic Fault E3 Ensure adequate calibration of the heat transfer. combustion Press reset button controller R no Fault Eb Check gap between ionization electrode and burner gauze assembly. Check allocation of gas type (coding address 82, gas train setting). Check flue system; remedy flue gas recirculation if required. Press reset button R.

Function sequence and possible faults

Service Vitocro Removing the Burner and Checking the Burner Gasket



- 1. Switch OFF the main power supply and the ON/OFF switch at the control unit.
- 2. Close the gas shut-off valve and safeguard against reopening.
- 3. Pull power cables from fan motor (H), gas valve (C) and ionization electrode (D). Pull plug (G).
- 4. Undo fitting on gas supply pipe E and pull air intake adaptor A.
- 5. Undo four nuts (B) and remove burner (F), then hook it into its service retainer (L).

Note: Prevent damage to the burner. Always hook the burner into its service retainer.

 Check burner gasket (K) for possible damage; replace if necessary. The burner gasket should be replaced every 2 years.

CAUTION

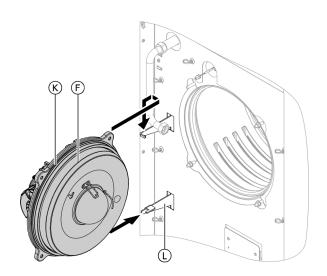
To avoid damage to the burner, do not lay burner on its dome matrix or touch the burner mesh. Failure to heed this caution may cause damage to the burner, which may lead to improper operation.



WARNING

Hot surfaces can cause burns DO NOT TOUCH! Allow to cool before servicing

Placing the Burner Door in the Service Retainer



Checking Burner Mesh Assembly and Refractory

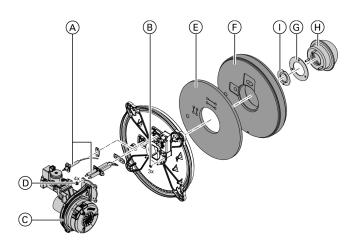
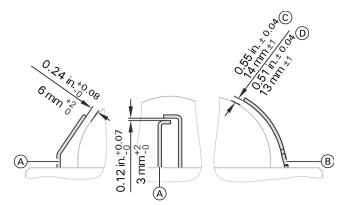


 Image: Ward of the surface o

Replace the burner mesh assembly if the wire mesh is damaged.

- 1. Remove electrodes \triangle .
- 2. Undo four nuts \bigcirc and remove fan with gas value \bigcirc .
- 3. Release three nuts B and remove burner mesh assembly H.
- 4. Remove refractory $(\bar{\mathsf{F}})$ with thermal insulating mat $(\bar{\mathsf{E}}).$
- 5. Remove old burner mesh assembly gasket G.
- 6. Check refractory (F) for damage and replace, if required.
- 7. Insert thermal insulating mat (E) and refractory (F) according to the electrode position. Note: Observe the positioning aid on the refractory.
- Insert new burner mesh assembly (H) with new gasket (G) and secure with three nuts. Torque: 3.7 lb.ft (5 Nm).
- 9. Fit the fan with the gas valve. Torque: 3.7 lb.ft (5 Nm).

Checking and Adjust the Ignition and Ionization Electrodes



Legend

- (A) Ignition electrodes
- B lonization electrode
- C Up to 35 kW (125 MBH)
- D From 45 kW (160 MBH)

- 1. Check the electrodes for wear and contamination.
- 2. Clean the electrodes with a small brush (not with a wire brush) or sandpaper.

Do not damage wire gauze of the burner head.

 Check the electrode gaps. If the gaps are not as specified or the electrodes are damaged, replace and align the electrodes together with new gaskets. Tighten the electrode fixing screws with a torque of 2.2 lb.ft (3.0 Nm).



WARNING

Service

Cleaning the Combustion Chamber and Heating Surfaces

WARNING

Follow cleaning agent manufacturer's safety instructions and wear appropriate protective equipment.

WARNING

Never use a metal wire brush or mechanically driven brushes.

A WARNING

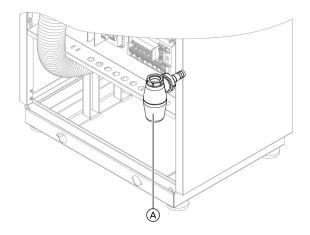
Hot surfaces can cause burns DO NOT TOUCH! Allow to cool before servicing

- 1. Remove burner assembly as per instruction on page 22.
- 2. Clean the combustion chamber by vacuuming loose debris out.
- 3. Remove embedded sediment from the heat exchanger surface by thoroughly rinsing with water or solvent free cleaning agents such as citric acid based cleaners. Avoid getting the refractory wet during cleaning. **Note:** Discoloration of the heat exchanger surface is
 - the normal result of the combustion process. It has no impact on the functionality or the longevity of the heat exchanger.
- 4. Use a non-metallic brush if necessary, with a gentle brushing motion to remove the embedded sediment.
- 5. Flush the combustion chamber with water until it runs clear through the condensate trap.
- 6. Remove and clean out any accumulated debris from condensate trap. Reinstall condensate trap. See page 25 for details.
- 7. Mount burner and tighten diagonally to a torque of 3 lb.ft. (4 Nm).
- 8. Fit gas supply pipe with new gasket. Torque: 11 lb.ft (15 Nm).
- 9. Plug in air intake adaptor.
- 10. Connect the electrical cables/leads to the corresponding components.

IMPORTANT

Perform gas leak test.

Separating the Neutralizing System (if installed)

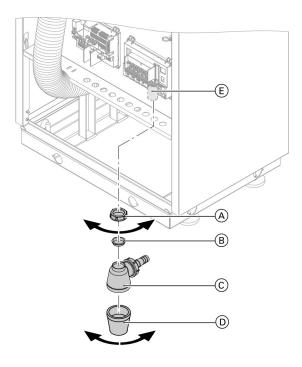


Separating the neutralizing system (if installed) from the boiler and connecting the drain hose

1. Separate the hose to the neutralizing system from siphon (A).



Vitocrossal 300 CU3A 26 to 199 Service Cleaning and Reconnecting the Condensate Drain System



A WARNING Hot surfaces can cause burns DO NOT TOUCH! Allow to cool before servicing Flue collector, condensate drain, siphon, neutralizing system and all hoses or pipe runs in between are considered part of the condensate drain system.

- Note: Clean the inside of the condensate drain system at least annually.
- 1. Undo fitting A on the siphon B and remove the siphon from the boiler.
- 2. Clean the inside of inlet connector \bigcirc with a brush.
- 3. Remove bottom part ${\ensuremath{\mathbb C}}$ of siphon ${\ensuremath{\mathbb B}}$, then clean and refit it.
- Fill siphon (B) with water and refit with inlet connector (D).
 Note: There is a risk of flue gas escaping if the siphon is not filled with water.
- 5. Clean the insides of the condensate drain system and the neutralizing system (if installed).
- Check the pH value of the condensate with pH measuring strip. If the pH value is less than 6.5, replace granulate.
- If contaminated: Rinse neutralization unit with tap water.
- 8. Add granulate as marked.



Refer to the Neutralization Unit Installation Instructions (if applicable)

- 9. Undo drain hose to the building drain from siphon (B).
- 10. Reconnect the neutralizing system to the siphon (\mathbb{B}) .

IMPORTANT

pH measuring strip must be field supplied.

IMPORTANT

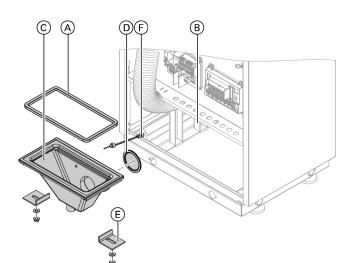
The granulate is consumed as it neutralizes the condensate. For minimum granulate level, refer to the neutralization unit Operating Instructions.

Checking that the condensate drain and neutralizing system (if installed) are not obstructed and that they are free from leaks.

Add water to the combustion chamber.

Note: The water must flow from the condensate drain without back pressure. If necessary, clean the condensate drain again.

Checking Gaskets and Thermal Insulation Components on the Boiler



Hot surfaces can cause burns DO NOT TOUCH! Allow to cool before servicing

- 1. Check the gasket/seal on the flue gas collector A between the flue gas collector C and the boiler body B for tightness.
- 2. Check lip seal (D) of the boiler flue connection for tightness.
 - Note: The seals/gaskets can also be checked under full load with an inspection mirror. If required, remove the thermal insulation components. Traces of condensate on the outside of flue gas collector \bigcirc also point towards a leak.
- 3. If required, retighten the flue gas collector seal \bigcirc at the tensioning toggles \bigcirc or replace. Replace lip seal \bigcirc in case it leaks.
 - Note: Prior to removing the flue gas collector, pull the plug at flue gas temperature sensor (F).
- 4. Check the fittings on the water side for leaks and replace the seals/gaskets if required.

WARNING

There is a risk of injury when working on pressurized components. Only open the connections on the heating water side after the boiler has been depressurized. Only drain the boiler with a suction pump when the boiler air vent valve is open.

5. Check the boiler thermal insulation for good fit and correct if required or replace if it is damaged.

Checking the Diaphragm Expansion Vessel and System Pressure

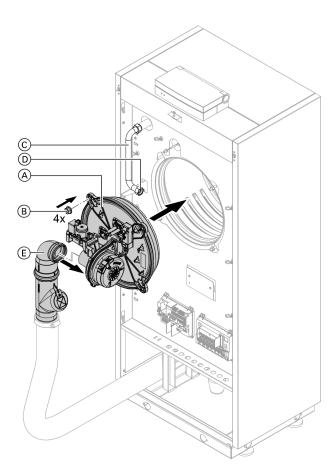
Service

Unsuitable fill water increases the level of deposits and corrosion, and may lead to damage to the equipment.

- Thoroughly flush the entire heating system prior to filling with water.
- Only use water of potable quality.
- The water will have to be softened if it is harder than 8.77 grains / 150 ppm total dissolved solids.
- Inhibitors or antifreeze additives suitable for heating systems may be added manually.

Note: Carry out this test on a cold system.

- Drain the system or close the cap valve at the diaphragm expansion vessel to depressurize the system until the pressure gauge indicates "0".
- 2. If the precharge pressure of the diaphragm expansion vessel is lower than the static system pressure, top up with nitrogen until the precharge pressure is raised by 1.5 to 3 psi (0.1 to 0.2 bar).



Clock Natural Gas Meter

For example:

A Vitocrossal 300 CU3A 199 boiler (199000 Btu/h max. input) requires 181 sec. to use 10 ft.³ of natural gas. After contacting the local utility, you will find the heating value is 1000 Btu per ft.³.

Therefore:

3,600 sec./h x 10 revolutions 36,000/181 x 1000 = 199000 Btu/h input. The boiler input is correct.

Burner input formulas (for low altitude only): $INPUT = (3600t) \times 1000$ where t = TIME (sec.) for 1 ft.³ $INPUT = (3600 \times .01 \times 1000 \times 35.31)T$ where T = TIME (sec.) for .01 m³ natural gas

- Insert burner

 and secure with four nuts B, tightening the nuts evenly and crosswise. Torque: 3 lb.ft (4 Nm).
- 2. Fit gas supply pipe \bigcirc with new gasket \bigcirc . Torque: 11 lb.ft (15 Nm).
- 3. Plug in ventilation air intake adaptor E.
- 4. Connect the electrical cables/leads to the corresponding components.

Checking all gas equipment for tightness at operating pressure.

WARNING

Escaping gas leads to a risk of explosion. Check gas equipment for tightness.

Note: For the tightness test, use only suitable and approved leak detecting agents and devices. Leak detecting agents containing unsuitable substances (e.g. nitrites, sulphides) can lead to material damage. Remove residues of the leak detecting agent after testing. Refer to page 19 for additional information.

Clock natural gas meter to verify input.

- Ensure all other gas equipment served by the meter is turned off during timing of gas input to the Vitocrossal 300 CU3A boiler.
- Measure the time in seconds it takes for the boiler to use 10 ft.³ of gas. Divide 3600 x 10 by the number of seconds and you get the number of ft.³ of gas used per hour. Multiply this number by the heating value of the gas to obtain Btu per hour input.

IMPORTANT

A boiler underfired by 5% is acceptable. Do not overfire the boiler.

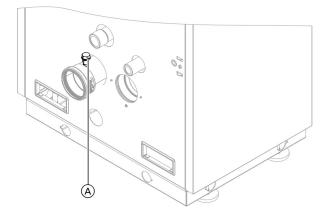
Always contact your gas utility to obtain the correct heating value before clocking the meter.

Service

Service Check CO2 Setting

The Vitocrossal 300 CU3A boiler is equipped with the Combustion Management System developed by Viessmann which ensures optimal combustion quality independent of gas quality and type. (For a description of the Combustion Management System, see page 29 in this manual). During initial start-up and maintenance you will only need to check the CO₂ and O₂ content at the boiler vent pipe.

Note: The Vitocrossal 300 CU3A boiler comes factory set to operation with natural gas. (For instructions on how to convert to operation with liquid propane gas, see page 17). For high-altitude operation above 5,000 ft. (1,500 m), see page 16. The MatriX burner of this boiler is preset for the entire gas group. No adjustment or readjustment of the burner is required.



- 1. Connect a flue gas analyzer to test port A at boiler vent pipe adaptor.
- 2. Open gas shut-off valve, start up boiler and create heat demand.
- Select higher/lower output: Service menu
 - Press OK and ≡ simultaneously for approximately 4 seconds.
 - "Actuator test"
 - Select lower heating output: select "Base load OFF".
 Then "Base load ON" appears and the burner operates at its upper heating output.
 - Select upper heating output: select "Full load OFF". Then "Full load ON" appears and the burner operates at its upper heating output.
 - Terminate with OK or **D**.
- Measure CO₂ and O₂ content at boiler vent pipe. If the measured values deviated by more than 1% from the ranges for the respective fuel type listed in the right column or in the table on page 29.
 - check the venting system for leaks (see subsection on page 20).
 - check that the boiler is set for the gas type used (see subsection on page 17).
 - CO₂ content range:
 - 7.6 to 11.0% for natural gas
 - 9.0 to 11.3% for LPG
 - O₂ content range:
 - 3.8 to 7.3% for all gas types
- 5. Enter measured values into the Maintenance Record on page 113.
- Select the upper output: Select "Full load ON". Confirm with OK.
- Measure CO₂ and O₂ content at boiler vent pipe adaptor. If the measured values deviated by more than 1% from the ranges listed in the right column or in the table on page 29.
 - check the venting system for leaks (see subsection on page 20).
 - check that the boiler is set for the gas type used (see subsection on page 17).
 - CO₂ content range:
 - 7.6 to 11.0% for natural gas
 - 9.0 to 11.3% for LPG
 - O₂ content range:
 - 3.8 to 7.3% for all gas types
- Press OK and [→] after testing and enter measured values into the Maintenance Record on page 113.

Combustion Management System

The combustion management system utilizes the physical correlation between the level of the ionization current and the air factor λ . For all gas qualities, the maximum ionization current results with air factor λ .

The ionization signal is evaluated by the combustion management system, and the air factor is adjusted to between $\lambda = 1.24$ and 1.44. This range provides for an optimum combustion quality. Thereafter, the electronic gas valve regulates the required gas volume based on the prevailing gas quality.

To check the combustion quality, the CO_2 content or the O_2 content of the flue gas is measured. The actual values enable the prevailing air factor to be determined.

The relationship between the CO₂ or O₂ content and air factor λ is illustrated in the table below.

To achieve an optimum combustion control, the system regularly performs an automatic self-calibration; also after a power failure (shutdown). For this, the combustion is briefly regulated to max. ionization current (equals air factor $\lambda = 1$). The automatic calibration is performed shortly after the burner starts and lasts approximately 5 seconds. During the calibration, higher than normal CO emissions may occur briefly.

Air factor λ	O ₂ content (%)	CO ₂ content (%) for natural gas	CO ₂ content (%) for liquid propane gas
1.20	3.8	9.6	11.3
1.24	4.4	9.2	10.9
1.27	4.9	9.0	10.6
1.30	5.3	8.7	10.3
1.34	5.7	8.5	10.0
1.37	6.1	8.3	9.8
1.40	6.5	8.1	9.6
1.44	6.9	7.8	9.3
1.48	7.3	7.6	9.0

Air factor λ - CO₂/O₂ content

The Vitocrossal 300 CU3A boilers come equipped with Lambda Pro, the industry's first intelligent combustion management system.

Check Functioning of Safety Valves

Ensure proper operation of low water cut-off(s) (if applicable), pressure relief valve, and pump(s).

Check pressure gage, air vent and pressure relief valve. Ensure that pressure relief valve does not leak and that it operates in accordance with information provided by the manufacturer.



Refer to maintenance instructions supplied with low water cut-offs, pumps, etc.

Flush float water type low water cut-offs (if used).

Follow local regulations with respect to backflow preventers.

If oil-lubricated pumps are used, ensure proper lubrication.

If motorized zone valves are used, refer to maintenance instructions provided with zone valves.

Service

Service Check Electrical Connections

Ensure all plug-in connectors and strain reliefs make positive contact and are seated properly.



Refer to the Installation Instructions

Check Gas Pipes and Fittings for Leaks



Hot surfaces can cause burns DO NOT TOUCH! Allow to cool before servicing **Note:** For the tightness test, use only suitable and approved leak detecting agents and devices. Leak detecting agents with unsuitable contents (e.g. nitrites, sulphides) can lead to material damage. Remove residues of the leak detecting agent after testing.

WARNING

Escaping gas leads to a risk of explosion. Check gas equipment for tightness.

WARNING

The gas supply piping must be leak tested before placing the boiler in operation.

CAUTION

Ensure all joints of gas line are pressure tight and that gas valves do not leak when under normal operating pressure (use approved leak detection liquid).

Checking the Mixing Valve for Obstructions and Leaks

- 1. Remove the motorized lever from the mixing valve handle.
- 2. Check the mixing valve for ease of operation.
- 3. Check the mixing valve for leaks. Replace the O-rings if the mixing valve leaks.
- 4. Snap the motorized lever into place.

Example Layout 1

Matching the control unit to the heating system

Subject to the equipment level, the control unit must be matched to the system. Various system components are recognized automatically by the control unit and the relevant codes are adjusted automatically.

- For the selection of an appropriate scheme, see the following diagrams.
- For coding steps, see page 55.

System version 1

One heating circuit without mixing valve and DHW heating (optional solar DHW heating)

Applications

Heating system with DHW heating

Main components

- Gas condensing boiler models 26 to 199
- DHW tank (dual mode)
- Solar thermal system

Function description

The boiler circuit (3) and the DHW tank (0)/(4) are regulated by boiler heating circuit controller (1). The heating circuit and the DHW tank are supplied by their individual circulation pumps (3) and (3).

Heating mode

The boiler heating circuit controller regulates the boiler water temperature in weather-compensated or heat demand dependent mode (= supply temperature of the heating circuit without mixing valve).

DHW heating without a solar thermal system

If the temperature falls below the set DHW temperature selected at control unit (2), the burner of boiler (1) starts and circulation pump (13) of DHW tank (10) or (14) runs. Within the program set at control unit (2), DHW is heated with or without priority.

DHW heating by the solar thermal system

Solar circuit pump (23) starts and DHW tank (14) is heated up, if the temperature differential between collector temperature sensor (21) and tank temperature sensor (15) exceeds the start temperature differential. Pump (23) is stopped according to the following criteria:

- The actual temperature drops below the stop temperature differential
- Exceeding the electronic temperature limit (up to 90°C) set in the solar control module (type SM1) 26
- The temperature selected at high limit safety cut-out
 (if installed) is reached

Demands for the auxiliary function are met by circulation pump (2).

Suppression of reheating of the DHW tank by the boiler in conjunction with solar control module (type SM1)

Reheating suppression takes place in two stages. Reheating DHW tank (1) by boiler (1) is suppressed as soon as DHW tank (1) is heated by collectors (2). For this, the set tank temperature for reheating is reduced by boiler (1). Suppression remains active for a certain time after solar circuit pump (2) has been switched off.

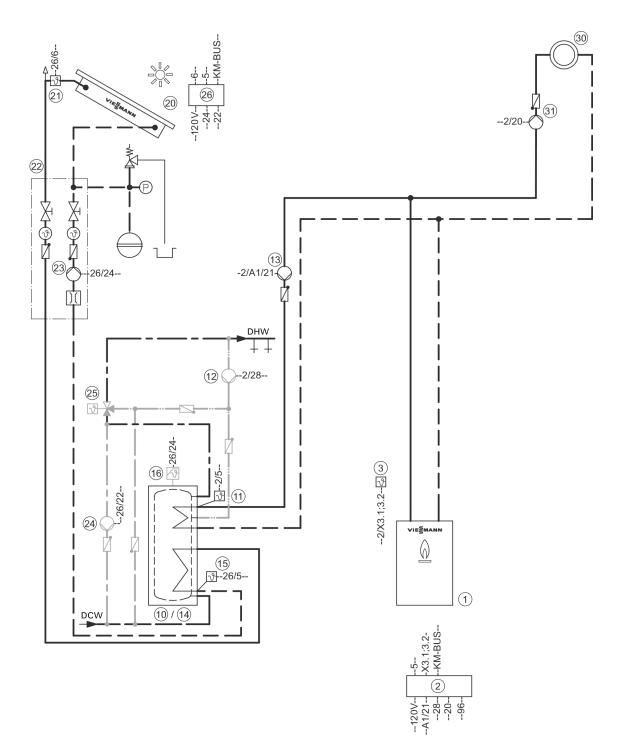
In the case of uninterrupted heating by collectors (>2 h) boiler () will only reheat, if the set tank temperature (coding address "67") selected at boiler circuit control unit (2) is not achieved.

In control unit (2), coding address "67" defaults a third set DHW temperature (setting range 10 to 95°C). This value must be below the first set DHW temperature.

DHW tank ⁽¹⁴⁾ will only be heated by boiler ⁽¹⁾ when this set value is no longer achieved by the solar thermal system.

Function/system		Code	
components	Adjust	Delivered condition	
Operation with LPG	82:1	82:0	

Hydraulic installation scheme ID: 4605300_1006_01



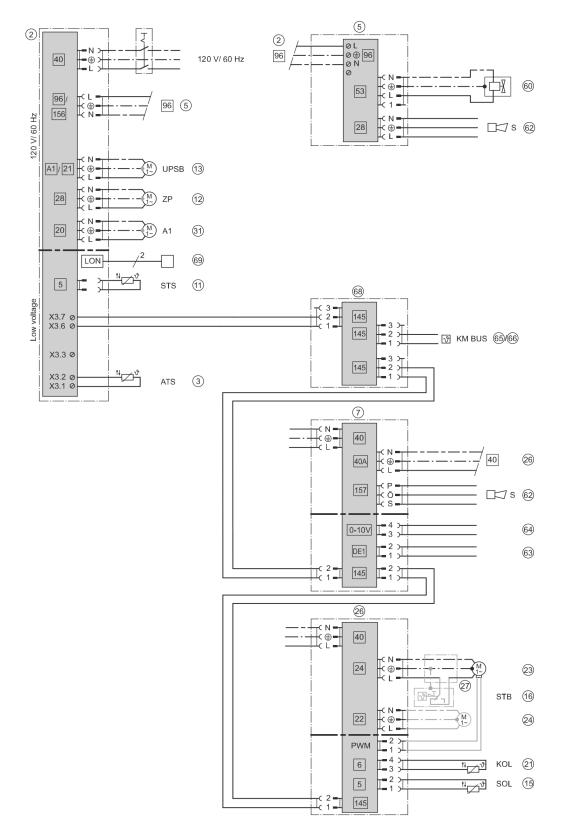
Note: This scheme is a basic example without shut-off valves or safety equipment. This does not replace the need for local engineering.

Example Layout 1 (continued)

Service

Equipment	required ID: 4605300_1006_01
Pos.	Designation
(1)	Boiler with
1 2	Control unit
0	Vitocrossal 300 with
	Vitotronic 200, type KW6B
3	Outdoor temperature sensor ATS
	DHW heating by the boiler
(10)	DHW tank
(11)	Tank temperature sensor STS
(12)	DHW recirculation pump ZP
19 11 12 13	DHW pump UPSB
	DHW heating by the solar thermal system
(11)	Tank temperature sensor STS
(12)	DHW recirculation pump ZP
(13)	DHW pump UPSB
14	Dual mode DHW tank
15	Tank temperature sensor SOL
(16)	High limit safety cut-out STB
(20)	Solar collectors
26)	Solar control module, type SM1
21)	Collector temperature sensor KOL
2	Solar-Divicon
23	Solar circuit pump
24)	Circulation pump (transfer)
25	Automatic thermostatic mixing valve
1988 88 88 88 88 88 88 88 88 88 88 88 88	Heating circuit I
(31)	Heating circuit pump, heating circuit A1
_	Accessories
5	Internal extension H1: (integrated)
	Connection, external safety solenoid valve (LPG)
	Central fault message (alternative to extension EA1)
(7) (8) (8) (8) (8)	Extension EA1 (integrated)
<u>(60)</u>	External safety solenoid valve for LPG
62)	Central fault message
(63)	External hook-up:
	 External blocking External demand
	External heating program changeover External set value 0 to 10 V
64	Vitotrol 200A
8 8 8	Vitotrol 300A
00	KM BUS distributor, for several KM BUS participants
00	KM BUS participant:
	■ Extension EA1 ⑦
	■ Vitotrol 200A @
	■ Vitotrol 300A 66
	■ Solar control module, type SM1 26
69	Vitocom 100 LAN 1

Electrical installation diagram



Example Layout 2

System version 2

One heating circuit without mixing valve, one heating circuit with mixing valve and DHW heating (optional solar DHW heating)

Applications

Heating system with different heat sources and methods of DHW heating

- One heating circuit without mixing valve
- One heating circuit with 3-way mixing valve

Main components

- Gas condensing boiler models 26 to 199
- Heating circuit distribution
- DHW tank (dual mode)
- Solar thermal system

Function description

The heating circuits (30)/(40) and the DHW tank (10)/(14) are regulated by the boiler heating circuit controller (1). The heating circuits and DHW tank are each supplied by a separate circulation pump (31)/(43) and (13).

Heating mode

The boiler heating circuit controller regulates the boiler water temperature in weather-compensated mode (= supply temperature of the heating circuit without mixing valve) and the temperature level of the heating circuit with mixing valve via an extension kit for one heating circuit with mixing valve.

DHW heating without a solar thermal system

If the temperature falls below the set DHW temperature selected at control unit (2), the burner of boiler (1) starts and circulation pump (13) of DHW tank (10) or (14) runs. Within the time program selected at control unit (2), DHW is heated with or without priority.

In the case of absolute priority, heating circuit pump (43) of the heating circuit with mixing valve is switched off and mixing valve (44) is closed. With modulating priority, the heating circuit pump (43) of the heating circuit with mixing valve remains on, and mixing valve (44) is closed far enough for the set boiler water temperature for tank heating to be reached.

In this case, DHW tank 10 or 4 and heating circuit with mixing valve 40 are heated simultaneously.

DHW heating by the solar thermal system

Solar circuit pump (23) starts and DHW tank (14) is heated up, if the temperature differential between collector temperature sensor (21) and tank temperature sensor (15) exceeds the start temperature differential. Pump (23) is stopped according to the following criteria:

- The actual temperature drops below the stop temperature differential
- Exceeding the electronic temperature limit [up to 194°F (90°C)] set in the solar control module (type SM1) (26)
- The temperature selected at high limit safety cut-out
 (i) (if installed) is reached
- Demands for the auxiliary function are met by circulation pump (2).

Suppression of reheating of the DHW tank by the boiler in conjunction with solar control module (type SM1) Reheating suppression takes place in two stages. Reheating DHW tank (14) by boiler (1) is suppressed as soon as DHW tank (14) is heated by collectors (20). For this, the set tank temperature for reheating is reduced by boiler (1). Suppression remains active for a certain time after solar circuit pump (22) has been

switched off.

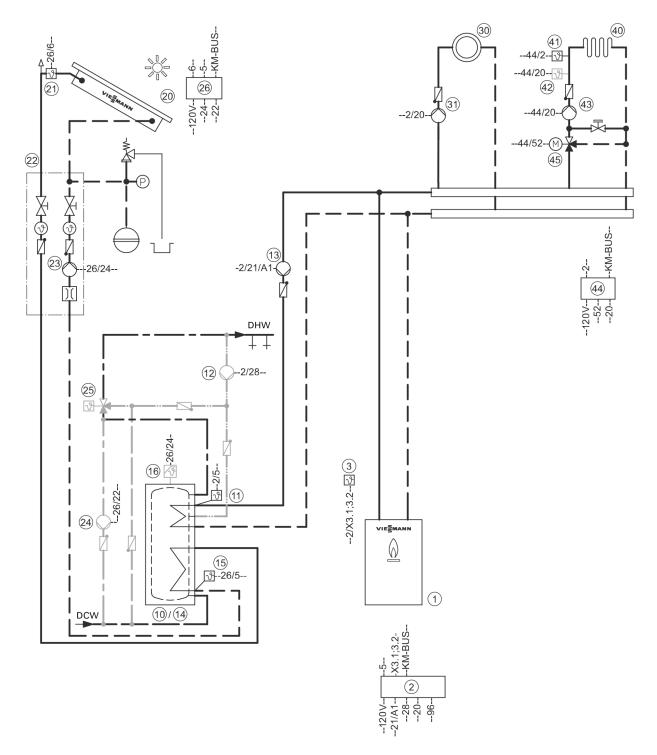
In the case of uninterrupted heating by collectors (2) (>2 h) boiler (1) will only reheat, if the set tank temperature (coding address "67") selected at boiler circuit control unit (2) is not achieved.

In control unit (2), coding address "67" defaults a third set DHW temperature [setting range 50°F to 203°F (10°C to 95°C)].

This value must be below the first set DHW temperature. DHW tank 14 will only be heated by boiler 1 when this set value is no longer achieved by the solar thermal system.

Function/system	Code		
components	Adjust	Delivered condition	
Operation with LPG	82:1	82:0	
System with only one heating circuit with mixing valve (without unregulated heating circuit)	00:4	00:6	
-	00:3	00:5	

Hydraulic installation scheme ID: 4605301 1006 02



Note: This scheme is a basic example without shut-off valves or safety equipment. This does not replace the need for local engineering. \gtrsim

Example Layout 2 (continued)

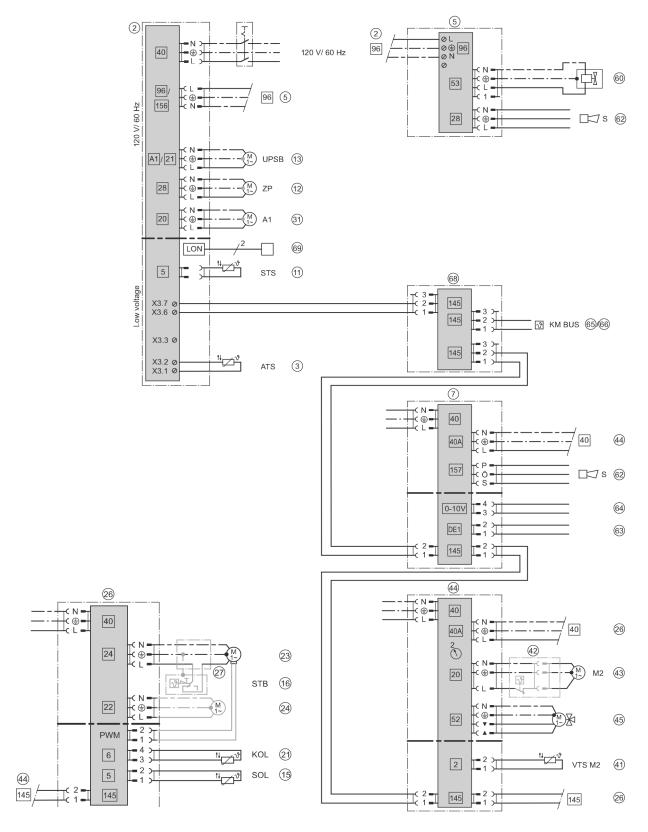
	required ID: 4605301_1006_02
Pos.	Designation
1 2	Boiler with
2	Control unit
	Vitocrossal 300 with
_	Vitotronic 200, type KW6B
3	Outdoor temperature sensor ATS
	DHW heating by the boiler
(10)	DHW tank
11	Tank temperature sensor STS
(12)	DHW recirculation pump ZP
10 11 12 13	DHW pump UPSB
	DHW heating by the solar thermal system
(11)	Tank temperature sensor STS
(12)	DHW recirculation pump ZP
(13)	DHW pump UPSB
(14)	Dual mode DHW tank
(15)	Tank temperature sensor SOL
16	High limit safety cut-out STB
(20)	Solar collectors
26	Solar control module, type SM1
(21)	Collector temperature sensor KOL
2	Solar-Divicon
23)	Solar circuit pump
(24)	Circulation pump (transfer)
12346 8838388 33 44	Automatic thermostatic mixing valve
(30)	Heating circuit I
(31)	Heating circuit pump, heating circuit A1
(40)	Heating circuit II
44	Extension kit for one heating circuit with mixing valve M2
\bigcirc	Components:
(41)	Supply temperature sensor M2 (contact temperature sensor)
\bigcirc	and
(45)	Mixing valve PCB with mixing valve motor
0	or
(44)	Extension kit for one heating circuit with mixing valve M2
0	Components:
(41)	Mixing valve PCB and supply temperature sensor M2 (contact temperature sensor)
(41) (45)	Mixing valve motor
-	or
	Mixing valve motor M2 for flanged mixing valve and plug
(42)	Temperature limiter for an underfloor heating circuit
4 3	Heating circuit pump M2 and 3-way mixing valve

Equipment required ID: 4605301_1006_02

Pos.	Designation
	Accessories
5	Internal extension H1: (integrated)
0	Connection, external safety solenoid valve (LPG)
	Central fault message (alternative to extension EA1)
$\overline{(7)}$	Extension EA1 (integrated)
(7) (8) (8) (8) (8)	External safety solenoid valve for LPG
62	Central fault message
<u>(63)</u>	External hook-up:
Q	External blocking
	External demand
	External heating program changeover
(64)	External set value 0 to 10V
64) 66) 68) 68)	Vitotrol 200A
66	Vitotrol 300A
68)	KM BUS distributor, for several KM BUS participants
-	KM BUS participant:
	Extension EA1 (7)
	■ Vitotrol 200A 65
	Vitotrol 300A 66
	Solar control module, type SM1 28
69	Vitocom 100 LAN 1

Example Layout 2 (continued)

Electrical installation diagram



System version 3

One heating circuit without mixing valve and two heating circuits with mixing valve and DHW heating (optional solar DHW heating)

Applications

Heating system with different heat sources and methods of DHW heating

- One heating circuit without mixing valve
- Two heating circuits with 3-way mixing valve

Main components

- Gas condensing boiler models 26 to 199
- Heating circuit distribution
- DHW tank (dual mode)
- Solar thermal system

Function description

The heating circuits (3)/(4)/(5) and DHW tank (1)/(4) are regulated by boiler heating circuit controller (1). The heating circuits and DHW tank are each supplied by a separate circulation pump (3)/(4)/(5) and (3).

Heating mode

The boiler heating circuit controller regulates the boiler water temperature in weather-compensated mode (= supply temperature of the heating circuit without mixing valve) and the temperature level of the heating circuit with mixing valve via an extension kit for one heating circuit with mixing valve.

DHW heating without a solar thermal system

If the temperature falls below the set DHW temperature selected at control unit (2), the burner of boiler (1) starts and circulation pump (3) of DHW tank (0) or (4) runs. Within the time program selected at control unit (2), DHW is heated with or without priority.

In the case of absolute priority, heating circuit pumps (3)/(4)/(5) are switched off and mixing valves (45)/(55) are closed. With modulating priority control of the heating circuits with mixing valve, heating circuit pumps (4)/(54) remain on, and mixing valves (45)/(55) close far enough to enable the boiler

water temperature set for tank heating to be reached. In this case, DHW tank 10 or 14 and heating circuit with mixing valve 40 and 50 are heated simultaneously.

DHW heating by the solar thermal system

Solar circuit pump (23) starts and DHW tank (14) is heated up, if the temperature differential between collector temperature sensor (21) and tank temperature sensor (15) exceeds the start temperature differential. Pump (23) is stopped according to the following criteria:

- The actual temperature drops below the stop temperature differential
- Exceeding the electronic temperature limit [up to 194°F (90°C)] set in the solar control module (type SM1) (26)
- The temperature selected at high limit safety cut-out
 (if installed) is reached

Demands for the auxiliary function are met by circulation pump (24).

Suppression of reheating of the DHW tank by the boiler in conjunction with solar control module (type SM1) Reheating suppression takes place in two stages. Reheating DHW tank (14) by boiler (1) is suppressed as soon as DHW tank (14) is heated by collectors (20). For this, the set tank temperature for reheating is reduced by boiler (1). Suppression remains active for a certain time after solar circuit pump (23) has been switched off.

In the case of uninterrupted heating by collectors 3 (>2 h) boiler (1) will only reheat, if the set tank temperature (coding address "67") selected at boiler circuit control unit (2) is not achieved.

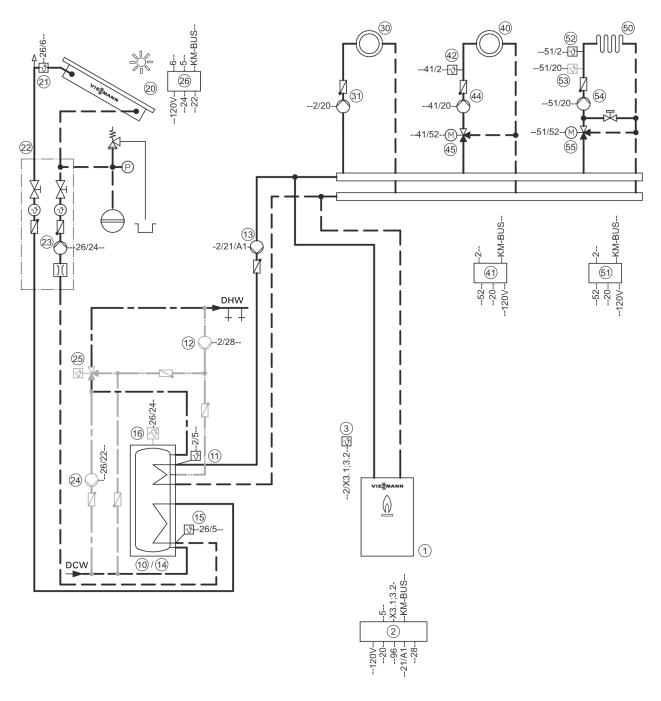
In control unit (2), coding address "67" defaults a third set DHW temperature [setting range 50°F to 203°F (10°C to 95°C)].

This value must be below the first set DHW temperature. DHW tank (4) will only be heated by boiler (1) when this set value is no longer achieved by the solar thermal system.

Function/system	Code		
components	Adjust	Delivered condition	
Operation with LPG	82:1	82:0	
System with only one heating circuit with mixing valve (without unregulated heating circuit)	00:8	00:10	
	00:7	00:9	

Example Layout 3 (continued)

Hydraulic installation scheme ID: 4605302_1006_01



Note: This scheme is a basic example without shut-off valves or safety equipment. This does not replace the need for local engineering.

	required ID: 4605302_1006_01
Pos.	Designation
1 2	Boiler with
(2)	Control unit
	Vitocrossal 300 with
	Vitotronic 200, type KW6A Outside temperature sensor ATS
3	
	DHW heating by the boiler DHW tank
	Tank temperature sensor STS
	DHW recirculation pump ZP
10 (1) (12) (13)	DHW pump UPSB
	DHW heating by the solar thermal system
(11)	Tank temperature sensor STS
12	DHW recirculation pump ZP
(13)	DHW pump UPSB
(14)	Dual mode DHW tank
15	Tank temperature sensor SOL
(16)	High limit safety cut-out STB
20	Solar collectors
26	Solar control module, type SM1
21	Collector temperature sensor KOL
22)	Solar-Divicon Solar circuit pump
(23)	Circulation pump (transfer)
(24)	Automatic thermostatic mixing valve
	Heating circuit I
30	Heating circuit pump, heating circuit A1
122 122 122 122 122 122 122 122	Heating circuit II and III
40/50	Extension kit for one heating circuit with mixing valve M2/M3
(41)/(51)	Components:
(42)/(52)	■ Supply temperature sensor M2/M3 (contact temperature sensor)
	and
(45)/(55)	Mixing valve PCB with mixing valve motor
	or
(41)/(51)	Extension kit for one heating circuit with mixing valve M2/M3
	Components:
42/52	Mixing valve PCB and supply temperature sensor M2 (contact temperature sensor)
	Mixing valve motor
\sim	Or Minimum and the flag and minimum and along
(45)/(55) (53) (44)/(54)	Mixing valve motor M2 for flanged mixing valve and plug
(53) (11) (E2)	Temperature limiter for an underfloor heating circuit Heating circuit pump M2 and 3-way mixing valve
(44)/(54)	

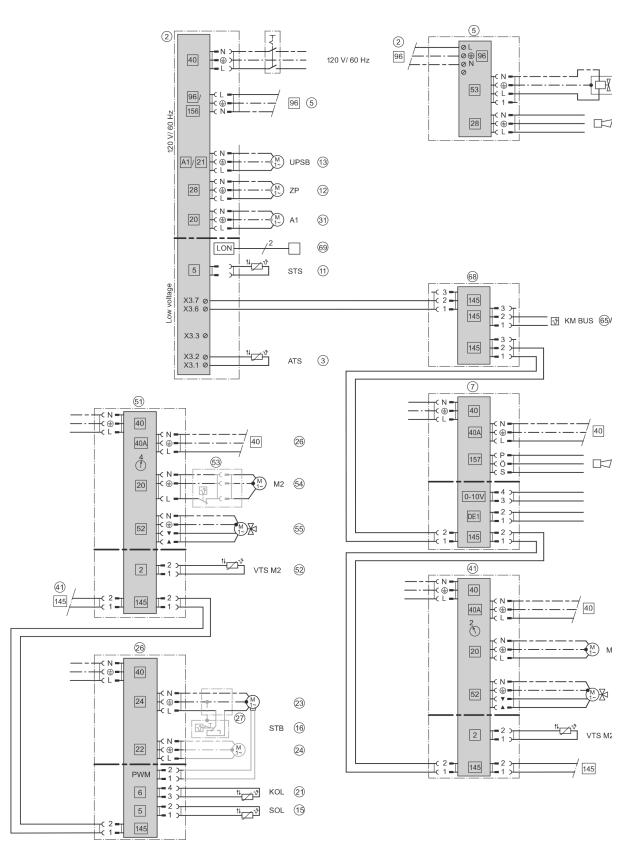
Equipment required ID: 4605302_1006_01

Example Layout 3 (continued)

Equipment required ID: 4605301_1006_02

Pos.	Designation
	Accessories
(5)	Internal extension H1: (integrated)
C	Connection, external safety solenoid valve (LPG)
	Central fault message (alternative to extension EA1)
(7)	Extension EA1 (integrated)
60	External safety solenoid valve for LPG
(7) (8) (8) (8)	Central fault message
 	External hook-up:
0	External blocking
	External demand
	External heating program changeover
64)	External set value 0 to 10V
89 89 89 89 80 80 80 80 80 80 80 80 80 80 80 80 80	Vitotrol 200A
66	Vitotrol 300A
68	KM BUS distributor, for several KM BUS participants
	KM BUS participant:
	Extension EA1 (7)
	Vitotrol 200A 6
	Vitotrol 300A 66
	■ Solar control module, type SM1 (26)
69	Vitocom 100, LAN1

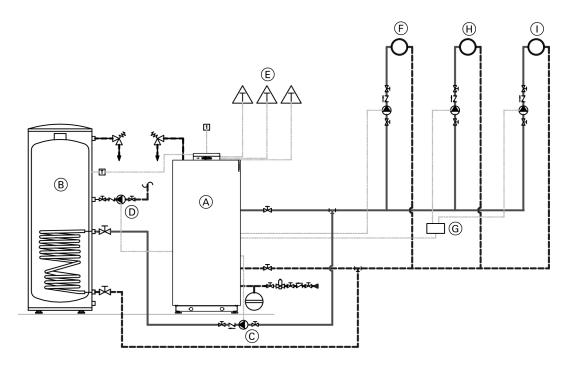
Electrical installation diagram



Example Layout 4

Vitocrossal 300 CU3A with...

- DHW storage tank
 - three zone circuits



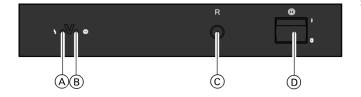
- Vitocrossal 300 CU3A boilers
- DHW storage tank
- DHW pump [output 21]
- DHW recirculation pump [output 28/20]
- Thermostat zone circuits 1, 2, 3 (dry contact)
- Zone circuit 1 [output 157]
- AM1 extension module (accessory)
- Legend (A) Viat (B) DH (C) DH (C) DH (C) DH (C) C (C) AM (C) Zo (C) Zo Zone circuit 2 [output A1 - AM1 extension module]
- Zone circuit 3 [output A2 AM1 extension module]

Installation of different heating circuits...

- DHW production
- 3 zone circuits

Equipmen	t required
Pos.	Designation
A	Boiler with
0	Control unit
	Vitocrossal 300 with
	Vitotronic 200, type KW6A
	Outside temperature sensor ATS
	DHW heating by the boiler
B	DHW tank
Ť	Tank temperature sensor STS
Õ	DHW recirculation pump ZP
B D D D F	DHW pump UPSB
(F)	Zone circuit 1 [output 157]
\bigcirc	Heating circuit pump, heating circuit A1
(H)	Zone circuit 2
Ğ	AM1 extension module function output A1 33:6 zone circuit pump 2
Ō	AM1 extension module function output A2 34:7 zone circuit pump 3
	Zone circuit 3
	Thermostat zone circuits 1, 2, 3

Start-up



Legend

- A Fault indicator (red)
- B ON indicator (green)
- © Reset button
- D ON/OFF switch

Starting the heating system

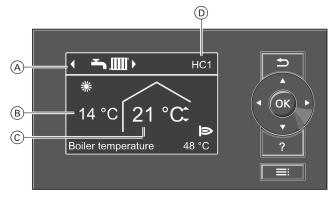
- Check the heating system pressure at the pressure gauge. The heating system pressure is too low if the indicator is below 14 psi. In this case, top up with water or notify your local heating contractor.
- For room air dependent operation: Check that the ventilation opening of the installation room are open and unrestricted.
 Note: With room air dependent operation, the combustion air is drawn from the boiler room.
- Open the gas shut-off valve.
 Note: Ask your heating contractor to explain the positioning and handling of these components.
- 4. Switch ON the power supply, e.g. at a separate power switch or fuse.
- Turn the ON/OFF switch "⁽¹⁾ "ON. After a short time, the standard menu is displayed and the green ON indicator illuminates. Your heating system and, if installed, your remote controls are now ready for operation.



Refer to operating instructions for steps on shut down the system.

Menu Heating Circuits

There are two control levels available, the "Standard menu" and the "Extended menu".



Heating circuit interface

Legend

- A Header (shows the heating program for displayed heating circuit D
- B Current outside temperature
- © Set room temperature
- (D) Heating circuit which is selected for operation in the standard menu



Zone control interface

Standard menu

Note: If your heating system has 2 or 3 heating circuits: You can select the heating circuit "HC1", "HC2" or "HC3" to be displayed in the standard menu.

If your heating system only has 1 heating circuit: No heating circuit name "**HC**..." is shown in the header.

In the standard menu, you can adjust and scan the most frequently used settings for the heating circuit shown in the header:

Press the following keys to set room temperature: ▲/▼ for the required value OK to confirm

Heating programs:

- Standby mode with frost protection monitoring
- Sonly DHW
- ➡ III Heating and DHW

Press the following keys:

►/◄ for the required heating program
OK to confirm

Note: 2 minutes after any setting has been made, the display automatically reverts to the standard menu.

Menu Heating Circuits (continued)

- **Note:** For any other connected heating circuits, use the settings in the extended menu.
 - Call up the standard menu as follows:
 - If the screen saver is active
 - Press any key except **?**.
 - Press any key except :
 - If you are somewhere in the menu: Keep pressing rightarrow until the standard menu appears.

Symbols on the display

These symbols are not always displayed, but appear subject to the system version and the operating state. Heating programs

- O Standby mode with frost protection monitoring
- Sonly DHW
- 🕆 🎹 Heating and DHW

Displays

HC1 (2, 3) To display the heating circuit selected in the standard menu

ZC1 (2, 3) To display the zone circuit selected in the standard menu

- To change this, refer to the Operating Instructions
- ✿ Frost protection monitoring
- * Central heating with standard temperature
-) Central heating with reduced temperature
- Y Party mode enabled
- Economy mode enabled

In conjunction with a solar thermal system

🧚 Solar circuit pump running

Burner in operation

Messages

- Service message
- A Fault message

Extended menu

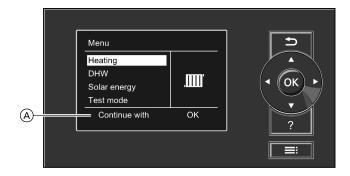
In the extended menu, you can adjust and scan the settings from the control unit's range of functions used less frequently, (e.g. time programs and holiday programs).

Call up the extended menu

If the screen saver is active: Press any key except ?, and then press **=:**. If you are somewhere in the menu: Press **=:**.

How to use the controls

The screen saver will become active if you have not adjusted any settings on the programming unit for a few minutes. The display brightness is reduced.







Space heating mode

For operation with heating circuits the control unit calculates a boiler water setpoint temperature based on the outdoor or room temperature (where a room temperature dependent remote control is connected) and on the slope/shift of the heating curve.

The calculated boiler water setpoint temperature is transmitted to the burner control unit.

For operation with zone circuits, the boiler water setpoint operation temperature or calculated based on the slope/ shift of the heating curve.

From the boiler water setpoint and the actual temperature the burner control calculates the degree of modulation required, and regulates the burner accordingly. The maximum operating boiler water temperature is limited in the burner control unit to 194°F (90°C) by the electronic temperature control.

The fixed high limits of the safety chain interlock the burner control unit at 210°F (99°C) boiler water temperature.

Domestic hot water supply with gas-fired space heating boiler

Domestic hot water heating is activated when the tank temperature is 4.5° F (2.5° C) below the tank temperature setpoint value. The burner and the tank DHW pump are switched on. In the factory default setting, the desired boiler water temperature is set at 36° F (20° C) above the tank temperature setpoint value. When the actual tank temperature rises 4.5° F (2.5° C) above the tank temperature setpoint value, the burner is switched off and the time delay function of the tank DHW pump is activated.

The temperature differential of 4.5°F (2.5°C) can be adjusted in coding level 2, address "59" DHW boost heating / additional heating function. This function will heat your DHW tank to a second DHW setpoint temperature within the fourth time phase. It can act as an "Anti-Legionnaire-Function" if the DHW supply is not heated to 140°F (60°C) during the regular time schedule.

You can activate this function by selecting a switching period for the fourth time phase. (See Operating Instructions.)

The temperature setpoint for this function is adjustable in coding address "58".

Service **Adjusting the Heating Curves**

The heating curves illustrate the relationship between the outdoor temperature and the boiler water or supply temperature.

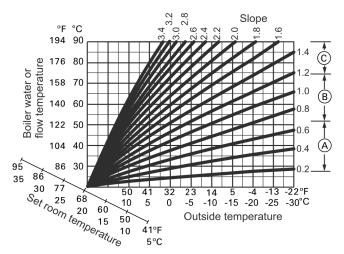
To put it simply, the lower the outside temperature, the higher the boiler water or supply temperature.

The room temperature, again, depends on the boiler water or the supply temperature.

Note: If the heating system includes heating circuits with mixing valves, then the supply temperature of the heating circuit without mixing valve is higher by a selected differential (8 K in the delivered condition) than the supply temperature of the heating circuits with mixing valves. The differential temperature can be changed at coding address 9F.

Settings in the delivered condition:

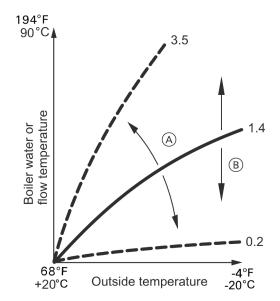
- Slope = 1.4
- Shift = 0



Legend

- A Heating curve slope for underfloor heating systems
- B Heating curve slope for low temperature heating systems
- © High temperature heating system, e.g. fintube radiation, fan coils

Changing the slope and shift



Legend

1. =

(B) Changing the shift (vertical parallel offset of the heating curve)

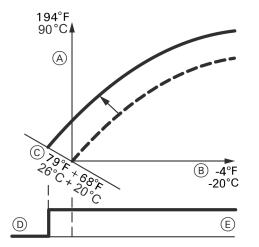
Extended menu:

- 2. "Heating"
- 3. Select heating circuit.
- 4. "Heating curve"
- 5. "Slope" or "Shift"
- 6. Select heating curve according to the system requirements.

A Changing the slope

Adjusting the Heating Curves (continued)

Adjusting the set room temperature Standard room temperature



Example 1: Adjustment of the standard room temperature from 68°F to 79°F (20°C to 26°C)

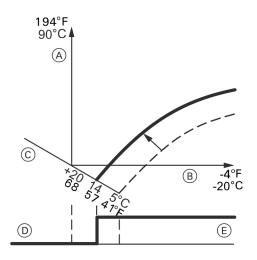
Legend

- A Boiler water temperature or supply temperature
- B Outdoor temperature
 C Set room temperature
- D Heating circuit pump "OFF"
- (E) Heating circuit pump "ON"

Adjustment of the standard room temperature:

Refer to the Operating Instructions

Reduced room temperature



Example 2: Adjustment of reduced room temperature from 41°F to 57°F (5°C to 14°C)

Legend

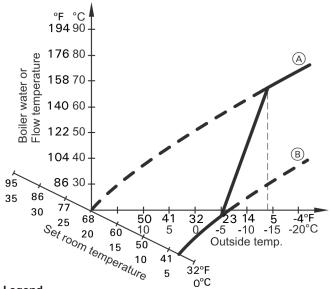
- A Boiler water temperature or supply temperature

- B Outdoor temperature
 C Set room temperature
 D Heating circuit pump "OFF"
- (E) Heating circuit pump "ON"

Adjustment of the reduced room temperature:



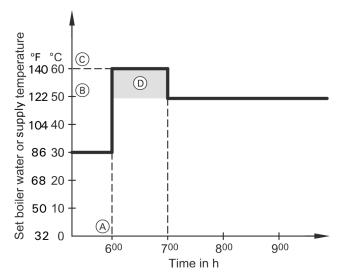
Service Adjusting the Heating Curves (continued)



Legend

- (A) Heating curve for operation with standard room temperature
- (B) Heating curve for operation with reduced room temperature

Example using the factory settings



Legend

- (A) Start of operation with standard room temperature
- B Set boiler water or supply temperature in accordance with the selected heating curve
- (C) Set boiler water or supply temperature in accordance with coding address "FA": $122^{\circ}F + 20\% = 140^{\circ}F$ $50^{\circ}C + 20\% = 60^{\circ}C$
- Duration of operation with raised set boiler water or supply temperature in accordance with coding address "Fb": 60 min

Raising the reduced room temperature

During operation with reduced room temperature, the reduced set room temperature can be automatically raised subject to the outside temperature. The temperature is raised in accordance with the selected heating curve, but no higher than the set standard room temperature.

The outside temperature limits for the start and end of the temperature raising can be adjusted via coding addresses "F8" and "F9".

Reducing the heat-up time

During the transition from operation with reduced room temperature to operation with standard room temperature, the boiler water or supply temperature will be raised in accordance with the selected heating curve. The boiler water or supply temperature can be automatically increased.

The value and duration of the additional increase of the set boiler water or supply temperature can be adjusted in coding addresses "FA" and "FB".

Allocating heating circuits to the remote control

The heating circuit allocation must be configured when commissioning the Vitotrol 200A or Vitotrol 300A.

Heating circuit	Configuration	
	Vitotrol	Vitotrol
	200A	300A
The remote control affects the heating circuit without mixing valve A1	HC 1	HC 1
The remote control affects the heating circuit with mixing valve M2	HC 2	HC 2
The remote control affects the heating circuit with mixing valve M3	HC 3	HC 3

Note: One heating circuit can be allocated to the Vitotrol 200A. Up to three heating circuits can be allocated to the Vitotrol 300A. If the heating circuit allocation is later cancelled, reset coding address A0 for this heating circuit to 0 (fault message BC, BD, BE).

Connecting the Boiler to the LON System

Connecting the control unit to the LON

The LON communication module is pre-installed.

Note: The data transfer via LON can take several minutes.

Single boiler system with Vitotronic 200-H and Vitocom 100 LAN 1 (example)

Set the LON participant numbers and further functions via code 2 (see the following table).

Note: In the same LON system, the same number cannot be allocated twice. Only one Vitotronic may be programmed as fault manager.

Service

Connecting the Boiler to a LON System (continued)

Boiler control unit	Vitotronic 200-H	Vitotronic 200-H	Vitocom *1 LON communication module	
	(e.g. HK1B *1 mixing valve control)	(e.g. HK1B *1 multiple mixing valve control)		
LON	LON	LON		
Participant no. 1	Participant no. 10	Participant no. 11	Participant no. 99	
Code "77:1"	Code "77:10"	Set code "77:11"		
Control unit is fault manager	Control unit is not fault	Control unit is not fault	Device is fault manager	
Code "79:1"	manager Code "79:0"	manager Code "79:0"		
Control unit transmits the	The control unit receives	The control unit receives the	Device receives the time	
time	the time	time		
Code "7B:1"	Set code "81:3"	Set code "81:3"		
Control unit transmits	Control unit receives outside	Control unit receives outside		
outside temperature	temperature	temperature		
Set code "97:2"	Set code "97:1"	Set code "97:1"		
LON participant fault	LON participant fault	LON participant fault		
monitoring	monitoring	monitoring		
Code "9C:20"	Code "9C:20"	Code "9C:20"		

Carrying out a LON participant check

Communication with the system devices connected to the fault manager is tested with a participant check. Preconditions:

- The control unit must be programmed as fault manager (code "79:1")
- The LON participant number must be programmed in all control units
- The LON participant list in the fault manager must be up to date
- 1. Press OK and **E** simultaneously for approx. 4 sec.
- 2. "Service functions"
- 3. "Participant check"
- 4. Select participant (e.g. participant 10).

The participant check for the selected participant is introduced.

- Successfully tested participants are designated with "OK".
- Unsuccessfully tested participants are designated with "Not OK".

Note: To carry out a new participant check, create a new participant list with menu item "Delete list?"

Note: If the participant check is carried out by another control unit, the participant number and "Wink" are shown on the display for approx. 1 min.

General

Accessing coding level 1

Note: Codes are displayed as plain text.

Codes that have no function due to the heating system equipment level or the setting of other codes are not displayed.

Heating systems with one heating circuit without mixing valve and one or two heating circuits with mixing valve:

The heating circuit without a mixing valve is designated "Heating circuit 1" and the heating circuits with mixing valve as "Heating circuit 2" or "Heating circuit 3".

If the heating circuits were given individual designations, the selected designation and "HC1", "HC2" or "HC3" appear instead:

- 1. Press **OK** and **E** simultaneously for approximately 4 seconds.
- 2. "Coding level 1"
- 3. Select group of required coding address:
 - "General"
 - "Boiler"
 - "DHW"
 - "Heating circuit 1/2/3"
 - "All codes or solar"

In this group, all coding addresses from coding level 1 (except the coding addresses from the "Solar"group) are displayed in ascending order.

- 4. Select coding address.
- 5. Select value according to the following tables and confirm with **OK**.
- If you want to reset all codes to their factory setting: Select "Standard setting" in "Coding level 1".
 Note: This also resets codes from coding level 2.

Coding in the factory setting		Possible change		
System design				
00:1	System type 1: One heating circuit without mixing valve A1 (heating circuit 1), without DHW heating	00:2 to 00:10	For system type, see the following table:	

Value address	System type	Description	
00:			
1	1	One heating circuit without mixing valve (heating circuit 1), without DHW heating.	
2	1	One heating circuit without mixing valve (heating circuit 1), with DHW heating (code is adjusted automatically).	
3	2	One heating circuit with mixing valve (heating circuit 2), without DHW heating.	
4	2	One heating circuit with mixing valve (heating circuit 2) with DHW heating.	
5	2	One heating circuit without mixing valve (heating circuit 1) and one heating circuit with mixing valve (heating circuit 2), without DHW heating (code is adjusted automatically).	
6	2	One heating circuit without mixing valve (heating circuit 1) and one heating circuit with mixing valve (heating circuit 2), with DHW heating (code is adjusted automatically).	
7	3	One heating circuit with mixing valve (heating circuit 2) and one heating circuit with mixing valve (heating circuit 3), without DHW heating.	
8	3	One heating circuit with mixing valve (heating circuit 2) and one heating circuit with mixing valve (heating circuit 3), with DHW heating.	
9	3	One heating circuit without mixing valve (heating circuit 1), one heating circuit with mixing valve (heating circuit 2) and one heating circuit with mixing valve (heating circuit 3), without DHW heating (code is adjusted automatically).	
10	3	One heating circuit without mixing valve (heating circuit 1), one heating circuit with mixing valve (heating circuit 2) and one heating circuit with mixing valve (heating circuit 3), with DHW heating (code is adjusted automatically).	

Coding 1

General (continued)

Coding in the factory set mode		Possible change		
Participant no.				
Internal circulation pum	p function			
51:0	System with low loss header: Internal circulation pump always starts when there is a heat demand	51:1	System with low loss header: When there is a heat demand, the internal circulation pump is only started if the burner is operating. Circulation pump is switched off after a 60 sec. delay.	
		51:2	System with heating water buffer DHW tank: When there is a heat demand, the internal circulation pump is only started if the burner is operating. Circulation pump is switched off after a 60 sec. delay.	
77:1	LON participant number	77:2 to 77:99	LON participant number, adjustable from 1 to 99: 1 = Boiler 10 - 98 = Vitotronic 200-H 99 = Vitocom Note: Allocate each number only once.	
Detached house/apartm	ent huilding		Note. Allocate each number only once.	
7F:1	Detached house	7F:0	Apartment building Separate adjustment of holiday program and time program for DHW heating possible.	
Lock out controls				
8F:0	Operation in the standard menu and extended menu enabled. Note: The respective code is only	8F:1	Operation in standard menu and extended menu blocked. Emissions test mode can be enabled.	
	activated when you exit the service menu.	8F:2	Operation enabled in the standard menu and blocked in the extended menu. Emissions test mode can be enabled.	
Set supply temperature	for external demand			
9B:70	Set supply temperature for external demand 158°F (70°C)	9B:0 to 9B:127	Set supply temperature for external demand adjustable from 32°F to 260°F (0°C to 127°C) (limited by boiler- specific parameters).	

Boiler

Coding in the factory setting		Possible change		
Single/multi boiler system				
21:0	No service interval (hours run) selected	21:1 to 21:100	Number of hours run before the burner should be serviced is adjustable from 100 to 10,000 h One adjusting step ₹ 100 h.	
Service interval	in months			
23:0	No time interval for burner service	23:1 to 23:24	Interval adjustable from 1 to 24 months	
Service status		-		
24:0	No "Service" display	24:1	"Service" display (the address is automatically set and must be manually reset after a service has been carried out).	

DHW

Coding in the factory setting		Possible change		
Enable DHW recirculation pump				
67:40	For solar DHW heating:	67:0	Set DHW temperature adjustable from	
	Set DHW temperature	to	32°F to 203°F (0°C to 95°C) (limited	
	104°F (40°C). Reheating is	67:95	by boiler-specific parameters)	
	suppressed above the selected			
	set temperature.			
73:0	DHW recirculation pump: "ON"	73:1	"ON" from once per hour for 5 minutes	
	in accordance with the time	to	up to 6 times per hour for 5 minutes	
	program	73:6	during the time program.	
		73:7	Constantly "ON".	

Solar

Note: The solar group is only displayed if a solar control module, type SM1, is connected.

		Possible change	
Speed control solar circuit			
02:0	Solar circuit pump is not speed-controlled.	02:1	Solar circuit pump is speed-controlled with wave packet control.
		02:2	Solar circuit pump is speed-controlled with PWM control.
DHW tank maximum tempe	erature		
08:60	The solar circuit pump is	08:10	Set DHW temperature adjustable from
	switched off when the actual	to	50°F to 194°F (10°C to 90°C).
	DHW tank temperature reaches 140°F (60°C)	08:90	
	(maximum DHW tank temp).		
Stagnation time reduction			
0A:5	To protect the system	0A:0	Stagnation time reduction disabled.
	components and heat	0A:1	Temperature differential adjustable from
	transfer medium, the speed	to	1 to 40 K.
	of the solar circuit pump is	0A:40	
	reduced when the differential		
	between the actual DHW tank		
	temperature and the set DHW		
	tank temperature is less than		
	5 K.		
Flow rate solar circuit			
0F:70	Solar circuit flow rate at	0F:1	Flow rate adjustable from
	the maximum pump speed	to	0.02 to 6.7 GPM (0.1 to 25.5 L/minute;)
	1.86 GPM (7 L/minute)	0F:255	0.02 GPM (1 step 7 0.1 L/minute.)
Extended solar control func		1	
20:0	No extended control	20:1	Additional function for DHW heating.
	function enabled.	20:2	Differential temperature control 2.
		20:3	Differential temperature control 2 and auxiliary function.
		20:4	Differential temperature control 2 for
			central heating backup.
		20:5	Thermostat function.
		20:6	Thermostat function and auxiliary function.
		20:7	Solar heating via external heat exchanger
			without additional temperature sensor.
		20:8	Solar heating via external heat exchanger
			with additional temperature sensor.
		20:9	Solar heating of two DHW tanks.

Select "Heating circuit ..."

Coding in the fac	ctory setting	Possible change		
Priority DHW heating				
A2:2	DHW tank priority applicable to heating circuit pump and mixing valve	A2:0	Without DHW tank priority applied to heating circuit pump and mixing valve.	
		A2:1	DHW tank priority only applicable to mixing valve.	
		A2:3 to A2:15	Reduced priority applied to mixing valve (the heating circuit receives a reduced amount of energy).	
Economy functio	n outside temperature	1		
A5:5	With heating circuit pump logic function (economy mode):	ic A5:0 Without heating ci logic function.	Without heating circuit pump logic function.	
	Heating circuit pump "OFF" when the outside temperature (AT) is 1 K higher than the set room temperature (RTset) AT > RTset + 1 K	A5:1 to A5:15	With heating circuit pump logic function: Heating circuit pump "OFF"; see following table.	

Parameter address A5:	With heating circuit pump logic function: Heating circuit pump "OFF"
1	AT > RTset + 5 K
2	AT > RTset + 4 K
3	AT > RTset + 3 K
4	AT > RTset + 2 K
5	AT > RTset + 1 K
6	AT > RTset
7	AT > RTset - 1 K
to	
15	AT > RTset - 9 K

Coding in the factory setting		Possible change		
Extended economy function adjusted outside temperature				
A6:36	Extended economy function disabled	A6:5 to A6:35	Extended economy function enabled, i.e. the burner and heating circuit pump will stop and the mixing valve close at a variable value, adjustable between 41°F and 95°F (5°C and 35°C) plus 1.8°F (1°C). The base value is the adjusted outside temperature. This value is based on the actual outside temperature and a time constant, which takes the cooling down of an average building into consideration.	

Heating Circuit 1, 2 and 3 (continued)

Coding in the factory setting			Possible cha	ange
Extended econ	omy function mixing v	alve		
A7:0		g valve economy with circuits with	A7:1	 With mixing valve economy function (extended heating circuit pump logic): Heating circuit pump also "OFF": If the mixing valve has been closed for longer than 20 minutes. Heating circuit pump "ON": If the mixing valve changes to control function. If there is a risk of frost.
Pump idle time,	, transition reduced m	ode		,
A9:0	Without pump	o idle time	A9:1 to A9:15	With pump idle time: Heating circuit pump "OFF" if the set value is altered through a change in operating mode or through a change in the set room temperature With pump idle time, adjustable from 1 to 15. 1 = Short idle period 15 = Long idle period
Room temperat	ture hook-up			
B0:0	mixing valve	Only with heating circuit with mixing valve and remote control. Heating mode and reduced mode.		Heating mode: weather-compensated Reduced mode: with room temperature hook-up.
				Heating mode: with room temperature hook-up Reduced mode.
				Heating mode/reduced mode: with room temperature hook-up.
Economy funct	ion room temperature			
B5:0		control: No room lependent heating ogic function	B5:1 to B5:8	Heating circuit pump logic function, see the following table:
Parameter addr	ess	With heating circui	t pump logic f	function:
B5:		Heating circuit pun		Heating circuit pump "ON"
1	-		+ 5 K	RTactual < RTset + 4 K
2	2		+ 4 K	RTactual < RTset + 3 K
3		RTactual > RTset		RTactual < RTset + 2 K
4		RTactual > RTset	+ 2 K	RTactual < RTset + 1 K
5		RTactual > RTset	+ 1 K	RTactual < RTset
6		RTactual > RTset		RTactual < RTset - 1 K
7		RTactual > RTset	- 1 K	RTactual < RTset - 2 K
8	1		- 2 K	RTactual < RTset - 3 K

Coding in the factory setting		Possible change	
Minimum supply 1	temperature heating circuit		
C5:20	Electronic minimum supply temp. limit 68°F (20°C)	C5:1 to C5:127	Minimum limit adjustable from 34 to 260°F (1 to 127°C) (limited by boiler-specific parameters).
Maximum supply	temperature heating circuit		
C6:74	Electronic maximum supply temperature limit 165°F (74°C)	C6:10 to C6:127	Maximum limit adjustable from 50 to 260°F (10 to 127°C) (limited by boiler-specific parameters).
Heating program	- changeover		
D5:0	The external heating program changeover changes the heating program to "Constant operation with reduced room temperature" or "Standby mode"	D5:1	The external heating program changeover changes to "Constant operation with standard room temperature" (subject to coding address 3A, 3B and 3C).
Ext. heating prog	ram changeover to heating circuit		
D8:0	No heating program changeover via extension EA1	D8:1	Heating program changeover via input DE1 at extension EA1.
		D8:2	Heating program changeover via input DE2 at extension EA1.
		D8:3	Heating program changeover via input DE3 at extension EA1.
Slab curing functi	on (NOT USED)		
F1:0	slab curing function disabled	F1:1 to F1:6	
		F1:15	
Party mode time l	limit		
F2:8	Time limit for party mode	F2:0	No time limit for party mode ^{*1.}
	or external heating program changeover via push button: 8 h*1	F2:1 to F2:12	Time limit adjustable from 1 to 12 h*1.

*1 Party mode ends automatically in the "Heating and DHW" program, when the system changes over to operation with standard room temperature.

Heating Circuit 1, 2 and 3 (continued)

Coding in the factory setting		Possible change	
Start temperatur	e raising		
F8:-5	Temperature limit for terminating the reduced mode 23°F (-5°C); See operating instructions. Observe the setting of coding address "A3"	F8: + 10 to F8:-60 F8:-61	Temperature limit adjustable from + 50°F to -76°F (+ 10°C to -60°C). Function disabled.
End temperature	raising		
F9:-14	Temperature limit for raising the reduced set room temperature 6.8°F (-14°C); See operating instructions.	F9: + 10 to F9:-60	Temperature limit for raising the set room temperature to the value selected for standard mode adjustable from 50°F to -76°F (10°C to -60°C).
Set supply temp	erature heating circuit		
FA:20	Raising the set boiler water temperature or the set supply temperature when changing from operation with reduced room temperature to operation with standard room temperature, by 20%. See operating instructions.	FA:0 to FA:50	Temperature rise adjustable from 0% to 50%.
Duration set sup	ply temperature increase		
FB:60	Duration for raising the set boiler water temperature or the set supply temperature (see coding address "FA") 60 minutes. See operating instructions.	FB:0 to FB:150	Duration adjustable from 0 to 300 minutes; 1 step ⊼ 2 min.

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Coding 2

General

Calling up coding level 2

Note: At coding level 2, all codes are accessible, including the codes at coding level 1.

Codes that have not been assigned due to the heating system equipment level or the setting of other codes are not displayed.

Heating systems with one heating circuit without mixing valve and one or two heating circuits with mixing valve:

The heating circuit without mixing valve is designated "Heating circuit 1" and the heating circuits with mixing valve as "Heating circuit 2" or "Heating circuit 3".

If the heating circuits were given individual designations, the selected designation and "HC1", "HC2" or "HC3" appear instead:

- Press **OK** and **E** simultaneously for approximately 4 seconds
- Press OK and ⇒ simultaneously for approximately 4 seconds
- 3. "Coding level 2"
- 4. Select group of required coding address:
 - "General"
 - "Boiler"
 - "DHW"
 - "Heating circuit 1/2/3"
 - "All codes or solar"
 In this group, all coding addresses (except the coding addresses from the "Solar" group) are
 - displayed in ascending order.
- 5. Select coding address.
- 6. Select value according to the following tables and confirm with "**OK**".
- If you want to reset all codes to their factory setting: Select "Standard setting" in "Coding level 2".
 Note: This also resets codes at coding level 1.

Coding in the factory setting		Possible change	
00:1	System type 1:	00:2	For system type, see the following
	One heating circuit without mixing	to	table:
	valve A1 (heating circuit 1), without	00:10	
	DHW heating		

Value address	System type	Description
00:		
1	1	One heating circuit without mixing valve (heating circuit 1), without DHW heating.
2	1	One heating circuit without mixing valve (heating circuit 1), with DHW heating, (code is adjusted automatically).
3	2	One heating circuit with mixing valve (heating circuit 2), without DHW heating.
4	2	One heating circuit with mixing valve (heating circuit 2) with DHW heating.
5	2	One heating circuit without mixing valve (heating circuit 1) and one heating circuit with mixing valve (heating circuit 2), without DHW heating (code is adjusted automatically).
6	2	One heating circuit without mixing valve (heating circuit 1) and one heating circuit with mixing valve (heating circuit 3), with DHW heating (code is adjusted automatically).
7	3	One heating circuit with mixing valve (heating circuit 2) and one heating circuit with mixing valve (heating circuit 3), without DHW heating.
8	3	One heating circuit with mixing valve (heating circuit 2) and one heating circuit with mixing valve (heating circuit 3), with DHW heating.
9	3	One heating circuit without mixing valve (heating circuit 1), one heating circuit with mixing valve (heating circuit 2) and one heating circuit with mixing valve (heating circuit 3), without DHW heating (code is adjusted automatically).
10	3	One heating circuit without mixing valve (heating circuit 1), one heating circuit with mixing valve (heating circuit 2) and one heating circuit with mixing valve (heating circuit 3), with DHW heating (code is adjusted automatically).

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Coding in the fac		Possible change	
11:≠9	No access to the coding addresses for the combustion controller parameters	11:9	Access open to the coding addresses for the combustion controller parameters.
20:74	Supply temperature for zone circuit 1, 164°F (74°C)	20:20 to 20:85	Supply temperature for zone circuits adjustable from 68°F to 185°F (20°C to 85°C) (limited by boiler specific parameters).
27:74	Supply temperature for zone circuit 2, 164°F (74°C)	27:20 to 27:85	Supply temperature for zone circuits adjustable from 68°F to 185°F (20°C to 85°C) (limited by boiler specific parameters).
2A:0	Without wireless outside temperature sensor	2A:1 2A:2	With wireless outside temperature sensor (automatic recognition). Wireless outside temperature
			sensor not used.
2C:74	Supply temperature for zone circuit 3, 164°F (74°C)	2C:20 to 2C:85	Supply temperature for zone circuits adjustable from 68°F to 185°F (20°C to 85°C) (limited by boiler specific parameters).
2D:0	DO NOT ADJUST		
32:1 33:1	DO NOT ADJUST Function output A1 at extension AM1: Heating	32:0 33:0	 Function output A1: DHW recirculation pump.
	circuit pump	33:2	Function output A1: Circulation pump for DHW tank heating.
		33:3	No function
		33:4	No function
		33:5	Zone circuit pump 1
		33:6	Zone circuit pump 2
		33:7	Zone circuit pump 3
34:0	Function output A2 at extension AM1: DHW	34:1	Function output A2: Heating circuit pump.
	recirculation pump	34:2	Function output A2: Circulation pump for DHW tank heating.
		34:3	No function
		34:4	No function
		34:5	Zone circuit pump 1
		34:6	Zone circuit pump 2
		34:7	Zone circuit pump 3
35:1	With extension EA1 (automatic recognition).	35:0	Without extension EA1.
36:0	Function, output 157 at	36:1	Function output 157: Feed pump.
	extension EA1: Fault message	36:2	Function output 157: DHW recirculation pump.
		36:3-5	No function
		36:6	Zone circuit pump 1
		36:7	Zone circuit pump 2
		36:8	Zone circuit pump 3
39:2	Function output 21: Circulation pump for DHW tank heating	39:0	Function output 21: DHW recirculation pump.
		39:1	Function output 21: Heating circuit pump.

Coding in the fac	tory setting	Possible change	•
3A:0	Function input DE1 at extension EA1: Not assigned	3A:1	Function input DE1: Heating program - changeover.
		3A:2	Function input DE1: External demand with set supply temperature. Supply temperature setting: Coding address 9B. Internal circulation pump function: Coding address 3F.
		3A:3	Function input DE1: External blocking. Internal circulation pump function: Coding address 3E.
		3A:4	Function input DE1: External blocking with fault message input Internal circulation pump function: Coding address 3E.
		3A:5	Function input DE1: Fault message input.
		3A:6	Function input DE1: Brief operation, DHW recirculation pump (push button function DHW recirculation pump runtime adjustment: Coding address 3D.
		3A:7	Input zone circuit 1, constant
		3A:8	Input zone circuit 1, weather compensated
3B:0	Function input DE2 at extension EA1: Not assigned	3B:1	Function input DE2: Heating program - changeover.
		3B:2	Function input DE2: External demand with set supply temperature. Supply temperature setting: Coding address 9B. Internal circulation pump function: Coding address 3F.
		3B:3	Function input DE2: External blocking. Internal circulation pump function: Coding address 3E.
		3B:4	Function input DE2: External blocking with fault message input Internal circulation pump function: Coding address 3E.
		3B:5	Function input DE2: Fault message input.
		3B:6	Function input DE2: Brief operation, DHW recirculation pump (push button function). DHW recirculation pump runtime adjustment: Coding address 3D.
		3A:7	Input zone circuit 1, constant
		3A:8	Input zone circuit 1, weather compensated

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Coding 2

Coding in the factory setting		Possible change	
52:0	Without supply temperature sensor for low loss header	52:1	With supply temperature sensor for low loss header (automatic recognition).
53:1	Function connection 28 of the internal extension: DHW recirculation pump	53:0	Central fault message
		53:2	External heating circuit pump (heating circuit 1).
		53:3	External circulation pump for DHW tank heating.
		53:4	No function
		53:5	Zone circuit pump 1
		53:6	Zone circuit pump 2
		53:7	Zone circuit pump 3
54:0	Without solar thermal system	54:1	With Vitosolic 100 (automatic recognition).
		54:2	With Vitosolic 200 (automatic recognition).
		54:3	With solar control module SM1 without auxiliary function (automatic recognition).
		54:4	With solar control module SM1 with auxiliary function, e.g. central heating backup (automatic recognition).
6E:50	No correction of measured	6E:0	Outside correction in 0.1 K steps
	outside temperature	to	0 to 49 = -5 K to -0.1 K
76:1	With LON communication module	6E:100	51 to 100 = 0.1 K to 5 K
70.1	(recognized automatically).	76:2	Without communication module With cascade communication module (recognized automatically; only for constant temperature
77:1	LON participant number	77:2 to 77:99	control units). LON participant number, adjustable from 1 to 99: 1 = Boiler 10 - 98 = Vitotronic 200-H 99 = Vitocom
			Note: Allocate each number only once.

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Coding in the fac 79:1		Possible change 79:0	Control writin and fault more par
79:1	With LON communication module: Control unit is fault manager	79:0	Control unit is not fault manager.
7B:1	With LON communication module: Control unit transmits the time	7B:0	Does not transmit time.
7F:1	Detached house	7F:0	Apartment building Separate adjustment of holiday program and time program for DHW heating possible.
80:6	A fault message is displayed	80:0	Immediate fault message.
	if a fault is active for at least 30 seconds	80:2 to 80:199	Minimum fault duration until fault message occurs, adjustable from 10 sec to 995 sec; 1 step $\overline{\land}$ 5 sec.
81:1	Automatic summer/wintertime changeover	81:0	Manual summer/wintertime changeover.
		81:2	Use of the radio clock receiver (automatic recognition).
		81:3	With LON communication module: The control unit receives the time.
82:0	Operation with natural gas	82:1	Operation with LPG (only adjustable if coding address 11:9 has been set).
88:0	Temperature display in °C (Celsius)	88:1	Temperature display in °F (Fahrenheit).
8A:175	Do not adjust.		
8F:0	Operation in the standard menu and extended menu enabled. Note: The respective code is only activated when you exit the service menu.	8F:1	Operation in standard menu and extended menu blocked. Emissions test mode can be enabled.
		8F:2	Operation enabled in the standard menu and blocked in the extended menu. Emissions test mode can be enabled.
90:36	Time constant for calculating the adjusted outside temperature 6 h	90:1 to 90:199	Fast (low values) or slow (high values) matching of the supply temperature, subject to the set value when the outside temperature changes; 1 step $\overline{\overline{\times}}$ 10 minutes.

Coding 2

Coding in the factory setting		Possible change	
94:0	Without Open Therm extension	94:1	With Open Therm extension (automatic recognition).
95:0	Without Vitocom 100 communication interface	95:1	With Vitocom 100 communication interface (automatic recognition).
97:0	With LON communication module: The outside temperature of the sensor connected to the control unit is utilized internally	97:1	Control unit receives outside temperature.
		97:2	Control unit transmits the outside temperature to the Vitotronic 200-H.
98:1	With LON communication module: Viessmann system number (in conjunction with monitoring several systems via Vitocom 300)	98:1 to 98:5	System number adjustable from 1 to 5.
99:0	DO NOT ADJUST		
9A:0	DO NOT ADJUST		
9B:70	Set supply temperature for external demand 158°F (70°C)	9B:0 to 9B:127	Set supply temperature for external demand adjustable from 32°F to 260°F (0°C to 127°C) (limited by boiler-specific parameters).
9C:20	C:20 Monitoring LON participants. If a participant fails to respond, the values specified inside the control unit will be used after 20 minutes. Only then will a fault message be issued.	9C:0	No monitoring
		9C:5 to 9C:60	Time adjustable from 5 to 60 minutes.
9F:8	Differential temperature 8 K; only in conjunction with mixing valve circuit	9F:0 to 9F:40	Differential temperature adjustable from 0 to 40 K.

Boiler

Coding in the factory setting		Possible change	
06:95	Maximum limit of the boiler water temperature, specified in °C by the boiler coding card	06:20 to 06:127	Maximum limit of the boiler water temperature within the ranges specified by the boiler.
0D:0	DO NOT ADJUST		
0E:0	DO NOT ADJUST		
13:1	DO NOT ADJUST		
14:1	DO NOT ADJUST		
15:1	DO NOT ADJUST		
21:0	No service interval (hours run) selected	21:1 to 21:100	Number of hours run before the burner should be serviced is adjustable from 100 to 10,000 h One adjusting step $\overline{\overline{\Lambda}}$ 100 h.
23:0	No time interval for burner service	23:1 to 23:24	Interval adjustable from 1 to 24 months.
24:0	No "Service" display	24:1	"Service" display (the address is automatically set and must be manually reset after a service has been carried out).
2E:0	DO NOT ADJUST		
38:0	Status burner control unit: Operational (no fault)	38:≠0	Status burner control unit: Fault.

Coding 2 DHW

Coding in the factory setting		Possible change	
56:0	Set DHW temperature adjustable from 50 to 140°F (10 to 60°C)	56:1	Set DHW temperature adjustable from 50°F to over 140°F (10°C to over 60°C). Note: Maximum value subject to
			boiler coding card. Observe the maximum permissible DHW temperature [max. 154°F (68°C)].
57:0	DO NOT ADJUST		
58:0	Without auxiliary function for DHW heating	58:10 to 58:60	Input of a second set DHW temperature, adjustable from 50°F to 140°F (10°C to 60°C) (observe coding addresses "56" and "63").
59:0	DHW tank heating: Starting point -2.5 K Stopping point +2.5 K	59:1 to 59:10	Starting point adjustable from 1 to 10 K below the set value.
5B:0	DHW tank directly connected to the boiler	5b:1	DHW tank connected downstream of the low loss header.
5E:0	Circulation pump for DHW tank heating stays in control mode at signal "External blocking"	5E:1	Circulation pump for DHW tank heating stops at signal "External blocking".
		5E:2	Circulation pump for DHW tank heating starts at signal "External blocking".
5F:0	Circulation pump for DHW tank heating stays in control mode at signal "External demand"	5F:1	Circulation pump for DHW tank heating stops at signal "External demand".
		5F:2	Circulation pump for DHW tank heating starts at signal "External demand".
60:20	During DHW heating, the boiler water temperature is maximum 20 K higher than the set DHW temperature	60:5 to 60:25	The differential between the boiler water temperature and the set DHW temperature is adjustable from 5 to 25 K.
62:2	Circulation pump with 2 minutes	62:0	Circulation pump without run-on.
	run-on time after DHW tank heating	62:1 to 62:15	Run-on time adjustable from 1 to 15 minutes.

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DHW (continued)

Coding in the factory setting		Possible change	
65:0	DO NOT ADJUST	65:0 to 65:3	
67:40	For solar DHW heating: Set DHW temperature 104°F (40°C). Reheating is suppressed above the selected set temperature.	67:0 to 67:95	Set DHW temperature adjustable from 32°F to 203°F (0°C to 95°C) (limited by boiler- specific parameters)
6F:100	Maximum output for DHW heating in %, specified by the boiler coding card	6F:0 to 6F:100	Maximum output for DHW heating adjustable from minimum output to 100%.
71:0	DHW recirculation pump: "ON" in accordance with the time program	71:1	"OFF" during DHW heating to first set value.
		71:2	"ON" during DHW heating to first set value.
72:0	DHW recirculation pump: "ON" in accordance with the time program	72:1	"OFF" during DHW heating to second set value.
		72:2	"ON" during DHW heating to second set value.
73:0	DHW recirculation pump: "ON" in accordance with the time program	73:1 to 73:6	"ON" from once per hour for 5 minutes up to 6 times per hour for 5 minutes during the time program.
		73:7	Constantly "ON".

Note: The solar group is only displayed if a solar control module, type SM1, is connected.

Coding in the factory setting		Possible change	
00:8	The solar circuit pump starts when the collector temperature exceeds the actual DHW tank temperature by 8 K.	00:2 to 00:30	The differential between the actual DHW tank temperature and the start point for the solar circuit pump can be adjusted from 2 to 30 K.
01:4	The solar circuit pump is switched off when the differential between the collector temperature and the actual DHW tank temperature is less than 4 K.	01:1 to 01:29	The differential between the actual DHW tank temperature and the stop point for the solar circuit pump can be adjusted from 1 to 29 K.
02:0	Solar circuit pump (stepped) is not speed-controlled	02:1	Solar circuit pump is speed- controlled with wave packet control.
		02:2	Solar circuit pump is speed- controlled with PWM control.
03:10	The temperature differential between the collector temperature and actual DHW tank temperature is regulated to 10 K.	03:5 to 03:20	The differential temperature control between collector temperature and actual DHW tank temperature can be adjusted from 5 to 20 K.
04:4	Controller amplification of the speed control 4%/K.	04:1 to 04:10	Controller amplification adjustable from 1 to 10%/K.
05:10	Minimum speed of the solar circuit pump 10% of the maximum speed.	05:2 to 05:100	Minimum speed of the solar circuit pump is adjustable from 2% to 100%.
06:75	Maximum speed of the solar circuit pump 75% of the maximum possible speed.	06:1 to 06:100	Maximum speed of the solar circuit pump is adjustable from 1% to 100%.
07:0	Interval function of the solar circuit pump switched off.	07:1	Interval function of the solar circuit pump switched on. To capture the collector temperature more accurately, the solar circuit pump starts for short cycles.
08:60	The solar circuit pump is switched off when the actual DHW tank temperature reaches 140°F (60°C) (maximum DHW tank temperature).	08:10 to 08:90	The maximum DHW tank temperature can be adjusted from 50°F to 194°F (10°C to 90°C).

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Solar (continued)

Coding in the factory setting		Possible change	
09:130	The solar circuit pump stops if the collector temperature reaches 266°F (130°C) (maximum collector temperature to protect the system components)	09:20 to 09:200	Temperature adjustable from 68°F to 392°F (20°C to 200°C).
0A:5	Temperature differential for stagnation time reduction (reduction in the speed of the solar circuit pump to protect system components and heat transfer medium) 5 K.	0A:0 to 0A:40	The differential between the set DHW tank temperature and the start point for reducing the stagnation time can be adjusted from 0 to 40 K.
0B:0	Collector frost protection function switched off	OB:1	Collector frost protection function switched on (not required with Viessmann heat transfer medium).
0C:1	\triangle t monitoring switched on. No flow rate captured in the solar circuit, or flow rate too low.	0C:0	riangle t monitoring switched off.
0D:1	Night circulation monitoring switched on. Unintentional flow rate is captured in the solar circuit (e.g. at night).	OD:0	Night circulation monitoring switched off.
OE:1	Calculation of solar yield with Viessmann heat transfer medium	OE:2	Calculation of solar yield with water as heat transfer medium (do not select as operation is only possible with Viessmann heat transfer medium).
		OE:0	Calculation of solar yield switched off.
0F:70	The flow rate in the collector circuit at the maximum pump speed is set to 1.8 USG (7 L/ minute).	0F:1 to 0F:255	Flow rate in the collector circuit adjustable from 1.6 to 6.7 USG/minute (0.1 to 25.5 L/minute).
10:0	Target temperature control switched off (see coding address "11").	10:1	Target temperature control switched on.

Coding 2

Coding in the factory setting		Possible change	
11:50	 Set DHW tank temperature for solar 122°F (50°C). Target temperature control switched on (code 10:1): Temperature at which the solar heated water in the DHW tank is to be stratified. Extended control functions set to heat two DHW tanks (code 20:8): If the actual temperature of a DHW tank reaches the selected set DHW tank temperature, heating is switched to the second DHW tank. 	11:10 to 11:90	The set DHW tank temperature for solar can be adjusted from 50°F to 194°F (10°C to 90°C).
12:10	Minimum collector temperature 68°F (20°C).	12:0	Minimum collector temperature function switched off.
	The solar circuit pump is only started when the set minimum collector temperature is exceeded at the collector temperature sensor.	12:1 to 12:90	Minimum collector temperature adjustable from 34°F to 194°F (1°C to 90°C).
20:0	No extended control functions enabled.	20:1	Auxiliary function for DHW heating.
		20:2	Differential temperature control 2.
		20:3	Differential temperature control 2 and auxiliary function.
		20:4	Differential temperature control 2 for central heating backup.
		20:5	Thermostat function.
		20:6	Thermostat function and auxiliary function.
		20:7	Solar heating via external heat exchanger without additional temperature sensor.
		20:8	Solar heating via external heat exchanger with additional temperature sensor.
		20:9	Solar heating of two DHW tanks.
22:8	Start temperature differential for central heating backup: 8 K.	22:2 to	Start temperature differential for central heating backup is

Solar (continued)

Coding in the factory setting		Possible change	
23:4	Stop temperature differential for central heating backup: 4 K. (code 20:4 must be selected)	23:2 to 23:30	Stop temperature differential for central heating backup is adjustable from 1 to 29 K.
24:40	Start temperature for thermostat function 104°F (40°C). (code 20:5 or 20:6 must be selected)	24:0 to 24:100	Start temperature for thermostat function adjustable from 0 to 100 K
25:50	Stop temperature for thermostat function 122°F (50°C). (code 20:5 or 20:6 must be selected)	25:0 to 25:100	Start temperature for thermostat function is adjustable from 0 to 100 K.
26:1	Priority for DHW tank 1 with alternate heating.	26:0	Priority for DHW tank 1 without alternate heating.
	Only when setting code 20:9.	26:2	Priority for DHW tank 2 without alternate heating.
		26:3	Priority for DHW tank 2 with alternate heating.
		26:4	Alternate heating without priority for one of the DHW tank.
27:15	Alternate heating time 15 minutes. The DHW tank without priority is heated at most for the duration of the set alternate heating time if the DHW tank with priority is heated up.	27:5 to 27:60	The alternate heating time is adjustable from 5 to 60 minutes.
28:3	Alternate pause time 3 minutes After the selected alternate heating time for the DHW tank without priority has expired, the rise in collector temperature is captured during the alternate pause time.	28:1 to 28:60	The alternate pause time is adjustable from 1 to 60 minutes.

Coding 2 Heating Circuit 1, 2 and 3

Coding in the factory setting		Possible change	
A0:0	Without remote control	A0:1	With Vitotrol 200A (automatic recognition).
		A0:2	With Vitotrol 300A (automatic recognition).
A1:0	All possible settings at the remote control can be accessed	A1:1	Only party mode can be set at the remote control (only for Vitotrol 200A).
A2:2	DHW tank priority applicable to heating circuit pump and mixing valve	A2:0	Without DHW tank priority applied to heating circuit pump and mixing valve.
		A2:1	DHW tank priority only applicable to mixing valve.
		A2:3 to A2:15	Reduced priority applied to mixing valve (the heating circuit receives a reduced amount of energy).
A3:2	Outside temperature below 34°F (1°C): Heating circuit pump "ON" Outside temperature above 37°F (3°C): Heating circuit pump "OFF"	A3:-9 to A3:15	Heating circuit pump "ON/OFF" (see following table).

Note: When selecting a value below 33.8°F (1°C), there is a risk of pipes outside the thermal envelope of the building freezing up. The standby mode in particular should be taken into consideration, e.g. during holidays.

Parameter address A3:	Heating circuit pump	Heating circuit pump		
	"ON"	"OFF"		
-9	14°F (-10°C)	17.6°F (-8°C)		
-8	15.8°F (-9°C)	19.4°F (-7°C)		
-7	17.6°F (-8°C)	21.2°F (-6°C)		
-6	19.4°F (-7°C)	23°F (-5°C)		
-5	21.2°F (-6°C)	24.8°F (-4°C)		
-4	23°F (-5°C)	26.6°F (-3°C)		
-3	24.8°F (-4°C)	28.4°F (-2°C)		
-2	26.6°F (-3°C)	32.2°F (-1°C)		
-1	28.4°F (-2°C)	32°F (0°C)		
0	32.2°F (-1°C)	33.8°F (1°C)		
1	32°F (0°C)	35.6°F (2°C)		
2	33.8 to 57.2°F	37.4 to 60.8°F		
to	to	to		
15	(1 to 14°C)	(3 to 16°C)		

Heating Circuit 1, 2 and 3 (continued)

Coding in the factory setting		Possible change	
A4:0	With frost protection	A4:1	No frost protection; this setting is only possible if code "A3:-9" has been selected. Note: "Important" observe for code "A3".
A5:5	With heating circuit pump logic function (economy mode):	A5:0	Without heating circuit pump logic function.
	Heating circuit pump "OFF" when the outside temperature (AT) is 1 K higher than the set room temperature (RTset) AT > RTset + 1 K	A5:1 to A5:15	With heating circuit pump logic function: Heating circuit pump "OFF"; see following table.

Parameter address A5:	With heating circuit pump logic function: Heating circuit pump "OFF"
1	AT > RTset + 5 K
2	AT > RTset + 4 K
3	AT > RTset + 3 K
4	AT > RTset + 2 K
5	AT > RTset + 1 K
6	AT > RTset
7	AT > RTset - 1 K
to	to
15	AT > RTset - 9 K

Coding in the factory s	Coding in the factory setting		Possible change	
A6:36	Extended economy function disabled	A6:5 to A6:35	Extended economy function enabled, i.e. the burner and heating circuit pump will stop and the mixing valve close at a variable value, adjustable between 41°F and 95°F (5°C and 35°C) plus 1.8°F (1°C). The base value is the adjusted outside temperature. This value is based on the actual outside temperature and a time constant, which takes the cooling down of an average building into consideration.	
A7:0	Without mixing valve economy function	A7:1	 With mixing valve economy function (extended heating circuit pump logic): Heating circuit pump also "OFF": If the mixing valve has been attempting to close for longer than 20 minutes. Heating circuit pump "ON": If the mixing valve changes to control function. If there is a risk of frost. 	

Coding 2 Heating Circuit 1, 2 and 3 (continued)

Coding in the factory setting		Possible change	
A9:0	With pump idle time: Heating circuit pump "OFF" if the set value is altered through a change in operating mode or through a change in the set room temperature	A9:0 A9:1 to A9:15	Without pump idle time. With pump idle time, adjustable from 1 to 15.
B0:0	With remote control: Heating mode/reduced mode: (only change the code for the heating circuit with mixing	BO:1	Heating mode: weather compensated. Reduced mode: with room temperature hook-up.
	valve)	B0:2	Heating mode: with room temperature hook-up. Reduced mode: weather- compensated.
		B0:3	Heating mode/reduced mode: with room temperature hook-up.
B2:8	With remote control unit and	B2:0	Without room influence.
	for the heating circuit, operation with room temperature hook-up must be programmed: Room influence factor 8 (change the code only for the heating circuit with mixing valve)	B2:1 to B2:64	Room influence factor adjustable from 1 to 64.
B5:0	With remote control: No room temperature-dependent heating circuit pump logic function (only change the code for the heating circuit with mixing valve)	B5:1 to B5:8	Heating circuit pump logic function, see the following table:

Parameter address B5:	With heating circuit pump logic function:		
	Heating circuit pump "OFF"	Heating circuit pump "ON"	
1	RTactual > RTset + 5 K	RTactual < RTset + 4 K	
2	RTactual > RTset + 4 K	RTactual < RTset + 3 K	
3	RTactual > RTset + 3 K	RTactual < RTset + 2 K	
4	RTactual > RTset + 2 K	RTactual < RTset + 1 K	
5	RTactual > RTset + 1 K	RTactual < RTset	
6	RTactual > RTset	RTactual < RTset - 1 K	
7	RTactual > RTset - 1 K	RTactual < RTset - 2 K	
8	RTactual > RTset - 2 K	RTactual < RTset - 3 K	

Heating Circuit 1, 2 and 3 (continued)

Coding in the factory setting		Possible change		
C5:20	Electronic minimum supply temperature limit 68°F (20°C)	C5:1 to C5:127	Minimum limit adjustable from 1°F to 260°F (-17°C to 127°C) (limited by boiler-specific parameters).	
C6:74	Electronic maximum supply temperature limit 165°F (74°C)	C6:10 to C6:127	Maximum limit adjustable from 50°F to 260°F (10°C to 127°C) (limited by boiler-specific parameters).	
D3:14	Heating curve slope = 1.4	D3:2 to D3:35	Heating curve slope adjustable from 0.2 to 3.5 (see page 50).	
D4:0	Heating curve shift = 0	D4:-13 to D4:40	Heating curve shift adjustable from -13 to 40 (see page 50).	
D5:0	The external heating program changeover changes the heating program to "Constant operation with reduced room temperature" or "Standby mode"	D5:1	The external heating program changeover changes to "Constant operation with standard room temperature" (subject to coding address 3A, 3B and 3C).	
D6:0	Heating circuit pump stays in control mode at signal "External blocking"	D6:1	Heating circuit pump stops at signal "External blocking" (subject to coding addresses 3A, 3B and 3C).	
		D6:2	Heating circuit pump starts at signal "External blocking" (subject to coding addresses 3A, 3B and 3C).	
D7:0	Heating circuit pump stays in control mode at signal "External demand"	D7:1	Heating circuit pump stops at signal "External demand" (subject to coding addresses 3A, 3B and 3C).	
		D7:2	Heating circuit pump starts at signal "External demand" (subject to coding addresses 3A, 3B and 3C).	
D8:0	No heating program changeover via extension EA1	D8:1	Heating program changeover via input DE1 at extension EA1.	
		D8:2	Heating program changeover via input DE2 at extension EA1.	
		D8:3	Heating program changeover via input DE3 at extension EA1.	
E1:1	DO NOT ADJUST			
E2:50	With remote control: No display correction for the actual room temperature	E2:0 to E2:49	Display correction -5 K to Display correction -0.1 K.	
		E2:51 to E2:99	Display correction +0.1 K to Display correction +4.9 K.	

Coding 2 Heating Circuit 1, 2 and 3 (continued)

Coding in the facto		Possible change	
E5:0	Without external variable speed	E5:1	With external variable speed heating
	heating circuit pump		circuit pump.
E6:	Maximum speed of the variable	E6:0	Maximum speed adjustable
	speed heating circuit pump in	to	from 0 to 100%.
	% of the maximum speed in	E6:100	
	standard mode. Value is		
	specified by boiler-specific		
	parameters		
E7:30	Minimum speed of the variable	E7:0	Minimum speed adjustable from
	speed heating circuit pump:	to	0% to 100% of the maximum
	30% of the maximum speed	E7:100	speed.
E8:1	Minimum speed in operation	E8:0	Speed subject to the setting in
20.1	with reduced room temperature	20.0	coding address "E7".
	subject to the setting in coding		
	address "E9"		
E9:45		E9:0	Cread adjustable from 0 to 100%
E9:45	Speed of the variable speed		Speed adjustable from 0 to 100%
	heating circuit pump: 45% of	to	of the maximum speed during
	the maximum speed during	E9:100	operation with reduced room
	operation with reduced room		temperature.
	temperature		
F1:0	Slab curing function disabled		
F2:8	Time limit for party mode	F2:0	No time limit for party mode*1.
	or external heating program	F2:1	Time limit adjustable from 1 to
	changeover via push button:	to	12 h *1.
	8 h*1	F2:12	
F5:12	Run-on time of the boiler circuit	F5:0	No run-on time for the circulation
10.12	pump in heating mode: 12	10.0	pump in the heating circuit
	minutes.		connection set.
	minutes.	F5:1	Run-on time of the circulation pump
			in the heating circuit connection set
		to	
F0 F		F5:20	adjustable from 1 to 20 minutes.
F8:-5	Temperature limit for terminating	F8: + 10	Temperature limit adjustable from
	the reduced mode 23°F (-5°C);	to	50 to -76°F (10 to -60°C).
	See operating instructions.	F8:-60	
	Observe the setting of coding	F8:-61	Function disabled.
	address "A3".		
F9:-14	Temperature limit for raising the	F9: + 10	Temperature limit for raising
	reduced set room temperature	to	the set room temperature to the
	6.8°F (-14°C); See operating	F9:-60	value selected for standard mode
	instructions.		adjustable from 50°F to -76°F
			(10°C to -60°C).
FA:20	Raising the set boiler water	FA:0	Temperature rise adjustable from
17.20	temperature or the set supply	to	0% to $50%$.
	temperature when changing from	FA:50	0 % 10 30 %.
		FA.50	
	operation with reduced room		
	temperature to operation with		
	standard room temperature, by		
	20%.		
	See operating instructions.		
FB:60	Duration for raising the set boiler	FB:0	Duration adjustable from 0 to
	water temperature or the set	to	300 minutes;
	supply temperature (see coding	FB:150	1 step ¯ 2 minutes.
	address "FA") 60 minutes		

 address "FA") 60 minutes
 See operating instructions.

 *1 Party mode ends automatically in the "Heating and DHW" program, when the system changes over to operation with standard room temperature.

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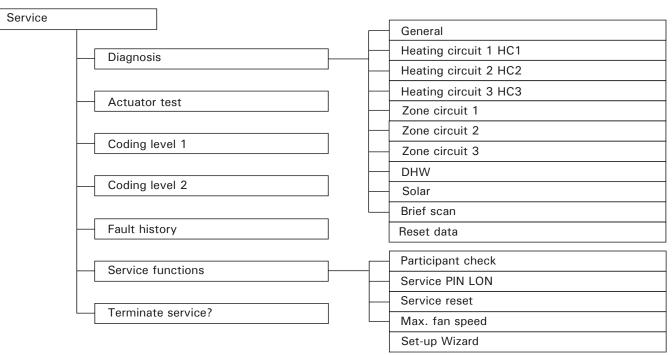
Zone Circuit 1, 2 and 3

Coding in the factory setting		Possible chang	je
1B:14	Heating curve slope = 1.4	1B:2 to 1B:35	Heating curve slope adjustable from 0.2 to 3.5. Zone circuit 1
1C:0	Heating curve level = 0	1C:-13 to 1C:40	Heating curve level adjustable from -13 to 40. Zone circuit 1
68:14	Heating curve slope = 1.4	68:2 to 68:35	Heating curve slope adjustable from 0.2 to 3.5. Zone circuit 2
69:0	Heating curve level = 0	69:-13 to 69:40	Heating curve level adjustable from -13 to 40. Zone circuit 2
6A:14	Heating curve slope = 1.4	6A:2 to 6A:35	Heating curve slope adjustable from 0.2 to 3.5. Zone circuit 3
6B:0	Heating curve level = 0	6B:-13 to 6B:40	Heating curve level adjustable from -13 to 40. Zone circuit 3

Calling up the Service Level

Press OK and **E** simultaneously for approximately 4 sec.

Service menu overview



Scanning and resetting the "Service" display

After the limits specified in coding addresses "21" and "23" have been reached, the red fault indicator flashes and "Service" and " \mathbf{J} " appear on the programming unit display.

Acknowledging and resetting service

Press OK to acknowledge a service message.

- Note: An acknowledged service message that was not reset reappears the following Monday. After a service has been carried out (reset service)
- 1. Press OK and **E** simultaneously for approx. 4 sec.
- 2. "Service functions"
- 3. "Service reset"
- Note: The selected service parameters for hours run and time interval restart at 0.

Instructing the system user

The system installer must hand the operating instructions to system users and instruct them in the operation of the system.

Diagnosis

Scanning operating data

- Operating data can be scanned in six areas.
 See "Diagnosis" in the service menu overview.
 Operating data on heating circuits with mixing valves and solar can only be scanned if the components are installed in the system. For further information on operating data, see chapter "Brief scan".
- **Note:** "- -" appears on the display if a sensor that has been scanned is faulty.

Calling up operating data

- Press OK and simultaneously for approximately 4 sec.
- 2. "Diagnosis"
- 3. Select required group, e.g. "General"



Refer to Operating instructions

Brief scan

In the brief scan, you can call up temperatures, software versions and connected components, for example:

- Press OK and ≡ simultaneously for approximately 4 sec.
- 2. "Diagnosis"
- 3. "Brief scan".
- 4. Press OK. The display shows 9 lines with 6 fields each.

Diag	Diagnosis Brief scan								
1:	1	F		0	A		1	2	
2:	0	0		0	0		0	0	
3:	0	0		0	0		0	0	
4:	0	0		0	0		0	0	
	Select with 🔶								

For an explanation of the relevant values in the individual lines and fields, see the following table:

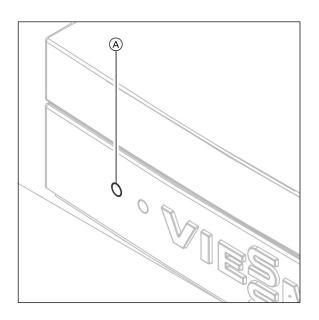
Line (brief	Field						
scan)	1	2	3	4	5	6	
1:	Software version		Equipment version	-	Burner control un	-	
	Control unit				Durner control un		
2:	System type 01	to 10	Number of	Maximum deman	d temperature		
			KM BUS				
		1	participants		1	-1	
3:	0	Software	Software	0	Software	0	
		version	version, Mixing		version,		
		Programming	valve extension		LON module		
		unit	0: No mixing				
			valve extension				
4:	Software version	n N	Туре		Appliance type		
	Burner control u	nit	Burner control ur	nit			
5:	0	0		0	0	0	
6:	Number of LON participants		Check digit	Max. output			
				Details in %			
7:	Heating	circuit A1	Heating	circuit M2 Heating		circuit M3	
	(without m	nixing valve)	(with mix	king valve)	(with mixing valve)		
	Remote control	Software	Remote control	Software	Remote control	Software	
	0: without	version,	0: without	version,	0: without	version,	
	1: Vitotrol 200A	Remote control	1: Vitotrol 200A	Remote control	1: Vitotrol 200A	Remote control	
	2: Vitotrol 300A	0: no remote	2: Vitotrol 300A	0: no remote	2: Vitotrol 300A	0: no remote	
	or	control	or	control	or	control	
	Vitohome		Vitohome		Vitohome		
8:		ulation pump		rcuit pump,		ircuit pump,	
				circuit M2	-	circuit M3	
	Variable speed	Software	Variable speed	Software	Variable speed	Software	
	pump .	version, variable	pump .	version, variable	pump .	version, variable	
	0: without	speed pump	0: without	speed pump	0: without	speed pump	
	1: Wilo	0: no variable	1: Wilo	0: no variable	1: Wilo	0: no variable	
	2: Grundfos	speed pump	2: Grundfos	speed pump	2: Grundfos	speed pump	
9:	Internal details f			1-1	Software	Software	
					version	version,	
					Extension AM1	Extension EA1	
					Extension AM1	Extension EA1	

Troubleshooting Checking Outputs (relay tests)

- Press OK and simultaneously for approximately 4 sec.
- 2. "Actuator test"

Display		Explanation
Base load	Start	Burner operated at minimum output; heating circuit A1 pump is on.
Full load	Start	Burner operated at maximum output; heating circuit A1 pump is on.
Output, internal	Start	Output 21 active (DHW Pump) enabled.
Htg circ pump HC2	Start	Heating circuit pump output enabled (extension to heating circuit with mixing valve)
Mixing valve HC2	Open	"Mixing valve open" output enabled (extension to heating circuit with mixing valve)
Mixing valve HC2	Close	"Mixing valve closed" output enabled (extension to heating circuit with mixing valve)
Htg circ pump HC3	Start	Heating circuit pump output enabled (extension to heating circuit with mixing valve)
Mixing valve HC3	Open	"Mixing valve open" output enabled (extension to heating circuit with mixing valve)
Mixing valve HC3	Close	"Mixing valve closed" output enabled (extension to heating circuit with mixing valve)
Outp. int. exten. H1	Start	Output at internal extension H1 enabled
EA1 output 1	Start	Contact P - S on plug 157 for extension EA1 closed
Solar circuit pump	Start	Solar circuit pump 24 output at solar control module SM1 enabled
Solar circ pmp min	Start	Solar circuit pump output at solar control module SM1 switched to min. speed
Solar circ pmp max	Start	Solar circuit pump output at solar control module SM1 switched to max. speed
Solar output 22	Start	Output 22 at solar control module SM1 enabled
SA 104 output 1	Start	DHW recirculation pump output 28
SA 104 output 2	Start	Output heating circuit pump A1 20
SA 104 output 3	Start	

The following relay outputs can be controlled subject to system design:



In the event of a fault, red fault indicator A flashes. "A" flashes on the display and "Fault" is shown.

The fault code is displayed with OK. For an explanation of the fault code, see the following pages. For some faults, the type of fault is also displayed in plain text.

Acknowledging a fault

Follow the instructions on the display.

Note: The fault message is transferred to the standard menu. A fault output device (e.g. light, buzzer etc.), if connected, will be switched OFF. If an acknowledged fault is not remedied, the fault message will be re-displayed the following day and the fault output device restarted.

Calling up acknowledged faults

Select "Fault" in the standard menu. The current faults will be displayed in a list.

Calling up fault codes from the fault memory (fault history)

The 10 most recent faults (including resolved ones) are saved and can be called up. Faults are sorted by date.

- Press OK and ≡ simultaneously for approximately 4 seconds
- 2. "Fault history"
- 3. "Display?"

Fault code on display	System behavior * 1	Cause	Corrective action
10	Boiler operates based on outdoor temperature of 32°F (0°C)	Short circuit on outdoor temperature sensor	Check the outdoor temperature sensor (see page 93).
18	Boiler operates based on outdoor temperature of 32°F (0°C)	Outdoor temperature sensor cable broken	Check the outdoor temperature sensor (see page 93).
30	Burner blocked	Short circuit on boiler water temperature sensor	Check the boiler water temperature sensor (see page 94).
38	Burner blocked	Boiler water temperature sensor cable broken	Check the boiler water temperature sensor (see page 94).
40	Mixing valve closes	Heating circuit 2 with mixing valve supply short circuit on temperature sensor	Check the supply temperature sensor (see page 94).
44	Mixing valve closes	Short circuit, supply temperature sensor, heating circuit 3 (with mixing valve)	Check supply temperature sensor (see page 94).
48	Mixing valve closes	Heating circuit 2 with mixing valve supply temperature sensor cable broken	Check the supply temperature sensor (see page 94).
4C	Mixing valve closes	Supply temperature sensor cable broken circuit 3 (with mixing valve)	Check supply temperature sensor (see page 94).
50	No DHW heating	Short circuit on DHW tank temperature sensor	Check the DHW sensor (see page 94).
58	No DHW heating	Tank temperature sensor cable broken	Check the sensor (see page 94).
90	Control mode	Short circuit, temperature sensor 7	Check sensor 7 on solar control module
91	Control mode	Short circuit, temperature sensor 10	Check sensor 10 on solar control module
92	No solar DHW heating	Short circuit, collector temperature sensor	Check temperature sensor 6 on solar control module or Vitosolic sensor
93	Control mode	Short circuit, tank temperature sensor	Check temperature sensor at connection S3 to Vitosolic 100
94	No solar DHW heating	Short circuit, tank temperature sensor	Check temperature sensor 5 on solar control module or Vitosolic sensor
98	Control mode	Lead break, temperature sensor 7	Check sensor 7 on solar control module
99	Control mode	Lead break, temperature sensor 10	Check sensor 10 on solar control module

Fault code on display	System behavior * 1	Cause	Corrective action
9A	No solar DHW heating	Collector temperature sensor 6 cable broken	Check the sensor 6 at the solar control module.
9B DO NOT USE	Control mode	Tank temperature sensor cable broken	Check temperature sensor at connection S3 to the Vitosolic solar control.
9C	No solar DHW heating	Tank temperature sensor 5 cable broken	Check temperature sensor 5 on solar control module.
9E	Control mode	No supply rate in collector circuit or flow rate too low or temperature limiter has responded	Check solar circuit pump and solar circuit. Acknowledge fault message.
9F	Control mode	Solar control module faulty	Replace solar control module.
Α7	Control mode (stays in factory default setting)	Faulty programming unit	Replace the programming unit.
во	Burner blocked	Flue gas temperature sensor shorted out	Check flue gas temperature sensor (see page 95).
B1	Control mode (stays in factory default setting)	Communication fault; programming unit (internal)	Check connections and replace programming unit if required.
В5	Control mode (factory default setting)	Internal fault	Replace the control unit.
Β7	Burner blocked	Boiler coding card missing, faulty or incorrect boiler coding card	Plug in boiler coding card or replace if faulty.
B8	Burner blocked	Flue gas temperature sensor cable broken	Check flue gas temperature sensor (see page 95).
ВА	Mixing valve regulates to a supply temperature of 68°F (20°C)	Communication fault - accessory kit for heating circuit 2 with mixing valve	Check extension kit connections and code.
BB	Mixing valve regulates to a supply temperature of 68°F (20°C)	Communication error, extension kit for heating circuit 3 (with mixing valve)	Check extension kit connections and code.
BC	Control mode without remote control	Communication error, remote control Vitotrol heating circuit 1 (without mixing valve)	Check connections, cable, coding address "A0" in "Heating circuit" group and remote control unit setting.

Fault code on display	System behavior * 1	Cause	Corrective action
BD	Control mode without remote control	Communication error, remote control Vitotrol heating circuit 2 (with mixing valve)	Check connections, cable, coding address "AO" in "Heating circuit" group and remote control unit setting. For wireless remote control units: Check radio path connections, place remote control unit and wireless repeater close to the boiler. Check KM BUS connection to wireless base station. Replace wireless components.
BE	Control mode without remote control	Communication error, remote control Vitotrol heating circuit 3 (with mixing valve)	Check connections, cable, coding address "AO" in "Heating circuit" group and remote control unit setting. For wireless remote control units: Check radio path connections, place remote control unit and wireless repeater close to the boiler. Check KM BUS connection to wireless base station. Replace wireless components.
BF	Control mode	Incorrect LON communication module	Replace LON communication module.
C1	Control mode	Communication fault extension EA1	Check connections. Without extension EA1, set code "35:0"
C2	Control mode	Communication fault - solar control unit or Vitosolic	Check solar control or Vitosolic.
C4	Control mode	Communication fault, Open Therm extension	Check Open Therm extension.
C7	Control mode, max. pump speed	Communication fault-variable speed circulation pump,heating circuit without mixing valve, heating circuit pump A1	Check setting of coding address "E5".
C8	Control mode, max. pump speed	Communication error, external variable speed heating circuit pump, heating circuit 3 (with mixing valve)	Check setting of coding address "E5"
CD NOT USED	Control mode	Communication fault, Vitocom 100 (KM-BUS)	Check connections Vitocom 100 coding address "95"
CF	Control mode	Communication fault - LON communication module	Replace LON communication module.
D6	Control mode	Input DE1 reports a fault at extension EA1	Remove fault at appliance concerned.
D7	Control mode	Input DE2 reports a fault at extension EA1	Remove fault at appliance concerned.

Fault code on display	System behavior * 1	Cause	Corrective action
D8	Control mode	Input DE3 reports a fault at extension EA1	Remove fault at appliance concerned.
DA	Control mode without room influence	Short circuit on room temperature sensor, heating circuit 1 without mixing valve	Check the room temperature sensor, heating circuit 1 without mixing valve.
DB	Control mode without room influence	Room temperature sensor, shorted out heating circuit 2 with mixing valve	Check the room temperature sensor, heating circuit 2.
DC	Control mode without room influence	Short circuit, room temperature sensor, heating circuit 3 (with mixing valve)	Check room temperature sensor, heating circuit 3
DD	Control mode without room influence	Room temperature sensor cable broken, heating circuit 1 without mixing valve	Check the room temperature sensor, heating circuit 1 and the remote control setting (see page 94).
DE	Control mode without room influence	Room temperature sensor cable broken, heating circuit 2 with mixing valve	Check the room temperature sensor, heating circuit 2 and the remote control settings (see page 94).
DF	Control mode without room influence	Room temperature sensor cable broken, heating circuit 3 (with mixing valve)	Check room temperature sensor for heating circuit 3 and remote control settings (see page 94).
EO	Control mode	Fault external LON participant	Check connections and LON participants.
E1	Burner in a fault mode	lonization current too high during calibration	Check gap between ionization electrode and burner gauze assembly (see page 23). In open flue mode, prevent very dusty conditions for the combustion air. Press reset button R .
E3	Burner in a fault mode	Heat transfer too low during calibration. Temperature limiter caused shutdown.	Ensure adequate heat transfer. Press reset button R .

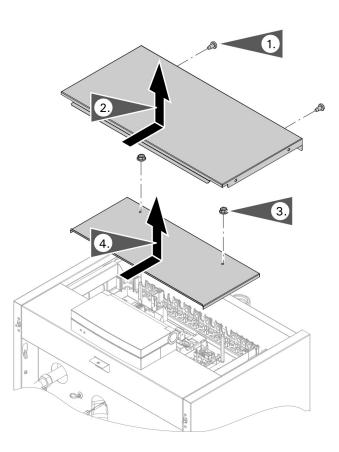
Fault code on display	System behavior * 1	Cause	Corrective action
E4	Burner blocked	Fault, supply voltage 24V	Replace the control unit.
E5	Burner blocked	Fault flame amplifier	Replace control unit.
E7	Burner in a fault mode	lonization current too low during calibration	 Check ionization electrode: Distance to burner gauze assembly (see page 23). Contamination of electrode. Connecting lead and plug-in connections. Check flue system; remedy flue gas recirculation if required. Press reset button R.
E8	Burner in a fault mode	The ionization current lies outside the permissible range	Check gas supply (gas pressure and gas flow limiter), gas train and connecting lead. Check allocation of gas type (see page 17). Check ionization electrode: - Distance to burner gauze assembly (see page 23). - Contamination of electrode Press reset button R .
EA	Burner in a fault mode	The ionization current lies outside the permissible range during calibration (deviation from previous level too great)	Check flue system; remedy flue gas recirculation if required In open flue mode, prevent very dusty conditions for the combustion air. Press reset button R . Following several unsuccessful reset attempts, replace boiler coding card and press reset button R .
EB	Burner in a fault mode	Repeated flame loss during calibration	Check gap between ionization electrode and burner gauze assembly (see page 23). Check allocation of gas type (see page 17). Check flue system; remedy flue gas recirculation if required. Press reset button R .
EC	Burner in a fault mode	Parameter fault during calibration	Press reset button R or Replace boiler coding card and press reset button R .
ED	Burner in a fault mode	Internal fault	Replace control unit.

Fault code on display	System behavior * 1	Cause	Corrective action
EE	Burner in a fault mode	At burner start, flame signal is missing or too weak	Check gas supply (gas pressure and gas regulator). Check gas train. Check ionization electrode and connecting cable. Check ignition: - Connecting leads to ignition module and ignition electrode. - Ignition electrode gap and contamination (see page 23). Check condensate drain. Press reset button R .
EF	Burner in a fault mode	Flame is lost immediately after it has built (during the safety time)	 Check gas supply (gas pressure and gas regulator). Check flue gas/ventilation air system for flue gas recirculation. Check ionization electrode (replace if required): Distance to burner gauze assembly (see page 23). Contamination of electrode Press reset button R. Check combustion air/common combustion air intake for blockages. replace air intake adaptor.
FO	Burner blocked	Internal fault	Replace the control unit.
F1	Burner in a fault mode	Maximum flue gas temperature exceeded 230°F (110°C) limit.	Check heating system fill level. Bleed air from system. Check circulation pump. Check boiler water temperature sensor and cable. Press reset button R after vent system has cooled down.
F2	Burner in fault mode	Fixed high limit switch open (activated)	Check heating system fill level. Check the circulation pump. Bleed air from the system. Check fixed high limit switch and connecting cables. Press reset button R .
F3	Burner in fault mode	Flame signal already present at burner start	Check the ionization electrode and connecting cable. Press reset button R .

Troubleshooting

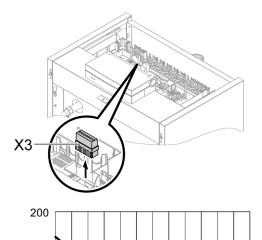
Fault Codes (continued)

Fault code on display	System behavior * 1	Cause	Corrective action
F8	Burner in fault mode	Gas valve closes too late	Check the gas valve. Check both control wiring/ connections. Press reset button R .
F9	Burner in fault mode	Fan speed too low during burner start	Check the fan, the fan cables and power supply. Check the fan control. Press reset button R .
FA	Burner in fault mode	Fan not at standstill	Check the fan, the fan connecting cables and fan control. Check the fan control. Press reset button R .
FC	Burner in fault mode	Gas valve faulty or faulty modulation valve control; or vent system blocked	Check the gas valve. Check the vent system. Press reset button R .
FD	Burner in a fault state and additional fault B7 is displayed	Boiler coding card is missing	Insert the boiler coding card. Press reset button R . Replace control unit if fault persists.
	Burner in a fault state	Fault, burner control unit	Check ignition electrodes and connecting cables. Check whether a strong interference (EMC) field exists near the appliance. Press reset button R . Replace control unit if fault persists.
FE	Burner in fault mode	Damaged or incorrect boiler coding card or main PCB	Press reset button R . If the fault persists, check the boiler coding card or replace it or the control unit.
FF	Burner in fault mode	Internal fault or reset button R blocked	Restart the equipment. Replace the control unit if the equipment will not restart.



Accessing the Control Electrical Connections Box

- 1. Remove the screws from the top panel and set aside.
- 2. Slide the top panel to the rear of the boiler and lift up.
- Remove the retaining nuts from the control 3. connection cover and set aside.
- 4. Slide the control connection cover to the rear of the boiler and lift up.



86 °F

30 °C

Checking the outdoor temperature sensor

- 1. Pull plug "X3" from the control unit.
- Test the resistance of the outdoor temperature 2. sensor across terminals "X3.1" and "X3.2" on the disconnected plug and compare it with the curve.
- 3. Where actual values deviate severely from the curve values, disconnect the wires at the sensor and repeat test on the sensor itself.
- 4. Depending on the result, replace the lead or the outdoor temperature sensor. Sensor type: NTC 10 $k\Omega$

-4

-20

14

-10

32

0

Temperature

50

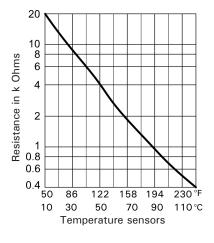
10

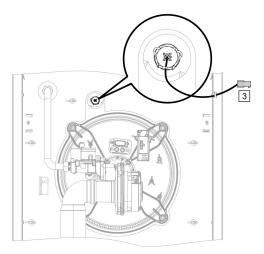
68

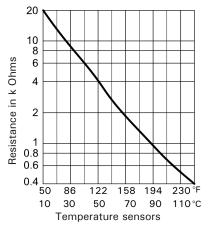
20

100 80 60

Corrective Action (continued)





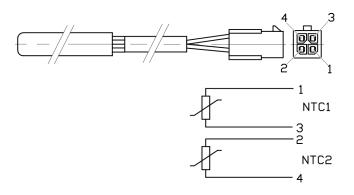


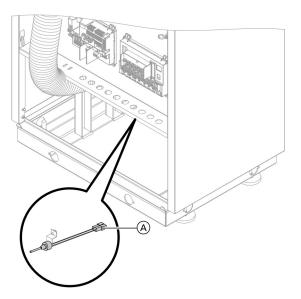
Checking the DHW / low loss header / heating circuit / room temperature sensor

- 1. Pull the leads from temperature sensor.
- 2. Check the sensor resistance and compare it with the curve.
- 3. Replace the sensor in the case of severe deviation.

Checking the boiler temperature sensor

- 1. Pull plug 3 and measure the resistance.
- 2. Check the sensor resistance and compare it with the curve.
- 3. Replace the sensor in the case of severe deviation.
- 4. Release the strain relief on the sensor well and pull the sensor out of the well and disconnect plug. Install the new sensor in reverse order.

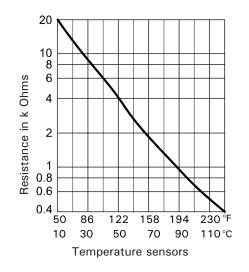


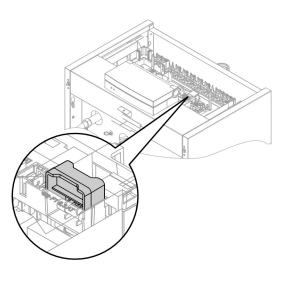


Checking the flue gas temperature sensor

The flue gas temperature sensor locks out the boiler when the permissible flue gas temperature is exceeded. Reset the interlock after the flue system has cooled down by pressing reset button R.

- 1. Pull the leads from flue gas temperature sensor \triangle .
- 2. Check the sensor resistance and compare it with the curve.
- 3. Replace the sensor in the case of severe deviation.

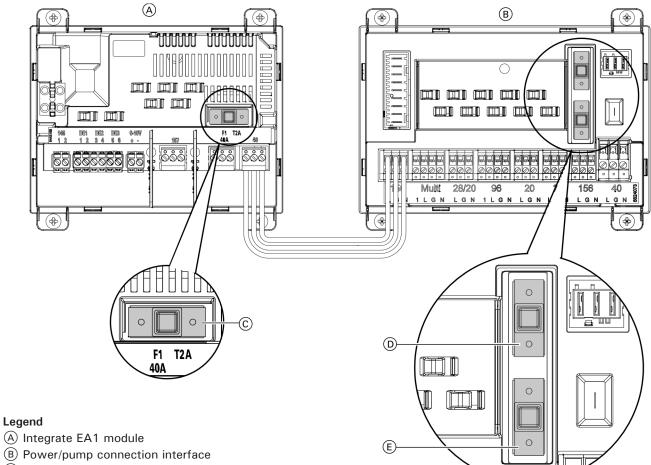




Checking the boiler fuse

- 1. Switch off the power.
- 2. Remove top panel and cover (see page 93).
- 3. Check fuse F1 (see connection and wiring diagram).

Troubleshooting Corrective Action (continued)



- © Fuse F1 (Integrate EA1 module)
- D Fuse F2 (Power/pump connection interface)
- (E) Fuse F1 (Power/pump connection interface)

Checking the electrical connect module fuse

- 1. Switch off the power.
- 2. Remove front panel and cover (see page 93).
- 3. Check fuse F1 and F2 of the power/pump connection interface.
- 4. Check fuse F1 and F2 of the integrate EA1 module.

Corrective Action (continued)

Extension kit for heating circuit with mixing valve Checking the setting of rotary selector S1

The rotary selector on the PCB of the extension kit defines the assignment to the relevant heating circuit.

Heating circuit	Rotary selector S1 setting
Heating circuit with mixing valve M2 (heating circuit 2)	2 $ \sum_{n > 2 \\ n < 0 \\ n $
Heating circuit with mixing valve M3 (heating circuit 3)	4 $\sum_{n=1\\ n \neq n $

- **Note:** The rotational direction of the mixing valve motor during its self-test. Then set the mixing valve manually to "Open".
- **Note:** The supply temperature sensor must now capture a higher temperature. If the temperature drops, either the motor is turning in the wrong direction or the mixing valve set is incorrectly fitted.

Checking the rotational direction of the mixing valve motor

After being switched on, the boiler implements a self-test. During this, the mixing valve is opened and closed again.

Changing the rotational direction of the mixing valve motor (if required)

1. Remove the upper casing cover of the extension kit.

WARNING

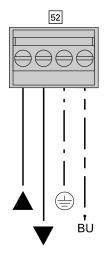


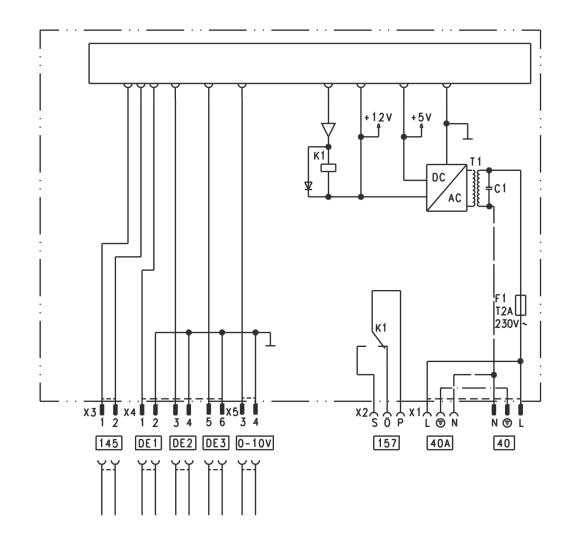
Electric shock hazard indicates an imminently hazardous situation which, if not avoided, may result in loss of life, serious injury or substantial product / property damage. Before opening the boiler, disconnect main power.

- 2. At plug 52, swap the cores at terminals "▲" and "▼".
- 3. Refit the casing cover.

Checking the Vitotronic 200-H (accessories)

The Vitotronic 200-H is connected to the control unit via the LON cable. To test the connection, carry out a participant check at the boiler control unit (see page 54).





DE1	Digital input 1
DE2	Digital input 2
DE3	Digital input 3
0 – 10V	0 - 10V input
40	Power supply
40 A	A Power supply for additional
	accessories
157	Central fault message/
	feed pump/DHW recirculation
	pump (potential-free)
145	KM BUS

Refer to main wiring diagram on page 101.

Internal Extensions EA1 (continued)

Digital data inputs DE1 to DE3

The following functions can be connected alternatively:

- External heating program changeover for each heating circuit
- External blocking
- External blocking with fault message input
- External demand with minimum boiler water temperature
- Fault message input
- Brief operation of the DHW recirculation pump

External contacts must be dry.

Input function assignment

Select the input functions by means of codes in the "General" group at the boiler control unit:

- DE1: Coding address 3A
- DE2: Coding address 3B
- DE3: Coding address 3C

Assigning the heating program changeover function to

the heating circuits

Select the heating program changeover function for the respective heating circuit via coding address D8 in the "Heating circuit" group at the boiler control unit:

- Changeover via input DE1: Code D8:1
- Changeover via input DE2: Code D8:2
- Changeover via input DE3: Code D8:3

The effect of the heating program changeover is selected via coding address D5 in the "Heating circuit" group. The duration of the changeover is set via coding address F2 in the "Heating circuit" group.

Effect of the external blocking function on the pumps

The effect on the respective heating circuit pump is selected in coding address D6 in the "Heating circuit" group.

The effect on a circulation pump for DHW tank heating is selected in coding address 5E in the "DHW" group.

Effect of the external demand function on the pumps

The effect on the respective heating circuit pump is selected in coding address D7 in the "Heating circuit" group.

The effect on a circulation pump for DHW tank heating is selected in coding address 5F in the "DHW" group.

DHW recirculation pump runtime for brief operation

The runtime is adjusted via coding address "3D" in the "General" group.

Analog input 0 - 10V

The 0 - 10V hook-up provides an additional set boiler water temperature:

- 0 1V taken as "no default for set boiler water temperature"
- 1V $\overline{\wedge}$ set value 50°F (10°C)
- 10V $\overline{\land}$ set value 212°F (100°C)

Ensure DC separation between the ground conductor and the negative pole of the on-site voltage source.

Output 157

The following functions can be connected to output 157:

- DHW recirculation pump
- or
- Fault output device (e.g. light, buzzer etc.)
- or
- Zone circuit pump

Function assignment

Select the function of output 157 via coding address "36" in the "General" group at the boiler control unit.

External heating program changeover

The "External heating program changeover" function is connected via extension EA1. There are 3 inputs available at extension EA1 (DE1 to DE3).

The function is selected via the following codes:

Heating program changeover	Coding
Input DE1	3A:1
Input DE2	3B:1
Input DE3	3C:1

Assign the heating program changeover function for the respective heating circuit with code D8 at the boiler control unit:

Heating program changeover	Coding
Changeover via input DE1	D8:1
Changeover via input DE2	D8:2
Changeover via input DE3	D8:3

You can select which direction the heating program changeover takes in coding address "D5":

Heating program changeover	Coding
Changeover towards "Permanently reduced" or	D5:0
"Permanent standby" mode (based on the selected setpoint)	
Changeover towards "Constant heating mode"	D5:1

The duration of the heating program changeover can be adjusted in coding address "F2":

Heating program changeover	Coding
No changeover	F2:0
Duration of the heating program changeover 1 to 12 hours	F2:1 to F2:12

The heating program changeover stays enabled for as long as the contact remains closed, but at least as long as the duration selected in coding address "F2".

External blocking

The "External blocking" and "External blocking and fault message input" functions are connected via extension EA1. There are 3 inputs available at extension EA1 (DE1 to DE3).

The function is selected via the following codes:

External blocking	Coding
Input DE1	3A:3
Input DE2	3B:3
Input DE3	3C:3

External blocking and fault message input	Coding
Input DE1	3A:4
Input DE2	3B:4
Input DE3	3C:4

The effect on the internal circulation pump is selected with code 5E. Select the effect on the respective heating circuit pump with code D6.

External demand

The "External demand" function is connected via extension EA1. There are 3 inputs available at extension EA1 (DE1 to DE3). The function is selected via the following codes:

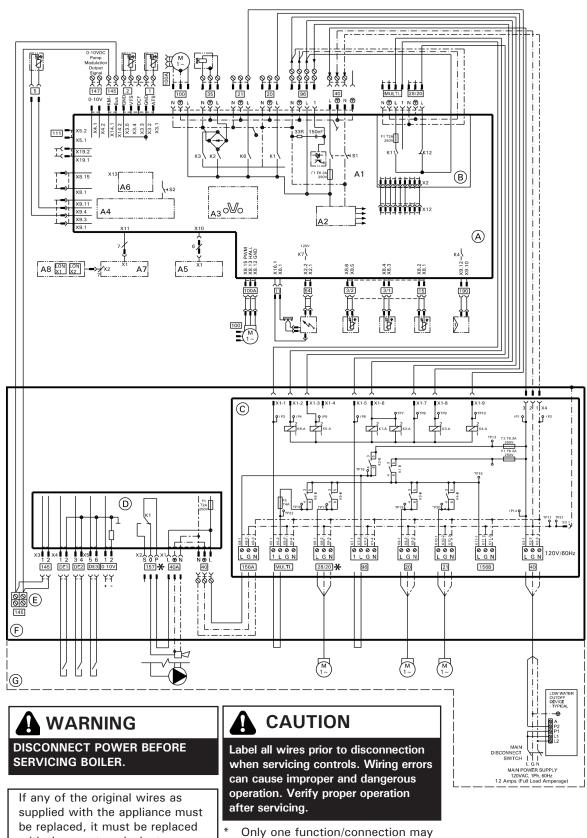
External demand	Coding
Input DE1	3A:2
Input DE2	3B:2
Input DE3	3C:2

The effect on the internal circulation pump is selected with code 5F. The effect on the respective heating circuit pump is selected with code D7.

The minimum set boiler water temperature in case of external demand is selected in coding address "9B".

Zone circuit thermostat inputs					
Zone circuit	Code				
Input DE1	3A:7 Constant 3A:8 Weather compensate				
Input DE2	3B:7 Constant 3B:8 Weather compensate				
Input DE3	3C:7 Constant 3C:8 Weather compensate				

Wiring Diagram



with the exact equivalent.

Wiring Diagram (continued)

Legend

1	Outdoor Temperature Sensor
2	Supply Temperature Sensor/Low Loss Header
3/1	Boiler Temperature Sensor #1
3/2	Boiler Temperature Sensor #2
5	DHW Temperature Sensor
11	Ionization Electrode
15	Flue Gas temperature Sensor
20	Boiler Pump
21	DHW Pump
28/20	Programmable Pump Output / zone circuit pump
	output*
35	Gas Valve
40	Power Supply
40A	Accessory Power Output
54	Ignition Transformer
96	Powered Accessory Connection
100	Fan Motor
100A	Fan Motor Control
111	Not Used
145	KM BUS
147	Pump Modulation Output 0-10VDC
Multi	Powered Accessory Connection
156A	Switched Output F2
156B	Switched Output F1
DE1	Digital Input 1 (Dry Contact)
DE2	Digital Input 2 (Dry Contact)
DE3	Digital Input 3 (Dry Contact)
0-10V	0-10VDC Input
157	Fault Alarm/DHW Recirculation Pump / zone
	circuit pump output*
190	Gas Modulation Coil

* See wiring diagram

- A Boiler Control
- Boner connor
 External Accessory Connection Board
 Power/Pump Connection Interface
 Integrate EA1 Module

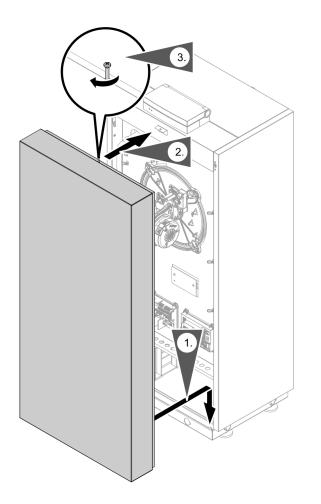
- E KM-BUS for External Devices
 Electrical Junction Box
 Field Wiring Connections
 A1 Main Board

- A2 Internal Power Supply Unit
- A3 Optolink
- A4 Burner Control Unit
- A5 Programming Unit
- A6 Coding Card A7 Connection Adaptor
- A8 LON Communication Module S1 ON/OFF Switch
- S2 Reset Button
- X.. Electrical Interface

IMPORTANT

Electrical installations must comply with the latest edition of:

- In the U.S.A., the National Electrical Code (NEC), ANSI/NFPA 70 and any other state, local codes and/or regulations.
- In Canada, the Canadian Electrical Code (CEC), CSA C22.1 Part 1 and any other province, territory, local codes and/or regulations.



- 1. Place the front cover onto the locating pegs.
- 2. Push the top of the panel in place.
- 3. Secure in place with the retaining screw.

Additional Information Burner Program Sequence of Operation

	Stand by	Stand-still status test (blower)	Pre-purge speed test	Pre-purge	Pre-ignition	Ignition / safety timing / flame stabilization	Burner modulation or calibration	Combination gas valve proof and closure test	Post-purge speed test	Additional Post-purge (if initiated)
Call for heat										
Water-flow switch closed										
Ignition										
Combination gas valve	_									
Flame signal										
Fan speed						•				
Fan control							\langle			
Modulation set point								\backslash		
Phase	0	1	2	3	4	5	6	7	8	9
Sequence time		Normal <1s Max.<51s	Normal <1s Max.<51s	0.1s	0.4s	4.5s		Normal <3s Max.<15s	Normal <3s Max.<15s	0.15s
			1	-			Mod	ulation range	Trans	ition

Phase 0: Stand-by

Complete shutdown until the next call for heat. In this phase both the combination gas valve and the blower are not energized.

Phase 1: Stand-still status test (blower)

A call for heat initiates internal blower sensory communications to confirm that the blower is truly in stand-still position. Blower speed measured must be < 300 rpm within a 51 second period.

Phase 2: Pre-purge speed test

Controller sends and receives signal to / from fan speed controller to verify maximum rpm of the blower.

Phase 3: Pre-purge

Pre-purge cycle starts within the pre-programmed timing. Pre-purge timing is in addition to previous phase (2). The fan speed must be greater than and within the range of rpm requested by the controller.

Phase 4: Pre-ignition

The ignition spark is initiated and controlled.

Phase 5: Ignition / safety timing / flame stabilization

The gas valve opens during the safety timing period (4.5 seconds). If a flame is detected, this phase ends immediately in < 1.5 seconds. If the flame is not established after 3 trials, the burner will lock out and will require a manual reset. Controller required time for flame stabilization.

Phase 6: Burner modulation operation or calibration

At the end of the flame stabilization period (4.5 seconds.), a release for modulation occurs and the burner temperature controller will take over from the flame safeguard. Forced shutdown after 24 hours continuous operation. Automatic calibration may be initiated by the controller.

Phase 7: Combination gas valve proof of closure test

If during the normal operation of the burner a controlled (or uncontrolled) shut-down occurs, a complete mechanical and electrical gas valve proof of closure test will be performed by the flame safeguard. After a successful mechanical and electrical proof of closure test, the flame safeguard will expect that the flame is not present. If, however, the flame existed for a period of >15 seconds, the flame safeguard will go into permanent lock-out.

Phase 8: Post-purge speed test

Both gas valves are closed during this phase. End call for heat.

Post-purge occurs during the programmed period.

Phase 9: Additional post-purge

If the fixed high limit trips during normal operation, the blower will purge for 15 minutes to cool the heat exchanger.

Parts Lists

Model I	No.
CU3A 2	26, 94 Boiler
CU3A 3	35, 125 Boiler
CU3A 4	45, 160 Boiler
CU3A !	57, 199 Boiler

Serial No.

7553000	
7553001	
7553002	
7553003	

Ordering Parts:

Please provide Model and Serial Number (A) when ordering replacement parts. Order replacement components from your Viessmann distributor.

Overview of Assemblies

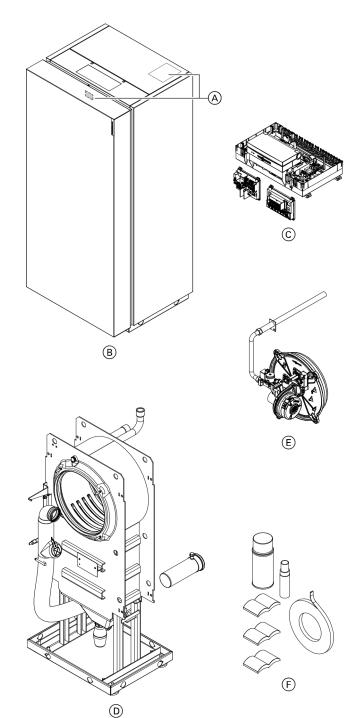
(A) Rating Plate and Serial Number

- B Enclosure Assembly
- C Control Assembly
- D Boiler Assembly
- (E) Burner Assembly
- F) Other Parts (see your Viessmann distributor)

Other Parts (not illustrated)

0300 Installation Set *1

- 0404 Parts List, Vitocrossal boiler
- 0410 Conversion kit, NG > LP
- 0411 Conversion kit, LP > NG
- *1 For installation sets please see separate parts lists on page 110.



Additional Information

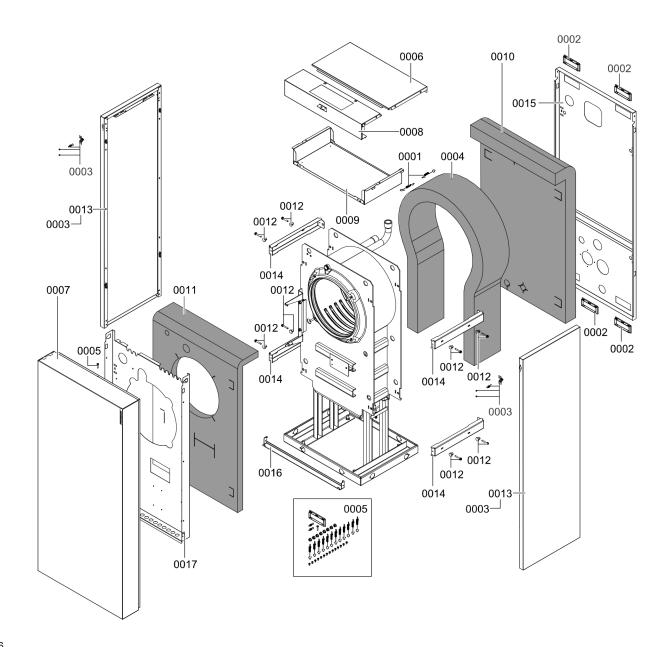
Parts Lists (continued)

Model No.	Serial No.
CU3A 26, 94 Boiler	7553000
CU3A 35, 125 Boiler	7553001
CU3A 45, 160 Boiler	7553002
CU3A 57, 199 Boiler	7553003

Parts for Main Enclosure Assembly

0001 Spring clip for insulation (set of 4) 0002 Cover, edge molding 0003 Accessory pack, front panel hardware 0004 Insulation blanket 0005 Accessory pack, insulation 0006 Top panel, rear 0007 Front panel 0008 Top panel, front

- 0009 Mid panel, control 0010 Insulation blanket, rear 0011 Insulation blanket, front 0012 Accessory pack, mounting fasteners (set of 4) 0013 Side panel, left/right 0014 Mounting bracket 0015 Rear panel 0016 Mounting bracket, lower/front
- 0017 Mid panel, front

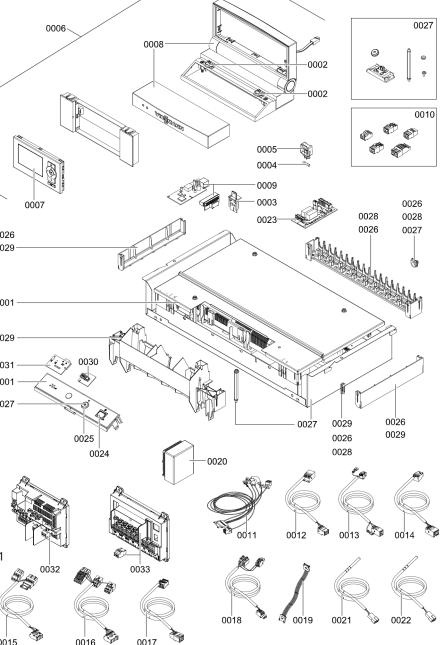


Parts Lists (continued)

Model No.	Serial No.
CU3A 26, 94 Boiler	7553000
CU3A 35, 125 Boiler	7553001
CU3A 45, 160 Boiler	7553002
CU3A 57, 199 Boiler	7553003

Parts for Control Assembly

Parts for Control Assembly	
0001 Boiler control	
0002 Hinge for control housing (each)	
0003 Coding plug	
0004 Fuse, T6.3A/250V (set of 10)	
0005 Fuse holder	
0006 Vitotronic 200 KW6B assembly	
0007 Programming unit,	
Vitotronic 200 HO1B	
0008 Control housing, with harness	
0009 Circuit Board (LON, IU100-B30)	
0010 Accessory pack,	
plug #20/28/40/21/96	
0011 Harness, X8/X9/Ionization	
0012 Harness, gas valve 35	
0013 Harness,	
ignition transformer 54/PE	
0014 Harness, fan 100	
0015 Harness, expanded functions	
0016 Harness, pumps 20/21/96	
0017 Harness, power 40/40A	00
0018 Harness, KM-BUS 145	00
0019 Harness, X7	
0020 Sensor #1, outdoor (NTC)	
0021 Sensor #5,	00
DHW immersion (NTC)	00
0022 Sensor #3, boiler (NTC)	
0023 Circuit board	00
(expanded functions,	
SA100-B40)	00
0024 Switch, 2-pole	00
0025 Reset button	00
0026 Side cover (set of 2)	00
0027 Accessory pack,	
small parts for KW6B	
0028 Side Cover	
with harness inlet for KW6B	
0029 Front and side covers for KW6B	
0030 Circuit board	
(manual reset, SA125-A00)	
0031 Circuit board	
(Optolink, SA115-A20)	
0032 Replacement extension module E	A1
0033 Power/pump control module	



0016

0017

0015

Additional Information

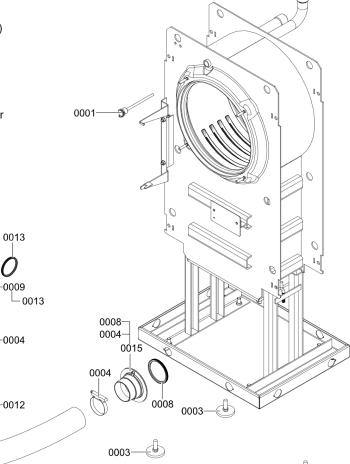
Parts Lists (continued)

Model No.	Serial No.
CU3A 26, 94 Boiler	7553000
CU3A 35, 125 Boiler	7553001
CU3A 45, 160 Boiler	7553002
CU3A 57, 199 Boiler	7553003

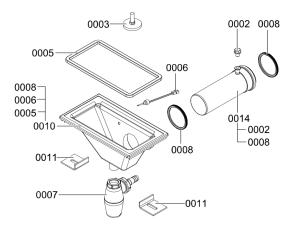
Parts for Boiler Assembly

0001 Sensor well, $G\frac{1}{2}$ L = 150 with clip	
0002 Test port cap (set of 2)	
0003 Leveling bolt (each)	
0004 Clamp for fresh air hose, D70-90 (set o	of 2)
0005 Gasket for flue gas collector	
0006 Sensor #15, flue gas	
0007 Condensate siphon	
0008 Gasket for flue gas	
0009 Air Intake adaptor	
0010 Flue gas collector, with gaskets and se	nsor
0011 Bracket for flue gas collector	
0012 Fresh air hose, flexible, D80	
0013 Gasket D65 (set of 2)	
0014 Vent pipe adaptor, with gasket	
001E Freeb air adapter with gealest and along	

0015 Fresh air adaptor, with gasket and clamp







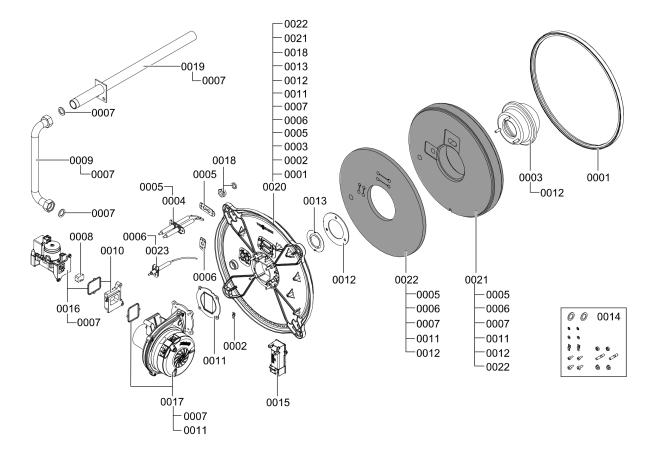
Parts Lists (continued)

Model No.	Serial No.
CU3A 26, 94 Boiler	7553000
CU3A 35, 125 Boiler	7553001
CU3A 45, 160 Boiler	7553002
CU3A 57, 199 Boiler	7553003

Parts for Burner Assembly

- 0001 Burner gasket
- 0002 Ground terminal (set of 10)
- 0003 MatriX burner mesh with gasket
- 0004 Ignition Electrode with gasket
- 0005 Gasket for ignition electrode
- 0006 Gasket for ionization electrode
- 0007 Gasket for NG/LP (set of 5)
- 0008 Orifice
- 0009 Connection pipe 1, NG/LP with gaskets
- 0010 Adaptor CES10
- 0011 Gasket for radial fan
- 0012 Gasket for burner mesh
- 0013 Turbulator disc

- 0014 Accessory pack for burner parts
- 0015 Ignition module
- 0016 Gas valve CES10 with gasket
- 0017 Radial fan NRG118 with gaskets
- 0018 Sight glass
- 0019 Connection pipe 2, NG/LP with gasket
- 0020 Combustion chamber door assembly (with burner mesh)
- 0021 Combustion chamber door refractory (with gaskets and insulation)
- 0022 Combustion chamber door insulation with gaskets
- 0023 Ionization electrode with gasket



Additional Information **Installation Fittings**

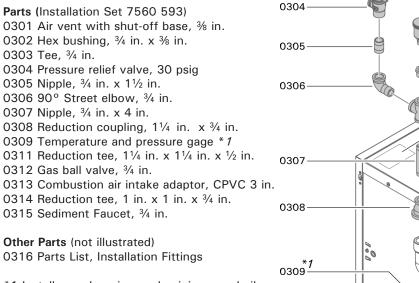
Model No.	Sei
CU3A 26, 94 Boiler	75
CU3A 35, 125 Boiler	75
CU3A 45, 160 Boiler	75
CU3A 57, 199 Boiler	75

rial No.

7553000
7553001
7553002
7553003

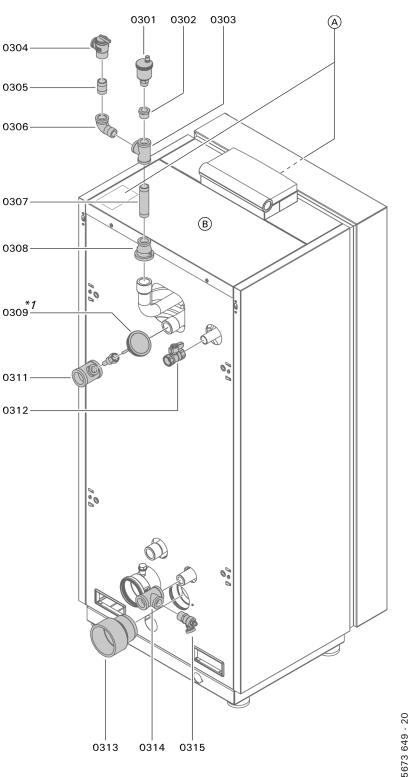
Ordering Parts:

Please provide Model and Serial Number (A) when ordering replacement parts. Order replacement components from your Viessmann distributor.



*1 Install anywhere in supply piping near boiler.

B Vitocrossal boiler see separate Parts List



Technical Data

Boiler Model No. CU3A		26, 94	35, 125	45, 160	57, 199
Natural Gas / Liquid Propane Gas					
CSA input	MBH	19-94	25-125	43-160	43-199
	(kW)	(5.6-27.5)	(7.3-36.6)	(12.6-47)	(12.6-58)
CSA output / DOE heating capacity* 1	MBH	17.7-87	23.3-116	40-149	40-185
	(kW)	(5.2-25.5)	(6.8-34)	(11.7-43.7)	(11.7-54.2)
Net AHRI Rating	MBH	76	101	129	161
C C	(kW)	(22)	(30)	(38)	(47)
Heat exchanger surface area	ft.2	16.7	20.7	34.1	34.1
	(m ²)	(1.5)	(1.9)	(3.2)	(3.2)
Min. gas supply pressure					
Natural gas	"w.c.	4	4	4	4
Liquid propane gas	"w.c.	10	10	10	10
Max. gas supply pressure *3					
Natural gas	"w.c.	14	14	14	14
Liquid propane gas	"W.C.	14	14	14	14
A.F.U.E.	%	95	95	95	95
Weight	lbs	269	275	352	352
	(kg)	(122)	(125)	(160)	(160)
Boiler water content	USG	13.5	13.0	18.8	18.8
	(L)	(51)	(49)	(71)	(71)
Max. operating pressure	psig	30	30	30	30
at 210°F (99°C)	(bar)	(2)	(2)	(2)	(2)
Boiler water temperature					
 Adjustable high limit (AHL) range 					
space heating (steady state)	°F	68-194	68-194	68-194	68-194
	(°C)	(20-90)	(20-90)	(20-90)	(20-90)
DHW production	°F	194	194	194	194
	(°C)	(90)	(90)	(90)	(90)
- Fixed high limit (FHL)	°F	210	210	210	210
	(°C)	(99)	(99)	(99)	(99)
Boiler connections		41/			
Boiler heating supply and return	NPTM	1¼ in.	1¼ in.	1¼ in.	1¼ in.
Pressure relief valve	NPTF	¾ in.	³ ⁄ ₄ in.	³ ⁄ ₄ in.	³ ⁄4 in.
Boiler drain	NPTM	1 in.	1 in.	1 in.	1 in.
	NPTF	₃⁄₄ in.	₃⁄₄ in.	3⁄4 in.	₃⁄₄ in.
Gas valve connection					

*1 Output based on 140°F (60°C), 120°F (49°C) system supply/return temperature.

*2 Net AHRI rating based on piping and pick-up allowance of 1.15.

*3 If the gas supply pressure exceeds the maximum gas supply pressure value, a separate gas pressure regulator must be installed upstream of the heating system.

Note: For high altitude installation at 10,000 ft. the input for model Vitocrossal 300 CU3A will have an altitude de-ration of 18%.

Additional Information **Technical Data** (continued)

Boiler Model No. CU3A		26, 94	35, 125	45, 160	57, 199
Dimensions					
Overall depth	inches	27	27	31 ½	31 ½
	(mm)	684	684	801	801
Overall width	inches	26	26	26	26
	(mm)	660	660	660	660
Overall height	inches	67	67	67	67
(with control interface open)	(mm)	1707	1707	1707	1707
Overall height	inches	61.5	61.5	61.5	61.5
	(mm)	1562	1562	1562	1562
Flue gas *4					
Temperature (at boiler return					
temperature of 86°F (30°C)					
- at rated full load	°F (°C)	113 (45)	113 (45)	113 (45)	113 (45)
- at rated partial load	°F (°C)	90 (32)	90 (32)	90 (32)	90 (32)
Temperature (at boiler return	°F (°C)	167 (75)	167 (75)	167 (75)	167 (75)
temperature of 140°F (60°C)	. (0)	107 (70)		107 (707	
Max. condensate flow rate *5					
for NG and LPG					
$TS/TR = 104^{\circ}F/86^{\circ}F (40^{\circ}C/30^{\circ}C)$	USG/h	0.9	1.2	1.6	2.1
	(L/h)	3.43	4.62	5.95	7.92
Condensate connection	hose	00		0.00	
Condensate connection	nozzle				
	Ø in.	3/4	3/4	3/4	3/4
		/4	74	/4	/4
Boiler flue gas connection *6	Ø	0 (00)	0. (00)	4 (110)	4 (110)
	in. (mm)	3 (80)	3 (80)	4 (110)	4 (110)
Combustion air supply connection	outer				
	Ø in. (mm)	3 (80)	3 (80)	3 (80)	3 (80)
Sound Rating (A scale)					
- at maximum input	dB	48	55	53	58
- at minimum input	dB	32	33	33	33
Standby losses *7	BTU/hr	1128	1000	1120	995
	W/hr	330	292	328	291

*4 Measured flue gas temperature with a combustion air temperature of 68°F (20°C).

- *5 Based on maximum input rate.
- *6 For side wall vent installations (coaxial system):

Do not exceed max. equivalent length specified in the Installation Instructions of the Vitocrossal 300 CU3A Venting System.

Do not attempt to common-vent Vitocrossal 300 CU3A with any other appliance.

Side wall co-axial vent installation must include Viessmann protective screen!

For details refer to the Installation Instructions for the Vitocrossal 300 CU3A Venting System.

*7 Standby losses measured from the boiler temperature sensor well based on a boiler water temperature of 158°F (70°C) and a room temperature of 68°F (20°C).

For information regarding other Viessmann System Technology componentry, please reference documentation of respective product.

Maintenance Record

Measurements		Service date:	Service date: by:	Service date: by:	Service date: by:	Service date: by:	Service date: by:	Setpoint value
Static pressure	"w.c.	by:	by .					max. 14 "w.c.
								I
Running pressure (supply pressure	e)	-						
□ Natural gas	"w.c.							4-14 "w.c.
	"w.c.							10-14 "w.c.
Check gas type								-
Carbon dioxide content CO ₂								
at lower end of rated input range	vol%							
at upper end of rated input range	vol%							
Oxygen content O ₂								
at lower end of rated input range	vol%							
at upper end of rated input range	vol%							
Carbon monoxide content CO								
at lower end of rated input range	ррт							50 ppm air-free
at upper end of rated input range	ppm							
lonization current	μΑ							
*Fuel type, altitude, venting and other site parameters may chan	ge							

FOR YOUR SAFETY READ BEFORE OPERATING

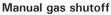
W A R N I N G: If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

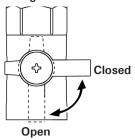
- A. This appliance does not have a pilot. It is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
- B. BEFORE OPERATING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.
 - WHAT TO DO IF YOU SMELL GAS
 Do not try to light any appliance.
 - Do not touch any electric switch; do not use any
 - phone in your building.
 Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.

- C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
- D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

OPERATING INSTRUCTIONS

- 1. STOP! Read the safety information above on this label.
- 2. Set thermostat or other operating control to lowest setting.
- 3. Turn off all electric power to the appliance.
- This appliance is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.





- 5. Close main gas shut-off valve.
- Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, STOP! Follow "B" in the safety information above on this label. If you don't smell gas, go to the next step.
- 7. Open main gas shut-off valve.
- 8. Turn on all electric power to the appliance.
- 9. Set thermostat or other operating control to desired setting.
- 10. If the appliance will not operate, follow the instructions "To Turn Off Gas To Appliance" and call your service technician or gas supplier.

TO TURN OFF GAS TO APPLIANCE

- 1. Set thermostat or other operating control to lowest setting.
- 2. Turn off all electric power to the appliance if service is to be performed.
- 3. Close main gas shut-off valve.

